

 **BOEING**  
COMPONENT  
MAINTENANCE MANUAL

TO: ALL HOLDERS OF ACCESS DOOR ASSEMBLY COMPONENT MAINTENANCE MANUAL 54-53-01

REVISION NO. 15 DATED NOV 01/04

HIGHLIGHTS

Pages which have been added or revised are outlined below together with the highlights of the revision. Remove and insert the affected pages as listed and enter Revision No. and date on the Record of Revision Sheet.

CHAPTER/SECTION

AND PAGE NO.

DESCRIPTION OF CHANGE

TITLE PAGE

Added top assembly part numbers 313T3340-119, -120,  
-121, -122.

1

TR & SB RECORD

1

REPAIR 1-1

601-604

REPAIR 1-2

601,603-604,606

REPAIR 4-1

601-602

801-802

1002-1019,1021,

1023-1059,1063-1080U,

1080W-1082N,1082Q

**54-53-01**

HIGHLIGHTS

01.1

Page 1

Nov 01/04

## AFT FAIRING STRUT ACCESS DOOR ASSEMBLY

PART NUMBERS 313T3340-5 THRU -12,-17 THRU -20,  
-29 THRU -32,-37 THRU -40,  
-45 THRU -52,-59 THRU -62,  
-67 THRU -70,-75 THRU -78,  
-83 THRU -86,  
-95 THRU -102,  
-115 THRU -122

COMPONENT MAINTENANCE MANUAL  
WITH  
ILLUSTRATED PARTS LIST

**54-53-01**

TITLE PAGE

Page 1

Nov 01/04

01.1



REVISION RECORD

- Retain this record in front of manual. On receipt of revision, insert revised pages in the manual, and enter revision number, date inserted and initial.

REVISION NUMBER	REVISION DATE	DATE FILED	BY	REVISION NUMBER	REVISION DATE	DATE FILED	BY


**BOEING**  
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 MAINTENANCE MANUAL
TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
SB 54-0005  SB 54-0015-R1 SB 54-0015-R4 SB 54-0068	54-1	PRR B11029 PRR C12203 PRR C12029 PRR C12029-1  PRR B10613 PRR B11427  PRR B12900-12 PRR 13100-13 PRR B13116-13 PRR B13063-55	APR 10/85 APR 10/85 APR 10/85 APR 10/85 JUL 10/85 JUL 10/85 APR 10/86 JUL 01/90 APR 01/92 DEC 01/94 DEC 01/95 NOV 01/99 MAR 01/01 NOV 01/04

**54-53-01**

TR &amp; SB RECORD

01.1

Page 1

Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PAGE	DATE	CODE	PAGE	DATE	CODE
54-53-01			REPAIR-GENERAL		
			601	MAR 01/95	01.1
			602	SEP 01/95	01.1
TITLE PAGE			603	MAR 01/95	01.1
*1	NOV 01/04	01.1	604	BLANK	
2	BLANK		REPAIR 1-1		
REVISION RECORD			*601	NOV 01/04	01.1
1	JUL 10/84	01	*602	NOV 01/04	01.1
2	BLANK		*603	NOV 01/04	01.1
TR & SB RECORD			*604	NOV 01/04	01.1
*1	NOV 01/04	01.1	REPAIR 1-2		
2	BLANK		*601	NOV 01/04	01.1
LIST OF EFFECTIVE PAGES			602	MAR 01/01	01.1
*1	NOV 01/04	01	*603	NOV 01/04	01.1
THRU LAST PAGE			*604	NOV 01/04	01.1
CONTENTS			*605	NOV 01/04	01.101
1	JUL 10/84	01	*606	NOV 01/04	01.1
2	BLANK		REPAIR 2-1		
INTRODUCTION			601	APR 10/85	01.1
1	JUL 10/84	01	602	BLANK	
2	BLANK		REPAIR 3-1		
DESCRIPTION & OPERATION			601	NOV 01/99	01.1
1	APR 10/85	01.1	602	BLANK	
2	BLANK		REPAIR 4-1		
DISASSEMBLY			*601	NOV 01/04	01.1
301	APR 10/85	01.1	*602	NOV 01/04	01.1
302	BLANK		REPAIR 5-1		
CLEANING			601	SEP 01/95	01.1
401	APR 10/85	01.1	602	BLANK	
402	BLANK		ASSEMBLY		
CHECK			701	SEP 01/95	01.1
501	MAR 01/01	01.1	702	BLANK	
502	BLANK				

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**54-53-01**EFFECTIVE PAGES  
CONTINUED Page 1  
01 Nov 01/04

PAGE	DATE	CODE	PAGE	DATE	CODE
FITS AND CLEARANCES			ILLUSTRATED PARTS LIST		
*801	NOV 01/04	01.1	*1039	NOV 01/04	01.1
*802	NOV 01/04	01.1	*1040	NOV 01/04	01.1
ILLUSTRATED PARTS LIST			CONT.		
1001	JUL 10/84	01	*1041	NOV 01/04	01.1
*1002	NOV 01/04	01.1	*1042	NOV 01/04	01.1
*1003	NOV 01/04	01.1	*1043	NOV 01/04	01.1
*1004	NOV 01/04	01.1	*1044	NOV 01/04	01.1
*1005	NOV 01/04	01.1	*1045	NOV 01/04	01.1
*1006	NOV 01/04	01.1	*1046	NOV 01/04	01.1
*1007	NOV 01/04	01.1	*1047	NOV 01/04	01.1
*1008	NOV 01/04	01.1	*1048	NOV 01/04	01.1
*1009	NOV 01/04	01.1	*1049	NOV 01/04	01.1
*1010	NOV 01/04	01.1	*1050	NOV 01/04	01.1
*1011	NOV 01/04	01.1	*1051	NOV 01/04	01.1
*1012	NOV 01/04	01.1	*1052	NOV 01/04	01.1
*1013	NOV 01/04	01.1	*1053	NOV 01/04	01.1
*1014	NOV 01/04	01.1	*1054	NOV 01/04	01.1
*1015	NOV 01/04	01.1	*1055	NOV 01/04	01.1
*1016	NOV 01/04	01.1	*1056	NOV 01/04	01.1
*1017	NOV 01/04	01.1	*1057	NOV 01/04	01.1
*1018	NOV 01/04	01.1	*1058	NOV 01/04	01.1
*1019	NOV 01/04	01.1	*1059	NOV 01/04	01.1
*1020	NOV 01/04	01.1	*1060	NOV 01/04	01.1
*1021	NOV 01/04	01.1	*1061	NOV 01/04	01.1
*1022	NOV 01/04	01.1	*1062	NOV 01/04	01.1
*1023	NOV 01/04	01.1	*1063	NOV 01/04	01.1
*1024	NOV 01/04	01.1	*1064	NOV 01/04	01.1
*1025	NOV 01/04	01.1	*1065	NOV 01/04	01.1
*1026	NOV 01/04	01.1	*1066	NOV 01/04	01.1
*1027	NOV 01/04	01.1	*1067	NOV 01/04	01.1
*1028	NOV 01/04	01.1	*1068	NOV 01/04	01.1
*1029	NOV 01/04	01.1	*1069	NOV 01/04	01.1
*1030	NOV 01/04	01.1	*1070	NOV 01/04	01.1
*1031	NOV 01/04	01.1	*1071	NOV 01/04	01.1
*1032	NOV 01/04	01.1	*1072	NOV 01/04	01.1
*1033	NOV 01/04	01.1	*1073	NOV 01/04	01.1
*1034	NOV 01/04	01.1	*1074	NOV 01/04	01.1
*1035	NOV 01/04	01.1	*1075	NOV 01/04	01.1
*1036	NOV 01/04	01.1	*1076	NOV 01/04	01.1
*1037	NOV 01/04	01.1	*1077	NOV 01/04	01.1
*1038	NOV 01/04	01.1	*1078	NOV 01/04	01.1
			*1079	NOV 01/04	01.1
			*1080	NOV 01/04	01.1

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54-53-01

EFFECTIVE PAGES  
CONTINUED Page 2  
01 Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PAGE	DATE	CODE	PAGE	DATE	CODE
ILLUSTRATED PARTS LIST		CONT.	ILLUSTRATED PARTS LIST		CONT.
*1080A	NOV 01/04	01.1	*10820	BLANK	
*1080B	NOV 01/04	01.1	*1082P	NOV 01/04	01.1
*1080C	NOV 01/04	01.1	*1082Q	NOV 01/04	01.1
*1080D	NOV 01/04	01.1	*1082R	BLANK	
*1080E	NOV 01/04	01.1			
*1080F	NOV 01/04	01.1			
*1080G	NOV 01/04	01.1			
*1080H	NOV 01/04	01.1			
*1080I	NOV 01/04	01.1			
*1080J	NOV 01/04	01.1			
*1080K	NOV 01/04	01.1			
*1080L	NOV 01/04	01.1			
*1080M	NOV 01/04	01.1			
*1080N	NOV 01/04	01.1			
*1080O	NOV 01/04	01.1			
*1080P	NOV 01/04	01.1			
*1080Q	NOV 01/04	01.1			
*1080R	NOV 01/04	01.1			
*1080S	NOV 01/04	01.1			
*1080T	NOV 01/04	01.1			
*1080U	NOV 01/04	01.1			
1080V	BLANK				
*1080W	NOV 01/04	01.1			
*1080X	NOV 01/04	01.1			
*1080Y	NOV 01/04	01.1			
*1080Z	NOV 01/04	01.1			
*1081	NOV 01/04	01.1			
*1082	NOV 01/04	01.1			
*1082A	NOV 01/04	01.1			
*1082B	NOV 01/04	01.1			
*1082C	NOV 01/04	01.1			
*1082D	NOV 01/04	01.1			
*1082E	NOV 01/04	01.1			
*1082F	NOV 01/04	01.1			
*1082G	NOV 01/04	01.1			
*1082H	NOV 01/04	01.1			
*1082I	NOV 01/04	01.1			
*1082J	NOV 01/04	01.1			
*1082K	NOV 01/04	01.1			
*1082L	NOV 01/04	01.1			
*1082M	NOV 01/04	01.1			
*1082N	NOV 01/04	01.1			

\* = REVISED, ADDED OR DELETED

# 54-53-01

EFFECTIVE PAGES  
 LAST PAGE Page 3  
 01 Nov 01/04



TABLE OF CONTENTS

<u>Paragraph Title</u>	<u>Page</u>
Description and Operation . . . . .	1
Testing and Trouble Shooting (not applicable)	
Disassembly . . . . .	301
Cleaning. . . . .	401
Check . . . . .	501
Repair. . . . .	601
Assembly. . . . .	701
Fits and Clearances . . . . .	801
Special Tools (not applicable)	
Illustrated Parts List. . . . .	1001

**54-53-01**

CONTENTS

01

Page 1

Jul 10/84





## INTRODUCTION

The instructions in this manual provide the information necessary to perform maintenance functions ranging from simple checks and replacement to complete shop-type repair.

This manual is divided into separate sections:

- |  |                              |
|--|------------------------------|
| 1. Title Page                                      | 4. List of Effective Pages   |
| 2. Record of Revisions                             | 5. Table of Contents         |
| 3. Temporary Revision &<br>Service Bulletin Record | 6. Introduction              |
|  | 7. Procedures & IPL Sections |

Refer to the Table of Contents for the page location of applicable sections. An asterisked flagnote \*[ ] in place of the page number indicates that no special instructions are provided since the function can be performed using standard industry practices.

The beginning of the REPAIR section includes a list of the separate repairs, a list of applicable standard Boeing practices, and an explanation of the True Position Dimensioning symbols used.

An explanation of the use of the Illustrated Parts List is provided in the Introduction to that section.

All weights and measurements used in the manual are in English units, unless otherwise stated. When metric equivalents are given they will be in parentheses following the English units.

Design changes, optional parts, configuration differences and Service Bulletin modifications create alternate part numbers. These are identified in the Illustrated Parts List (IPL) by adding an alphabetical character to the basic item number. The resulting item number is called an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless otherwise indicated.

**54-53-01**

INTRODUCTION

01

Page 1

Jul 10/84



| ACCESS DOOR ASSEMBLY

DESCRIPTION AND OPERATION

1. Description and Operation

| A. The access door assembly provides access to strut attachment points and systems within the strut. The access door assembly consists of hinge and latch assemblies affixed to a door panel assembly. The door assembly is an aramid/epoxy/honeycomb sandwich panel. The access door assembly is nonoperational by itself.

2. Leading Particulars (Approximate)

Length -- 74 inches  
Width -- 21 inches  
Height -- 10 inches  
Weight -- 20 pounds

54-53-01

DESCRIPTION & OPERATION

01.1

Page 1

Apr 10/85



DISASSEMBLY

1. Use standard industry practices for disassembly of this component.

NOTE: Disassemble this component only as necessary to complete fault isolation, determine the serviceability of parts, perform required repairs, and restore the unit to serviceable condition.

**54-53-01**

DISASSEMBLY

01.1

Page 301

Apr 10/85

**BOEING**  
COMPONENT  
MAINTENANCE MANUALCLEANING

**CAUTION:** DO NOT VAPOR DEGREASE GRAPHITE/ARAMID EPOXY STRUCTURES WITH CHLORINATED CLEANING AGENTS SUCH AS METHYLENE CHLORIDE, TRICHLOROETHYLENE, AND TRICHLOROTHANE. CHLORINATED CLEANING AGENTS WILL CAUSE DAMAGE TO GRAPHITE/ARAMID EPOXY STRUCTURES.

1,1,1-TRICHLOROETHANE IS ONE OF THE SOLVENTS ALLOWED FOR CLEANING COMPOSITE COMPONENTS. DO NOT SUBMERGE PARTS IN THE SOLVENT OR ALLOW STANDING SOLVENT ON THE PARTS OR DAMAGE MAY OCCUR. USE 1,1,1-TRICHLOROETHANE ONLY AS A WIPE SOLVENT.

1. Clean all parts using standard industry practices per 20-30-03, except bearings.
2. Clean bearings (90, 125, 175, 230, IPL Fig. 1; IPL Fig. 2) per manufacturer's instruction.

**54-53-01**CLEANING  
Page 401  
Apr 10/85

CHECK

1. Check all parts for obvious defects in accordance with standard industry practices.
2. Penetrant check per 20-20-02 - Hinge assembly (55, 60, 105, 110, 140, 145, 220, 225, IPL Fig. 1; Fig. 2).
3. Do a check of the honeycomb structure:
  - A. Do a check of the honeycomb and the bonded parts for delamination, internal water, scratches, and contour defects.
    - (1) If you see a delamination or contour damage on a visual check, do an ultrasonic check or tap test to find all of the damage.

NOTE: For the tap test use a solid metal disk and tap the surface area lightly and quickly. Void areas will give a different sound than a solid (no voids) bonded area. Refer to the 767 Non-Destructive Test Manual, Part 1, 51-05-01.
  - B. If you think there is water in the bonded areas, examine radiographically or by thermography, as shown in the 767 Non-Destructive Test Manual, Part 9, 51-00-01.
4. Refer to 767 Structural Repair Manual 54-50-70 (JT9D-7R4 engine) or 54-51-70 (CF6-80A engine) for allowable damage and repair data.
5. Refer to Fits and Clearances for design and wear limits.

**54-53-01**

CHECK

01.1

Page 501

Mar 01/01

REPAIR – GENERAL1. Content

- A. Repair, refinish and replacement procedures are included in separate repair sections as follows:

<u>P/N</u>	<u>NAME</u>	<u>REPAIR</u>
313T3320	HINGE ASSEMBLY	1-1
313T3321		
313T3322		
313T3323		
313T3324		
313T3325		
313T3326		
313T3327		
S313T310	LATCH ASSEMBLY	2-1
313T3335	LATCH BRACKET	3-1
--	MISC PARTS REFINISH	4-1
10-61334	LATCH ASSEMBLY	5-1

2. Standard Practices

- A. Refer to the following standard practices as applicable, for details of procedures in individual repairs.
- B. 20-10-06 Repair of Conductive Coatings  
 20-11-03 Repair of Electrical Termintions and Electrical Bonding Areas  
 20-30-03 General Cleaning Procedures  
 20-41-01 Decoding Table for Boeing Finish Codes  
 20-41-02 Application of Chemical and Solvent Resistant Finishes  
 20-43-01 Chromic Acid Anodizing  
 20-44-04 Application of Urethane Compatible Primer  
 20-50-03 Bearing Installation and Retention

3. Materials

NOTE: Equivalent substitutes may be used.

- A. Primer -- BMS 10-11, Type 1 (Ref 20-60-02)
- B. Conductive Coating -- BMS 10-21, type 1 (Ref 20-60-02)

54-53-01

REPAIR-GENERAL

01.1

Page 601

Mar 01/95

- C. Static Conditioner -- Dexter 28-C-1 (Ref 20-60-02)
- D. Surfacer -- Dexter 8-W-5 (Ref 20-60-02)
- E. Surfacer -- Epocast 156 (Ref 20-60-02)
- F. Primer -- BMS 10-79, Type II (Ref 20-60-02)
- G. Primer -- BMS 10-79, type 3 (Ref 20-60-02)
- H. Enamel -- BMS 10-60, type 2, gloss, 707 gray (Ref 20-60-02)
- I. Sealant -- BMS 5-63 (Ref 20-60-04)

#### 4. Dimensioning Symbols

- A. Standard True Position Dimensioning Symbols used in applicable repair procedures are shown in Fig. 601.

**54-53-01**

REPAIR-GENERAL

01.1

Page 602

Sep 01/95

# BOEING

## COMPONENT MAINTENANCE MANUAL

- STRAIGHTNESS
- ▭ FLATNESS
- ⊥ PERPENDICULARITY (OR SQUARENESS)
- // PARALLELISM
- ROUNDNESS
- ⊙ CYLINDRICITY
- ⌒ PROFILE OF A LINE
- △ PROFILE OF A SURFACE
- ◎ CONCENTRICITY
- ≡ SYMMETRY
- ∠ ANGULARITY
- ↗ RUNOUT
- ↗ TOTAL RUNOUT
- ⊔ COUNTERBORE OR SPOTFACE
- ∇ COUNTERSINK

- ⊕ THEORETICAL EXACT POSITION OF A FEATURE (TRUE POSITION)
- ∅ DIAMETER
- S ∅ SPHERICAL DIAMETER
- R RADIUS
- SR SPHERICAL RADIUS
- ( ) REFERENCE
- BASIC (BSC) OR DIM A THEORETICALLY EXACT DIMENSION USED TO DESCRIBE SIZE, SHAPE OR LOCATION OF A FEATURE FROM WHICH PERMISSIBLE VARIATIONS ARE ESTABLISHED BY TOLERANCES ON OTHER DIMENSIONS OR NOTES.
- A- DATUM
- Ⓜ MAXIMUM MATERIAL CONDITION (MMC)
- Ⓛ LEAST MATERIAL CONDITION (LMC)
- Ⓢ REGARDLESS OF FEATURE SIZE (RFS)
- Ⓟ PROJECTED TOLERANCE ZONE
- FIM FULL INDICATOR MOVEMENT

### EXAMPLES

<p><span style="border: 1px solid black; padding: 2px;">— 0.002</span> STRAIGHT WITHIN 0.002</p> <p><span style="border: 1px solid black; padding: 2px;">⊥ 0.002 B</span> PERPENDICULAR TO B WITHIN 0.002</p> <p><span style="border: 1px solid black; padding: 2px;">// 0.002 A</span> PARALLEL TO A WITHIN 0.002</p> <p><span style="border: 1px solid black; padding: 2px;">○ 0.002</span> ROUND WITHIN 0.002</p> <p><span style="border: 1px solid black; padding: 2px;">⊙ 0.010</span> CYLINDRICAL SURFACE MUST LIE BETWEEN TWO CONCENTRIC CYLINDERS, ONE OF WHICH HAS A RADIUS 0.010 INCH GREATER THAN THE OTHER</p> <p><span style="border: 1px solid black; padding: 2px;">⌒ 0.006 A</span> EACH LINE ELEMENT OF THE SURFACE AT ANY CROSS SECTION MUST LIE BETWEEN TWO PROFILE BOUNDARIES 0.006 INCH APART RELATIVE TO DATUM PLANE A</p> <p><span style="border: 1px solid black; padding: 2px;">△ 0.020 A</span> SURFACES MUST LIE WITHIN PARALLEL BOUNDARIES 0.02 INCH APART AND EQUALLY DISPOSED ABOUT TRUE PROFILE</p>	<p><span style="border: 1px solid black; padding: 2px;">◎ ∅ 0.0005 C</span> CONCENTRIC TO C WITHIN 0.0005 DIAMETER</p> <p><span style="border: 1px solid black; padding: 2px;">≡ 0.010 A</span> SYMMETRICAL WITH A WITHIN 0.010</p> <p><span style="border: 1px solid black; padding: 2px;">∠ 0.005 A</span> ANGULAR TOLERANCE 0.005 WITH A</p> <p><span style="border: 1px solid black; padding: 2px;">⊕ ∅ 0.002 Ⓢ B</span> LOCATED AT TRUE POSITION WITHIN 0.002 DIA RELATIVE TO DATUM B, REGARDLESS OF FEATURE SIZE</p> <p><span style="border: 1px solid black; padding: 2px;">⊥ ∅ 0.010 Ⓜ A</span> <span style="border: 1px solid black; padding: 2px;">0.510 Ⓟ</span> AXIS IS TOTALLY WITHIN A CYLINDER OF 0.010-INCH DIAMETER, PERPENDICULAR TO, AND EXTENDING 0.510-INCH ABOVE, DATUM A, MAXIMUM MATERIAL CONDITION</p> <p><span style="border: 1px solid black; padding: 2px;">2.000</span> THEORETICALLY EXACT DIMENSION IS 2.000 OR 2.000 BSC</p> <p><span style="border: 1px solid black; padding: 2px;">0.020 A</span> <span style="border: 1px solid black; padding: 2px;">A 0.020</span></p>
<p><b>NOTE:</b> DATUM MAY APPEAR AT EITHER SIDE OF TOLERANCE FRAME</p>	

True Position Dimensioning Symbols  
Figure 601

54-53-01

REPAIR-GENERAL

01.1 Page 603

Mar 01/95



HINGE ASSEMBLY – REPAIR 1-1

313T3320-1, -2, -7, -8  
 313T3321-1, -2, -7, -8  
 313T3322-1, -2, -5, -6  
 313T3323-1, -2, -5, -6  
 313T3324-1, -2, -5, -6  
 313T3325-1, -2, -5, -6  
 313T3326-1, -2, -5, -6  
 313T3327-1, -2, -5, -6

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bearing Replacement (90A, 125A, 175A, 230A, IPL Fig. 1; IPL Fig. 2; 50, 90, 130, 175, IPL Fig. 3; IPL Fig. 4).
  - A. Remove bearings.
  - B. Check the hole in the hinge (95, 130, 180, 235; IPL Fig. 1; IPL Fig. 2; 55, 95, 135, 180, IPL Fig. 3; IPL Fig. 4) for wear, damage, or corrosion. If necessary, repair the fitting as specified in REPAIR 1-2.
  - C. Install new bearings by the shrink fit method as specified by SOPM 20-50-03.
 

NOTE: All prior bearing configurations should now be replaced with BACB10JE series bearings that require shrink fit installation.
  - D. Roller swage the bearing over the fitting as specified by 20-50-03.
2. Hinge Assembly Replacement (220, IPL Fig. 1; IPL Fig. 2; 165, IPL Fig. 3; IPL Fig. 4)
  - A. Mark hinge assembly boundary for alignment of new hinge assembly.
  - B. Remove hinge assembly.
 

NOTE: Record thickness of shim (215A, IPL Fig. 1; IPL Fig. 2; 190, IPL Fig. 3; IPL Fig. 4) and thickness/location of shims (210A, IPL Fig. 1; IPL Fig. 2; 160, IPL Fig. 3; IPL Fig. 4) for reuse or reference during reassembly.
  - C. Install hinge assembly in the original location by positioning the new hinge assembly to match the locations of the previously removed hinge assembly.
  - D. Match drill 0.250-0.254 inch diameter fastener hole through the new hinge assembly by using existing holes in door assembly.
  - E. Remove hinge assembly.

# 54-53-01

REPAIR 1-1

01.1

Page 601

Nov 01/04

- F. Install shim (215A, IPL Fig. 1; IPL Fig. 2; 190, IPL Fig. 3; IPL Fig. 4). If new shim is required remove laminations as required to equal thickness of old shims.
  - G. Install hinge assembly.
  - H. Install shims (210A, IPL Fig. 1; IPL Fig. 2; 160, IPL Fig. 3; IPL Fig. 4) per location noted in disassembly. If new shim is required remove laminations as required to equal thickness of old shim.
  - I. Install hinge plate (205, IPL Fig. 1; IPL Fig. 2; 155, IPL Fig. 3; IPL Fig. 4).
  - J. Install fasteners (195, 200, IPL Fig. 1; IPL Fig. 2; 145, 150, IPL Fig. 3; IPL Fig. 4) using wet BMS 5-95 sealant.
3. Hinge Assembly Replacement (55, 105, 140, IPL Fig. 1; IPL Fig. 2; 25, 65, 105, IPL Fig. 3; IPL Fig. 4).
- A. Mark hinge assembly boundary for alignment of new hinge assembly.
  - B. Remove hinge assembly.
- NOTE:** Record thickness of shim (190A, IPL Fig. 1; IPL Fig. 2; 40, 80, 120, IPL Fig. 3; IPL Fig. 4) and location for reuse or reference during reassembly.
- C. Install hinge assembly in the original location by positioning the new hinge assembly to match the location of the previously removed hinge assembly.
  - D. Match drill 0.250-0.254 inch diameter fastener hole through the new hinge assembly by using existing holes in door assembly.
  - E. Remove hinge assembly.
  - F. Remove, per 20-11-03, faying surface and hinge surface finish from a circular area of 0.75 inch radius with center at fastener location (75, 160, IPL Fig. 1; IPL Fig. 2; 10, IPL Fig. 3; IPL Fig. 4).
  - G. Install shim (190) per location noted in disassembly. If a new shim is required remove laminations as required to equal thickness of old shim.
  - H. Install hinge assembly (55, 105, 140, IPL Fig. 1; IPL Fig. 2; 25, 65, 105, IPL Fig. 3; IPL Fig. 4).
  - I. Install fasteners (65, 70, 115, 120, 150, 155, IPL Fig. 1; IPL Fig. 2; 35, 45, 75, 85, 115, 125, IPL Fig. 3; IPL Fig. 4) using wet BMS 5-95 sealant.

**54-53-01**

REPAIR 1-1

01.1

Page 602

Nov 01/04

**BOEING**  
COMPONENT  
MAINTENANCE MANUAL

- J. Install, using wet BMS 5-95 sealant, bolt (75, IPL Fig. 1; IPL Fig. 2), washers (80, IPL Fig. 1; IPL Fig. 2), nut (85, IPL Fig. 1; IPL Fig. 2) for hinge assembly (55, 60, IPL Fig. 1; IPL Fig. 2), bolt (160, IPL Fig. 1; IPL Fig. 2), washers (165, IPL Fig. 1; IPL Fig. 2), nut (170, IPL Fig. 1; IPL Fig. 2) for hinge assembly (140, 145, IPL Fig. 1; IPL Fig. 2). Bolt (10, IPL Fig. 3; IPL Fig. 4), washer (15, IPL Fig. 3; IPL Fig. 4) and nut (20, IPL Fig. 3; IPL Fig. 4) for hinge assembly (25, 105, IPL Fig. 3; IPL Fig. 4). To facilitate installation on the airplane do not tighten nut. Attach tag stating "Nut (BR1110C4M) not tightened, bonding jumper required."

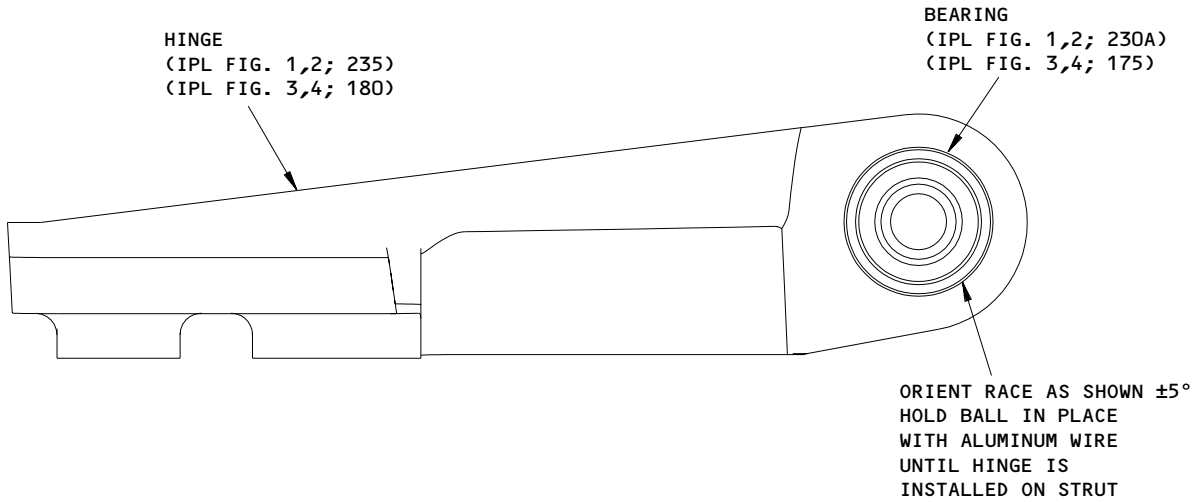
**54-53-01**

REPAIR 1-1

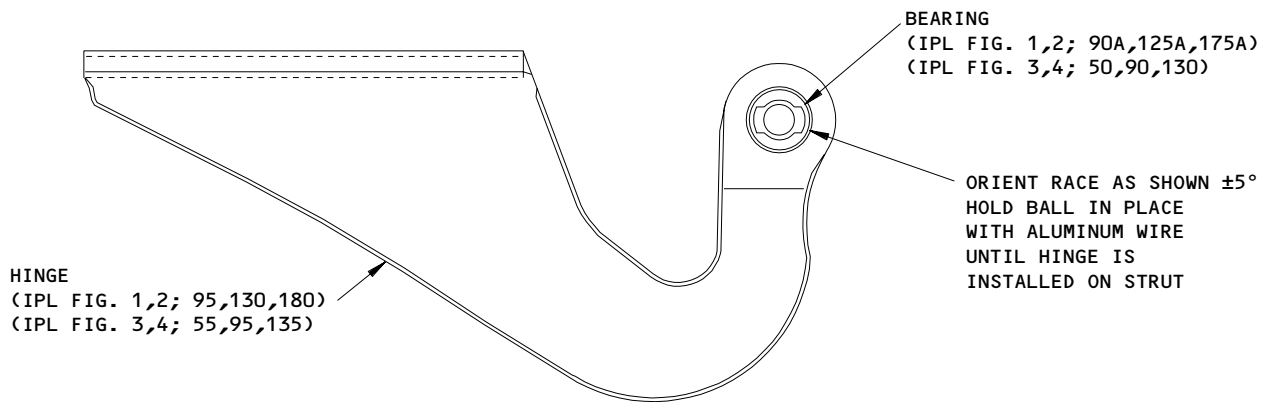
01.1

Page 603

Nov 01/04



313T3326-1,-2,-5,-6  
 313T3327-1,-2,-5,-6



313T3320-1,-2,-7,-8  
 313T3321-1,-2,-7,-8  
 313T3322-1,-2,-5,-6  
 313T3323-1,-2,-5,-6  
 313T3324-1,-2,-5,-6  
 313T3325-1,-2,-5,-6

ALL DIMENSIONS ARE IN INCHES

313T3320-1,-2,-7,-8; 313T3321-1,-2,-7,-8; 313T3322-1,-2,-5,-6; 313T3323-1,-2,-5,-6;  
 313T3324-1,-2,-5,-6; 313T3325-1,-2,-5,-6; 313T3326-1,-2,-5,-6; 313T3327-1,-2,-5,-6

Hinge Assembly Bearing Replacement  
 Figure 601

**54-53-01**

REPAIR 1-1

01.1

Page 604

Nov 01/04

HINGE REPAIR – REPAIR 1-2

313T3320-3, -4, -5, -6  
313T3321-3, -4, -5, -6  
313T3322-3, -4  
313T3323-3, -4  
313T3324-3, -4  
313T3325-3, -4  
313T3326-3, -4  
313T3327-3, -4

1. General

- A. This repair gives the data necessary to repair and refinish the hinge (95, 130, 180, 235, IPL Fig. 1; IPL Fig. 2; 55, 95, 135, 180, IPL fig. 3; IPL Fig. 4).
- B. Refer to the Standard Overhaul Practices Manual (SOPM) for the standard practices shown in the repair.
- C. General repair details:
- (1) Material: 7075-T73 Al alloy, BMS7-186

2. Bearing Hole Repair

## A. References

- (1) SOPM 20-10-03, Shot Peening
- (2) SOPM 20-20-02, Penetrant Methods of Inspection
- (3) SOPM 20-41-01, Decoding Table for Boeing Finish Codes

## B. Procedure

- (1) Machine the worn or damaged hole for the bearing, as necessary to remove defects or corrosion, up to the incremental hinge hole inside diameters given for the oversize repair bearings in Fig. 603. If you need to remove more defect or corrosion, then machine the hole for the bearing, as necessary, up to the repair limit as shown in Fig. 601 so you can install a repair sleeve as specified by step (5).
- (2) Do a penetrant check of the machine hole as specified by SOPM 20-20-02.
- (3) Shot peen the machined hole as specified by SOPM 20-10-03, and as shown in Fig. 601.

**54-53-01**

REPAIR 1-2

01.1

Page 601

Nov 01/04

- | (4) Apply Alodine 1200 to the machined surfaces.
- | (5) Fabricate, install, and machine a repair sleeve.
  - | (a) Make a repair sleeve as shown in Fig. 602.
  - | (b) Install the repair sleeve with BMS5-63 sealant using the shrink-fit method as specified by SOPM 20-50-03.
  - | (c) Chamfer the repair sleeve inside diameter 0.020-0.030 X 45 degrees on both sides.
- | (6) Install a new bearing as specified in REPAIR 1-1.

| 3. Hinge Refinish

- | A. Chromic acid anodize and apply BMS 10-11, type I primer (F-18.13).

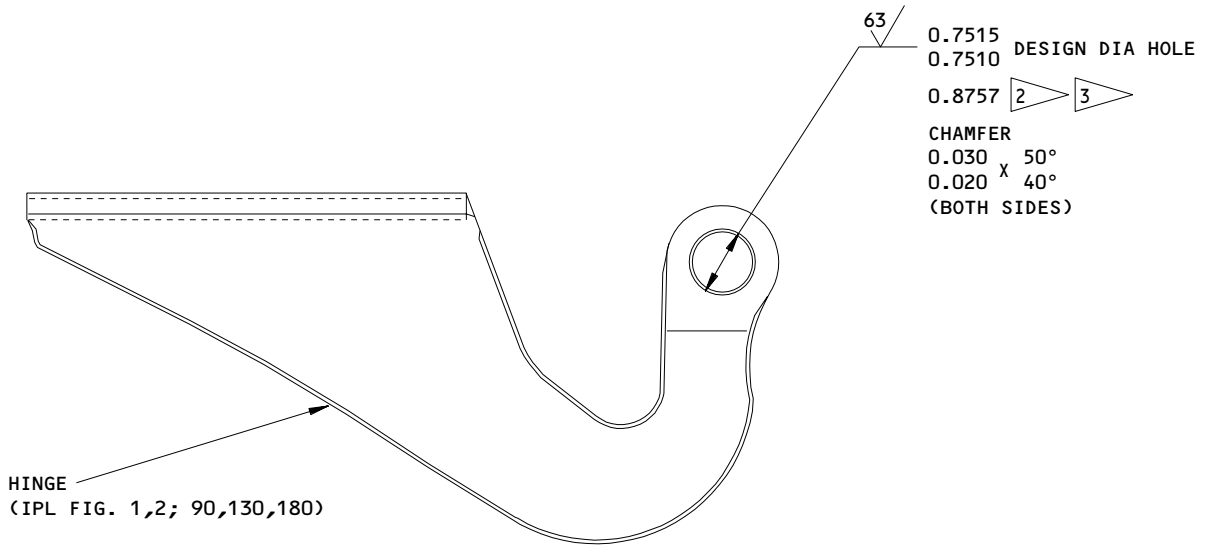
**54-53-01**

REPAIR 1-2

01.1

Page 602

Mar 01/01



- 313T3320-3,-4,-5,-6
- 313T3321-3,-4,-5,-6
- 313T3322-3,-4
- 313T3323-3,-4
- 313T3324-3,-4
- 313T3325-3,-4

313T3320-3,-4,-5,-6; 313T3321-3,-4,-5,-6; 313T3322-3,-4; 313T3323-3,-4;  
 313T3324-3,-4; 313T3325-3,-4; 313T3326-3,-4; 313T3327-3,-4

Hinge Repair  
 Figure 601 (Sheet 1)

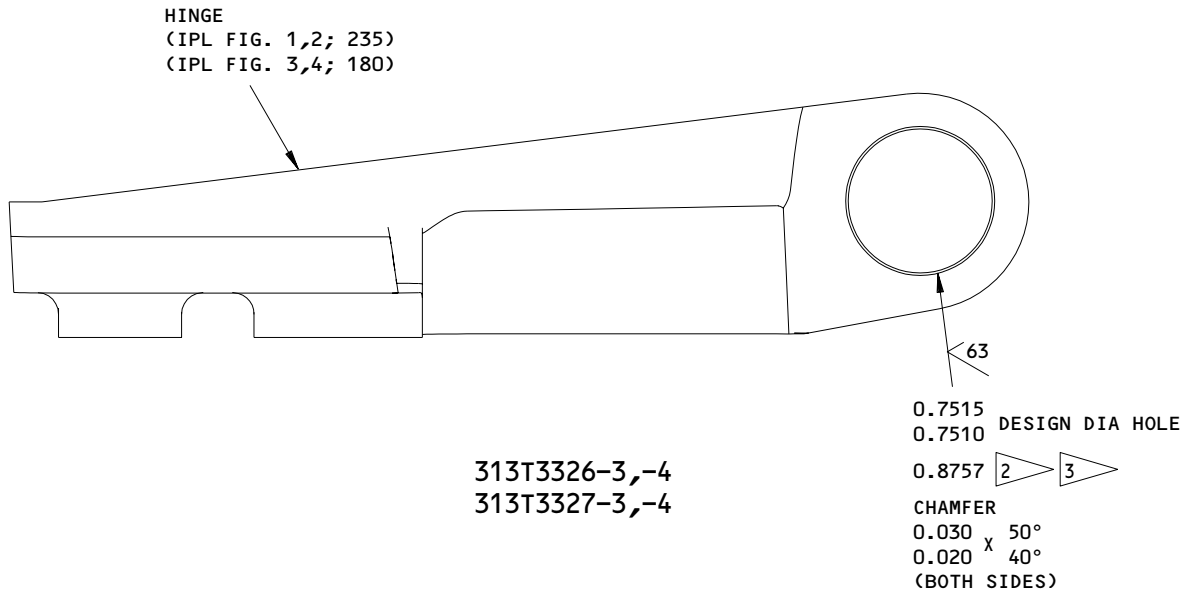
**54-53-01**

REPAIR 1-2

01.1

Page 603

Nov 01/04



- 1 0.004 INCH MAXIMUM OF MATERIAL MAY BE REMOVED TO OBTAIN THE 63 MICROINCHES FINISH IN THE BORE AFTER SHOT PEENING.
- 2 REPAIR LIMIT FOR INSTALLATION OF REPAIR SLEEVE
- 3 SEE FIG. 603 FOR OVERSIZE BEARING HOLE DIAMETER

SHOT PEEN: 0.023-0.055 SHOT SIZE  
 0.014 A INTENSITY  
 2.0 COVERAGE 1

ALL DIMENSIONS SHOWN ARE IN INCHES

313T3320-3,-4,-5,-6; 313T3321-3,-4,-5,-6; 313T3322-3,-4; 313T3323-3,-4;  
 313T3324-3,-4; 313T3325-3,-4; 313T3326-3,-4; 313T3327-3,-4

Hinge Repair  
 Figure 601 (Sheet 2)

**54-53-01**

REPAIR 1-2

01.1

Page 604

Nov 01/04



# BOEING

COMPONENT  
MAINTENANCE MANUAL

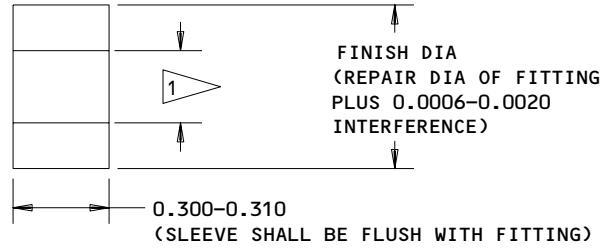
1 MACHINING BUSHING TO FINAL INSIDE DIAMETER AFTER INSTALLATION

32/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

MATERIAL: 15-5 CRES, 180-200 KSI

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2, CLASS 2, EXCEPT OMIT PLATING IN BORE

ALL DIMENSIONS ARE IN INCHES



Repair Sleeve Details  
Figure 602

251529

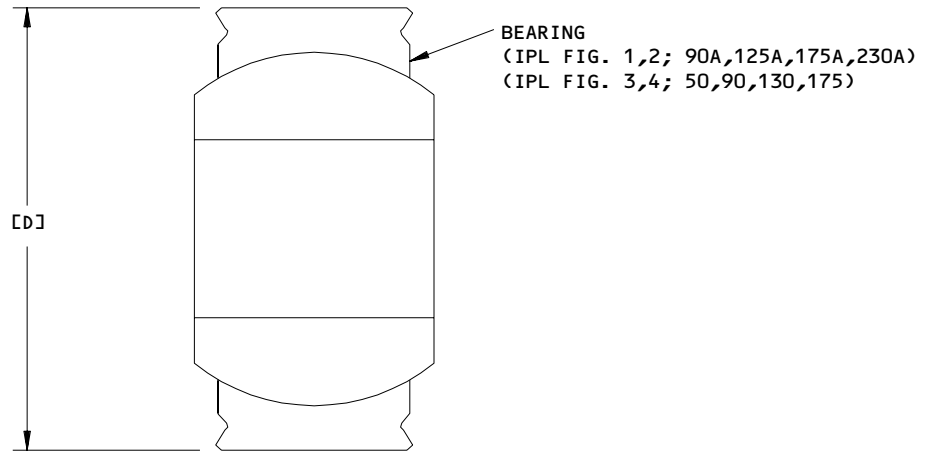
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REPAIR 1-2

01.101

Page 605

Nov 01/04



BEARING PART NUMBER	BEARING OUTSIDE DIAMETER [D]	HINGE HOLE DIAMETER
BACB10JE05C01 BASIC	0.7522 0.7517	0.7515 0.7510
BACB10JE05C01015 (0.015 OVERSIZE)	0.7672 0.7667	0.7665 0.7660
BACB10JE05C01030 (0.030 OVERSIZE)	0.7822 0.7817	0.7815 0.7810

ALL DIMENSIONS ARE IN INCHES

Repair Bearing Details  
 Figure 603

**54-53-01**

REPAIR 1-2

Page 606

Nov 01/04

01.1

LATCH ASSEMBLY – REPAIR 2-1

S313T310-4

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Latch Assembly Replacement (10, IPL Fig. 1; IPL Fig. 2)
  - A. Mark latch assembly boundary for alignment of new latch assembly.
  - B. Remove latch assembly.
  - C. Install latch assembly in the original location by positioning the new latch assembly to match marked boundary.
  - D. Install fasteners.

**54-53-01**

REPAIR 2-1

01.1

Page 601

Apr 10/85

LATCH BRACKET – REPAIR 3-1

313T3335-3, -4, -5, -6, -7, -8, -9, -10

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Latch Bracket Replacement (40, 40A, 45, 45A, 50, 50A, 52, 52G, IPL Fig. 1, IPL Fig. 2)
  - A. Mark latch assembly boundary for alignment during reassembly.
  - B. Remove latch assembly.
  - C. Mark latch bracket boundaries for alignment of new latch brackets.
  - D. Remove latch brackets.
  - E. Match drill 0.190–0.194 inch diameter fastener holes through latch brackets using existing holes in old latch brackets.
  - F. Install fasteners to assemble latch brackets flush against latch assembly.
  - G. Install latch brackets in the original location by positioning new latch brackets to match location of removed latch brackets.
  - H. Match drill 0.187–0.190 inch diameter fastener holes through new latch brackets using existing holes in door assembly.
  - I. Install latch brackets flush against the door assembly with fasteners.

NOTE: Install latch bracket (40, 40A, 45, 45A, 50, 50A, 52, 52G) using wet BMS 5-63 sealant.

  - J. Loosen fasteners securing latch assembly.
  - K. Adjust latch assembly to line up with marked boundary.
  - L. Tighten fasteners.
2. Refinish
  - A. Latch bracket (40, 45, 50) -- Chemical treat and apply one coat primer, BMS 10-11, type 1 (F-18.06). Material: Al alloy.
  - B. Latch bracket (40A, 45A, 50A, 52, 52G) -- Apply two coats primer, BMS 10-11, type 1 (F-20.03). Material; 15-5 CRES, 150-170 ksi.

**54-53-01**

REPAIR 3-1

01.1

Page 601

Nov 01/99

MISCELLANEOUS PARTS REFINISH – REPAIR 4-1

1. Repair of parts listed in Figure 601 consists of restoration of the original finish.

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 1; Fig. 2</u>		
Latch Bracket (52, 52G)	15-5 CRES 150-170 Ksi	Apply two coats primer, BMS 10-11, type 1 (F-20.03).
Door panel assy (245,250, IPL Fig. 1; 245,250, IPL Fig. 2)	Bonded assy	Prepare surface and apply Dexter 28-C-1 static conditioner plus Dexter 8W-5 or Epocast (156 surfacer (SRF-14.672). Apply conductive coating BMS 10-21, type I (SRF-14.68). Apply one coat primer, BMS 10-79, type II (F-19.46). Apply finish on exterior surface and edge band trim only.
Door panel assy (245A,245B,245C, 250A,250B,250C, IPL Fig. 1); 245A thru 245D, 250A thru 250D, IPL Fig. 2)	Bonded assy	Prepare surface and apply Dexter 28-C-1 Static Conditioner plus Dexter 8W-5 or Epocast (156 surfacer) (SRF-14.672). Apply conductive coating BMS 10-21, type 1 (SRF-14.68). Apply one coat primer, BMS 10-79, type 3 (F-19.47) and gloss enamel, BMS 10-60, type 2, gray (F-19.39-707). Apply finish on exterior surface and edge band trim only.

Refinish Details  
Figure 601 (Sheet 1)

**54-53-01**

REPAIR 4-1

01.1

Page 601

Nov 01/04

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 1; Fig. 2</u> (Cont)  Hinge plate (205)	Al alloy	Chemical treat and apply one coat primer, BMS 10-11, type 1 (F-18.06).
<u>Fig. 3; Fig. 4</u>  Door Panel Assy (235,240)	Bonded assy	Prepare door panel tool side surface and edges (F-14.696). Apply one coat of BMS 10-21, Type III anti-static coating (F-14.685) to the door panel tool side surface and edges. Apply one coat of BMS 10-103, Type I primer (F-14.692) to the door panel tool side surface and edges. Apply BMS 10-60, Type II gloss enamel (F-19.39.XX) color BAC707 to the door panel tool side surface and edges.

Refinish Details  
 Figure 601 (Sheet 2)

**54-53-01**

REPAIR 4-1

01.1

Page 602

Nov 01/04



LATCH ASSEMBLY – REPAIR 5-1

10-61334-9, -10, -12, -16, -17

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Latch Assembly Replacement (12, 13, IPL Fig. 1; 12, 13, 14, IPL Fig. 2)
  - A. Mark shim (37) and filler (38) boundary for alignment during reassembly.
  - B. Mark latch assembly boundary for alignment of new latch assembly.
  - C. Remove latch assembly.
  - D. Install filler, shim and new latch assembly in the original location by positioning to match marked boundaries.
  - E. Install fasteners.

**54-53-01**

REPAIR 5-1

01.1

Page 601

Sep 01/95

ASSEMBLY1. Materials

NOTE: Equivalent substitutes may be used.

A. Sealant -- BMS 5-63 (Ref 20-60-04)

2. Assembly

A. Use standard industry practices for assembly of this component, and the special instructions in the following steps.

B. Install latch brackets (52, 52G, IPL Fig. 1; IPL Fig. 2) with fasteners (26, 27A).

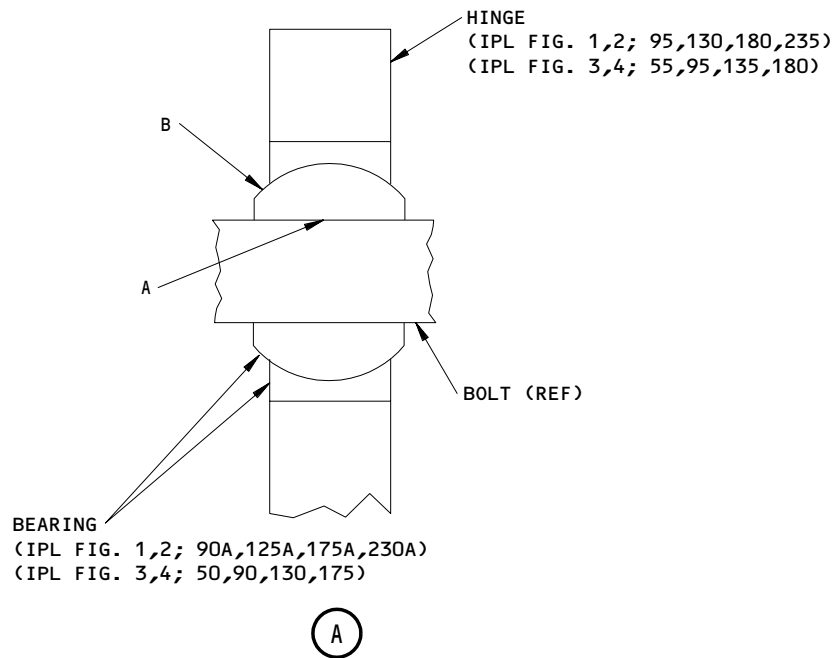
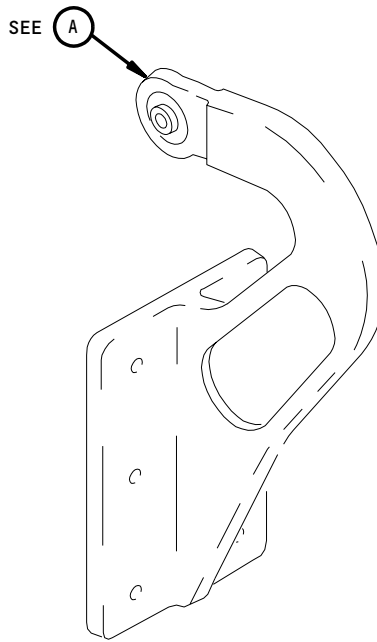
NOTE: Install latch brackets (52, 52G) using wet BMS 5-63 sealant.

**54-53-01**ASSEMBLY  
Page 701  
Sep 01/95

01.1










**BOEING**  
COMPONENT  
MAINTENANCE MANUAL  
FITS AND CLEARANCES








Fits and Clearances  
Figure 801 (Sheet 1)

**54-53-01**

FITS AND CLEARANCES  
01.1 Page 801  
Nov 01/04

Ref Letter Fig.801	Mating Item No. IPL Fig.1 IPL Fig.2	Design Dimension				Service Wear Limit		
		Dimension		Assembly Clearance 		Dimension		Maximum Clearance
		Min	Max	Min	Max	Min	Max	
A	ID 	0.3120	0.3125	0.0000	0.0015	0.3099	0.3136	
	OD 	0.3110	0.3120					
B	ID 	0.5775	0.5780	0.0010	0.0020		0.5810	
	OD 	0.5760	0.5765					

-  NEGATIVE VALUES DENOTE INTERFERENCE FIT
-  BOLT, BACB30NR5K14 OR BACB30LJ5C14
-  BALL
-  RACE
-  BOLT TO BALL AND BALL TO RACE COMBINED  
 MAXIMUM CLEARANCE = 0.006 (RADIAL)  
 + 0.008 (AXIAL)

ALL DIMENSIONS ARE IN INCHES

 Fits and Clearances  
 Figure 801 (Sheet 2)

**54-53-01**

 FITS AND CLEARANCES  
 01.1 Page 802  
 Nov 01/04

ILLUSTRATED PARTS LIST

1. This section lists and illustrates replaceable or repairable component parts. The Illustrated Parts Catalog contains a complete explanation of the Boeing part numbering system.

2. Indentures show parts relationships as follows:

Assembly

Detail Parts for Assembly

Subassembly

Attaching Parts for Subassembly

Detail Parts for Subassembly

Detail Installation Parts (Included only if installation parts may be returned to shop as part of assembly)

3. One use code letter (A, B, C, etc.) is assigned in the EFF CODE column for each variation of top assembly. All listed parts are used on all top assemblies except when limitations are shown by use code letter opposite individual part entries.

4. Letter suffixes (alpha-variants) are added to item numbers for optional parts, Service Bulletin modification parts, configuration differences (Except left- and right-hand parts), product improvement parts, and parts added between two sequential item numbers. The alpha-variant is not shown on illustrations when appearance and location of all variants of the part is the same.

5. Service Bulletin modifications are shown by the notations PRE SB XXXX and POST SB XXXX.

A. When a new top assembly part number is assigned by Service Bulletin, the notations appear at the top assembly level only. The configuration differences at detail part level are then shown by use code letter.

B. When the top assembly part number is not changed by the Service Bulletin, the notations appear at the detail part level.

6. Parts Interchangeability

Optional  
(OPT)

The parts are optional to and interchangeable with other parts having the same item number.

Supersedes, Superseded By  
(SUPSDS, SUPSD BY)

The part supersedes and is not interchangeable with the original part.

Replaces, Replaced By  
(REPLS, REPLD BY)

The part replaces and is interchangeable with, or is an alternate to, the original part.

**54-53-01**

ILLUSTRATED PARTS LIST

01 Page 1001

Jul 10/84

VENDORS

OPTK6 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV  
5195 W 4700 SPO BOX 18459  
KEARNS, UTAH 84118

06710 LAMSON AND SESSIONS CO THE VALLEY-TODECO  
12975 BRADLEY AVENUE  
SYLMAR, CALIFORNIA 91342-3830  
FORMERLY VALLEY BOLT CORP VB0097 IN NORTH HOLLYWOOD, CA

06725 AIR INDUSTRIES CORPORATION  
12570 KNOTT STREET  
GARDEN GROVE, CALIFORNIA 92641-3932  
FORMERLY AIR INDUSTRIES OF CALIF IN GARDENA, CALIF.

08524 DEUTSCH FASTENER CORP SEE CODE V97928

11815 CHERRY AEROSPACE FASTENERS DIV OF TEXTRON  
1224 EAST WARNER AVENUE PO BOX 2157  
SANTA ANA, CALIFORNIA 92707-0157  
FORMERLY IN LOS ANGELES, CALIF , FORMERLY CHERRY FASTENERS  
TOWNSEND DIV OF TEXTRON INC V71087

15653 ALOCA GLOBAL FASTEMERS INC DIV KAYNARE PRODUCTS  
800 S STATE COLLEGE BLVD  
FULLERTON, CALIFORNIA 92831-3001  
FORMERLY VK6405 MICRODOT AEROSP LTD; FORMERLY KAYNAR TECH  
FORMERLY FAIRCHILD FASTENERS KAYNAR DIV

17446 HUCK INTL INC AEROSPACE FASTENER DIV  
900 WATSON CENTER ROAD  
CARSON, CALIFORNIA 90745-4201  
FORMERLY V32134 REXNORD INC; FORMERLY V97928 HUCK INTL

5M902 FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV  
3016 W LOMITA BLVD  
TORRANCE, CALIFORNIA 90505-5103  
FMLY IN REDONDO BEACH, CALIF

52828 REPUBLIC FASTENER MFG CORP  
1300 RANCHO CONEJO BLVD  
NEWBURY PARK, CALIFORNIA 91320-1405  
FORMERLY IN SYLMAR, CALIFORNIA

56878 SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV  
301 HIGHLAND AVE  
JENKINTOWN, PENNSYLVANIA 19046  
FORMERLY STANDARD PRESSED STEEL

54-53-01

ILLUSTRATED PARTS LIST  
01.1 Page 1002  
Nov 01/04

VENDORS

57606 REXNORD CORP PSI BEARINGS DIV  
 2175 UNION PL  
 SIMI VALLEY, CALIFORNIA 93065-1661  
 FORMERLY PSI BEARINGS

60516 WEST COAST AEROSPACE INC  
 812 MIRAFLORES STREET  
 SAN PEDRO, CALIFORNIA 90731-1439

62554 SIMMONDS MECAERO FASTENERS INC  
 1734 SEQUOIA AVENUE  
 ORANGE, CALIFORNIA 92668

72962 HARVARD INDUSTRIES INC  
 3 WERNER WAY SUITE 210  
 LEBANON, NEW JERSEY 08833  
 FORMERLY AMERACE CORP ESNA DIV  
 FORMERLY ELASTIC STOP NUT IN UNION, NJ

73197 HI-SHEAR TECHNOLOGY CORP  
 2600 SKYPARK DRIVE  
 TORRANCE, CALIFORNIA 90509

80539 SPS TECHNOLOGIES INC DIV AERPSOACE - SANTA ANA  
 2701 SOUTH HARBOR BOULEVARD  
 SANTA ANA, CALIFORNIA 92704-5803  
 FORMERLY NUTT-SHEL DIV OF SPC WESTERN CO V80539  
 AND STANDARD PRESSED STEEL WESTERN DIV V17279

83014 HARTWELL CORPORATION  
 900 SOUTH RICHFIELD ROAD  
 PLACENTIA, CALIFORNIA 92670-6732  
 FORMERLY V0532B IN LOS ANGELES, CALIFORNIA

84256 AVIBANK MANUFACTURING COMPANY  
 210 SOUTH VICTORY BLVD PO BOX 391  
 BURBANK, CALIFORNIA 91503  
 FORMERLY AVDEL INC AND ROWE SALES CO VB0001  
 FORMERLY PRICE, D.W. CORP LOS ANGELES, CALIFORNIA V97978

92215 FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV  
 3010 W LOMITA BLVD  
 TORRANCE, CALIFORNIA 90505-5102  
 FORMERLY VOI-SHAN IN CULVER CITY, CALIF

97928 SEE V17446 HUCK INTL  
 SEE V17446 HUCK INTL  
 HUCK INTL SEE V17446 HUCK INTL

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1003  
 Nov 01/04

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
AN960PD10		1	20	8
		2	20	8
BACB10JE05C01		1	90B	1
		1	125B	1
		1	175B	1
		1	230B	1
		2	90B	1
		2	125B	1
		2	175B	1
		2	230B	1
		3	50	1
		3	90	1
		3	130	1
		3	175	1
		4	50	1
		4	90	1
4	130	1		
BACB30JC8-20		4	175	1
		1	75	1
		1	160	1
		2	75	1
BACB30JC8A20		2	160	1
		1	75A	1
		1	160A	1
		2	75A	1
		2	160A	1
		3	10	2
BACB30MY6K3		4	10	2
		1	48	4
BACB30NY5HK15		2	48	4
		3	205	4
BACB30NY5K4		4	205	4
		1	28	16
BACB30NY6K5		2	28	16
		1	30	48
BACB30NY6K6		2	30	48
		1	26	28
BACB30NY8K17		2	26	28
		1	195	12
		2	195	12
		3	145	12
		4	145	12

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1004  
 Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
BACB30NY8K19		1	65	5		
		1	115	6		
		1	150	5		
BACB30NY8K19		2	65	5		
		2	115	6		
		2	150	5		
		3	35	5		
		3	75	6		
		3	115	5		
		4	35	5		
		4	75	6		
		4	115	5		
		BACC30AB5S		3	210	4
				4	210	4
		BACC30AB6S		1	27A	28
2	27A			28		
BACC30M5		1	29	16		
		2	29	16		
BACC30M6		1	35	48		
		1	49	4		
		2	35	48		
		2	49	4		
BACC30M8		1	70	5		
		1	120	6		
		1	155	5		
		1	200	12		
		2	70	5		
		2	120	6		
		2	155	5		
		2	200	12		
		3	45	5		
		3	85	6		
		3	125	5		
		3	150	12		
		4	45	5		
		4	85	6		
		4	125	5		
BACN10JC4CM		4	150	12		
		1	85	1		
		1	170	1		
		2	85	1		
		2	170	1		
BACN10YR4CM		3	20	2		
		3	20	2		
		4	20	2		

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1005  
 Nov 01/04

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACR15BA5KE		1	46	2
		2	46	2
BACR15BA5KEC		4	215	2
BACR15BA5KE2C		3	215	2
BACS40R013C023F		1	210A	2
		2	210A	2
		3	160A	1
		4	160A	1
BACS40R023C036F		1	215A	1
		2	215A	1
BACS40R023D036F		3	190	1
		4	190	1
BACS40R032B050F		4	120	1
BACS40R032C050F		1	190A	3
		2	190A	3
BACS40R032D050F		3	40	1
		3	80	1
		3	120	1
		4	40	1
		4	80	1
BACS40R048B065F		3	160	1
		4	160	1
BACW10BN4AP		1	80	2
		1	165	2
		2	80	2
		2	165	2
BRH10C4M		1	85	1
		1	170	1
		2	85	1
		2	170	1
HA142-1		1	12J	3
		1	13H	1
		2	12J	2
		2	13J	1
		2	14H	1
HA142-3		1	12J	3
		1	12P	RF
		1	13H	1
		1	13P	RF
		2	12J	2
		2	12P	RF
		2	13J	1
		2	13Q	RF
		2	14H	1

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1006  
 Nov 01/04




**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HA142-3		2	14P	RF
HA142-5		1	12T	3
		1	13U	1
		2	12T	1
		2	13V	1
		2	14V	1
HL13VAZ5-4		1	28	16
		2	28	16
HL13VAZ6-5		1	30	48
		2	30	48
HL13VAZ6-6		1	26	28
		2	26	28
HL13VAZ8-17		1	195	12
		2	195	12
		3	145	12
		4	145	12
HL13VAZ8-19		1	65	5
		1	115	6
		1	150	5
		2	65	5
		2	115	6
		2	150	5
		3	35	5
		3	75	6
		3	115	5
		4	35	5
		4	75	6
HL13VAZ8-19		4	115	5
HL13V17		1	195	12
		2	195	12
HL13V19		1	65	5
		1	115	6
		1	150	5
		2	65	5
		2	115	6
		2	150	5
HL13V4		1	28	16
		2	28	16
HL13V5		1	30	48
		2	30	48
HL13V6		1	26	28
		2	26	28

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1007  
 Nov 01/04

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL21PB8-20		1	75	1
		1	160	1
		2	75	1
HL218-20		2	160	1
		1	75	1
		1	160	1
HL449UC8-20		2	75	1
		2	160	1
		1	75A	1
HL70-5		1	160A	1
		2	75A	1
		2	160A	1
HL79-6		3	10	2
		4	10	2
		1	29	16
HL79-8		2	29	16
		1	35	48
		1	49	4
HL79-8		2	35	48
		2	49	4
		1	70	5
		1	120	6
		1	155	5
		1	200	12
		2	70	5
		2	120	6
		2	155	5
		2	200	12
		3	45	5
		3	85	6
		3	125	5
		3	150	12
		4	45	5
4	85	6		
4	125	5		
4	150	12		
HL97DU5		3	210	4
HL97DU6		4	210	4
		1	27A	28
H01-4BAC		2	27A	28
		1	85	1
		1	170	1
		2	85	1
		2	170	1

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1008  
 Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
H2843-3		1	10A	4
		2	10	4
H3225-1		1	12C	3
		1	13A	1
		2	12C	2
		2	13A	1
		2	14A	1
H3225-3		1	12L	3
		1	13K	1
		2	12K	2
H3225-3		2	13K	1
		2	14K	1
H3225-5		1	12C	3
		1	13A	1
		2	12C	2
		2	13A	1
		2	14A	1
H52732-4CM		3	20	2
		4	20	2
L801-5K4		1	28	16
		2	28	16
L801-6K5		1	30	48
		2	30	48
L801-6K6		1	26	28
		2	26	28
L801-8K17		1	195	12
		2	195	12
		3	145	12
		4	145	12
L801-8K19		1	65	5
		1	115	6
		1	150	5
		2	65	5
		2	115	6
		2	150	5
		3	35	5
		3	75	6
		3	115	5
		4	35	5
		4	75	6
		4	115	5
MS21042L4		1	85A	1
		1	170A	1
NAS1149D0416H		1	80A	2
		1	165A	2
		2	80A	2

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1009  
 Nov 01/04

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NAS1149D0416H		2	165A	2
		3	15	4
		4	15	4
NAS1805-3		1	25	8
		2	25	8
NAS6703U20		1	15	8
		2	15	8
PLH54CM		3	20	2
		4	20	2
P20650		1	90A	1
		1	125A	1
		1	175A	1
		1	230A	1
		2	90A	1
		2	125A	1
		2	175A	1
		2	230A	1
		80	1A	RF
		80	5A	1
P20651 P20652 S302T001-206		80	10A	1
		1	90A	1
		1	125A	1
		1	175A	1
		1	230A	1
		2	90A	1
		2	125A	1
		2	175A	1
		2	230A	1
		80	1A	RF
S313T310-4		1	10	4
		2	10	4
T6C428JM		1	85	1
		1	170	1
		2	85	1
		2	170	1
VN303D048		1	85	1
		1	170	1
		2	85	1
		2	170	1
VTB04450		1	90A	1
		1	125A	1
		1	175A	1
		1	230A	1
		2	90A	1

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1010  
 Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
VTB04450		2	125A	1
		2	175A	1
		2	230A	1
10-61334-10		80	1A	RF
		1	12K	3
		1	13K	1
		2	12K	2
		2	13K	1
10-61334-12		2	14K	1
		1	12E	3
		1	13C	1
		2	12E	2
		2	13C	1
10-61334-16		2	14C	1
		1	12H	3
		1	13G	1
		2	12H	2
		2	13G	1
10-61334-17		2	14G	1
		1	12J	3
		1	13H	1
		2	12J	2
		2	13J	1
10-61334-18		2	14H	1
		1	12T	3
		1	13U	1
		2	12T	1
		2	13V	1
10-61334-9		2	14V	1
		1	12C	3
		1	13A	1
		2	12C	2
		2	13A	1
109LH9075-4W		2	14A	1
		1	85	1
		1	170	1
		2	85	1
		2	170	1
313T2380-1043		3	195	1
313T2380-1044		3	200	1
313T2380-1045		3	225	1
313T2380-1046		3	230	1
313T2380-1047		4	195	1
313T2380-1048		4	200	1

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1011  
 Nov 01/04

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
313T2380-1049		4	225	1
313T2380-1050		4	230	1
313T3320-1		1	140	1
313T3320-2		1	145	1
313T3320-3		1	180	1
313T3320-4		1	185	1
313T3320-5		1	180A	1
		3	135	1
313T3320-6		1	185A	1
		3	140	1
313T3320-7		1	140A	1
		3	105	1
313T3320-8		1	145A	1
		3	110	1
313T3321-1		1	105	1
313T3321-2		1	110	1
313T3321-3		1	130	1
		3	95	1
313T3321-4		1	135	1
313T3321-5		1	130A	1
313T3321-6		1	135A	1
		3	100	1
313T3321-7		1	105A	1
		3	65	1
313T3321-8		1	110A	1
		3	70	1
313T3322-1		2	140	1
313T3322-2		2	145	1
313T3322-3		2	180	1
		4	135	1
313T3322-4		2	185	1
		4	140	1
313T3322-5		2	140A	1
		4	105	1
313T3322-6		2	145A	1
		4	110	1
313T3323-1		2	105	1
313T3323-2		2	110	1
313T3323-3		2	130	1
		4	95	1
313T3323-4		2	135	1
		4	100	1
313T3323-5		2	105A	1
		4	65	1
313T3323-6		2	110B	1
		4	70	1
313T3324-1		2	55	1

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1012  
 Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
313T3324-2		2	60	1
313T3324-3		2	95	1
		4	55	1
313T3324-4		2	100	1
		4	60	1
313T3324-5		2	55A	1
		4	25	1
313T3324-6		2	60A	1
		4	30	1
313T3325-1		1	55	1
313T3325-2		1	60	1
313T3325-3		1	95	1
		3	55	1
313T3325-4		1	100	1
		3	60	1
313T3325-5		1	55A	1
		3	25	1
313T3325-6		1	60A	1
		3	30	1
313T3326-1		2	220	1
313T3326-2		2	225	1
313T3326-3		2	235	1
		4	180	1
313T3326-4		2	240	1
		4	185	1
313T3326-5		2	220A	1
		4	165	1
313T3326-6		2	225A	1
		4	170	1
313T3327-1		1	220	1
313T3327-2		1	225	1
313T3327-3		1	235	1
		3	180	1
313T3327-4		1	240	1
		3	185	1
313T3327-5		1	220A	1
		3	165	1
313T3327-6		1	225A	1
		3	170	1
313T3335-1		1	205	1
		2	205	1
		3	155	1
		4	155	1

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1013  
 Nov 01/04

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
313T3335-10		1	52G	1
		2	52G	1
313T3335-3		1	50	1
		2	50	1
313T3335-4		1	45	1
		2	45	1
313T3335-5		1	40	6
		2	40	6
313T3335-6		1	40A	6
		2	40A	6
313T3335-7		1	50A	1
		2	50A	1
313T3335-8		1	45A	1
		2	45A	1
313T3335-9		1	52	1
		2	52	1
313T3340-10		1	5A	RF
313T3340-101		1	2	RF
		2	1N	RF
313T3340-102		1	6	RF
		2	5N	RF
313T3340-11		1	1C	RF
		2	1A	RF
313T3340-115		1	2A	RF
313T3340-116		1	6A	RF
313T3340-117		1	2B	RF
		2	1P	RF
313T3340-118		1	6B	RF
		2	5P	RF
313T3340-119		1	2C	RF
		3	1A	RF
313T3340-12		1	5C	RF
		2	5A	RF
313T3340-120		1	6C	RF
		3	5	RF
313T3340-121		1	2D	RF
		4	1A	RF
313T3340-122		1	6D	RF
		4	5	RF
313T3340-17		1	1D	RF
313T3340-18		1	5D	RF
313T3340-19		1	1E	RF
		2	1B	RF
313T3340-20		1	5E	RF
		2	5B	RF

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1014  
 Nov 01/04




**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
313T3340-21		1	37	8
		2	37	8
313T3340-22		1	38	8
		2	38	8
313T3340-24		1	53	1
		2	53	1
313T3340-29		1	1F	RF
313T3340-30		1	5F	RF
313T3340-31		1	1G	RF
		2	1C	RF
313T3340-32		1	5G	RF
		2	5C	RF
313T3340-37		1	1H	RF
313T3340-38		1	5H	RF
313T3340-39		1	1J	RF
		2	1D	RF
313T3340-40		1	5J	RF
		2	5D	RF
313T3340-45		1	1K	RF
313T3340-46		1	5K	RF
313T3340-47		1	1L	RF
		2	1F	RF
313T3340-48		1	5L	RF
		2	5F	RF
313T3340-49		1	1M	RF
313T3340-50		1	5M	RF
313T3340-51		1	1N	RF
		2	1G	RF
313T3340-52		1	5N	RF
		2	5G	RF
313T3340-54		1	53A	1
		2	53A	1
313T3340-59		1	1P	RF
313T3340-6		1	5	RF
313T3340-60		1	5P	RF
313T3340-61		1	1Q	RF
		2	1H	RF
313T3340-62		1	5Q	RF
		2	5H	RF
313T3340-67		1	1R	RF
313T3340-68		1	5R	RF
313T3340-69		1	1T	RF
		2	1J	RF
313T3340-7		1	1B	RF
		2	1	RF

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1015

Nov 01/04

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
313T3340-70		1	5T	RF
		2	5J	RF
313T3340-75		1	1S	RF
313T3340-76		1	5S	RF
313T3340-77		1	1U	RF
		2	1K	RF
313T3340-78		1	5U	RF
		2	5K	RF
313T3340-8		1	5B	RF
		2	5	RF
313T3340-83		1	1V	RF
313T3340-84		1	5V	RF
313T3340-85		1	1W	RF
		2	1L	RF
313T3340-86		1	5W	RF
313T3340-9		1	1A	RF
313T3340-95		1	1X	RF
313T3340-96		1	5X	RF
313T3340-97		1	1Y	RF
		2	1M	RF
313T3340-98		1	5Y	RF
		2	5M	RF
313T3340-99		1	1Z	RF
313T3341-1		1	245	1
313T3341-2		1	250	1
313T3341-3		2	245	1
313T3341-4		2	250	1
313T3341-51		1	245A	1
313T3341-52		1	250A	1
313T3341-53		2	245A	1
313T3341-54		2	250A	1
313T3341-67		1	245B	1
313T3341-68		1	250B	1
313T3341-69		2	245C	1
313T3341-70		2	250C	1
313T3341-71		1	245C	1
313T3341-72		1	250C	1
313T3341-73		2	245D	1
313T3341-74		2	250D	1
313T3341-77		3	235	1
313T3341-78		3	240	1
313T3341-79		4	235	1
313T3341-80		4	240	1
313T3351-14		2	51	1
313T3351-16		2	51H	1
315T3351-15		1	51	1
315T3351-17		1	51H	1

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1016  
 Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
66014-5		1	29	16		
		2	29	16		
66014-6		1	35	48		
		1	49	4		
		2	35	48		
		2	49	4		
66014-8		1	70	5		
		1	120	6		
		1	155	5		
		1	200	12		
		2	70	5		
		2	120	6		
		2	155	5		
		2	200	12		
		3	45	5		
		3	85	6		
		3	125	5		
		3	150	12		
		4	45	5		
		4	85	6		
		4	125	5		
69B90733-1		4	150	12		
		1	47	1		
		2	47	1		
		4	220	1		
9NS202101SE048		1	85	1		
9NS202101SE048		1	170	1		
		2	85	1		
91049-16		2	170	1		
		1	12H	3		
		1	12N	RF		
		1	13G	1		
		1	13N	RF		
		2	12H	2		
		2	12N	RF		
		2	13G	1		
		2	13N	RF		
		2	14G	1		
		2	14N	RF		
		91049-17		1	12J	3
				1	13H	1
				2	12J	2
				2	13J	1
2	14H			1		

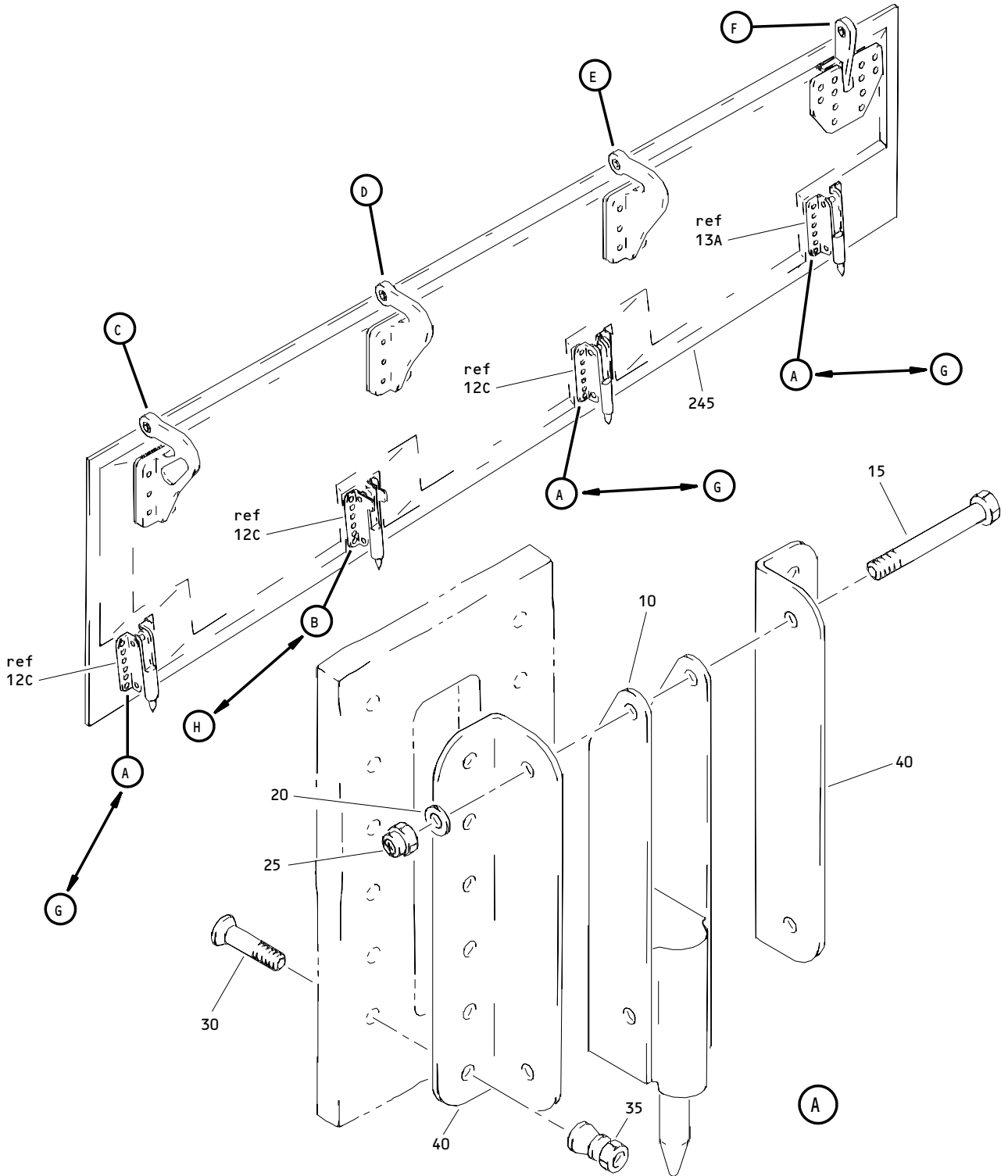
54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1017  
 Nov 01/04

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
91049-18		1	12T	3
		1	13U	1
		2	12T	1
		2	13V	1
		2	14V	1
9284-4		1	10	4
		2	10	4
9675		1	12C	3
		1	13A	1
		2	12C	2
		2	13A	1
		2	14A	1
9675-10		1	12K	3
		1	12Q	RF
		1	13K	1
		1	13R	RF
		2	12K	2
9675-10		2	12Q	RF
		2	13K	1
		2	13R	RF
		2	14K	1
		2	14R	RF
9675-12		1	12E	3
		1	12M	RF
		1	13C	1
		1	13M	RF
		2	12E	2
		2	12M	RF
		2	13C	1
		2	13M	RF
		2	14C	1
		2	14M	RF
97E48		1	85	1
		1	170	1
		2	85	1
		2	170	1

**54-53-01**

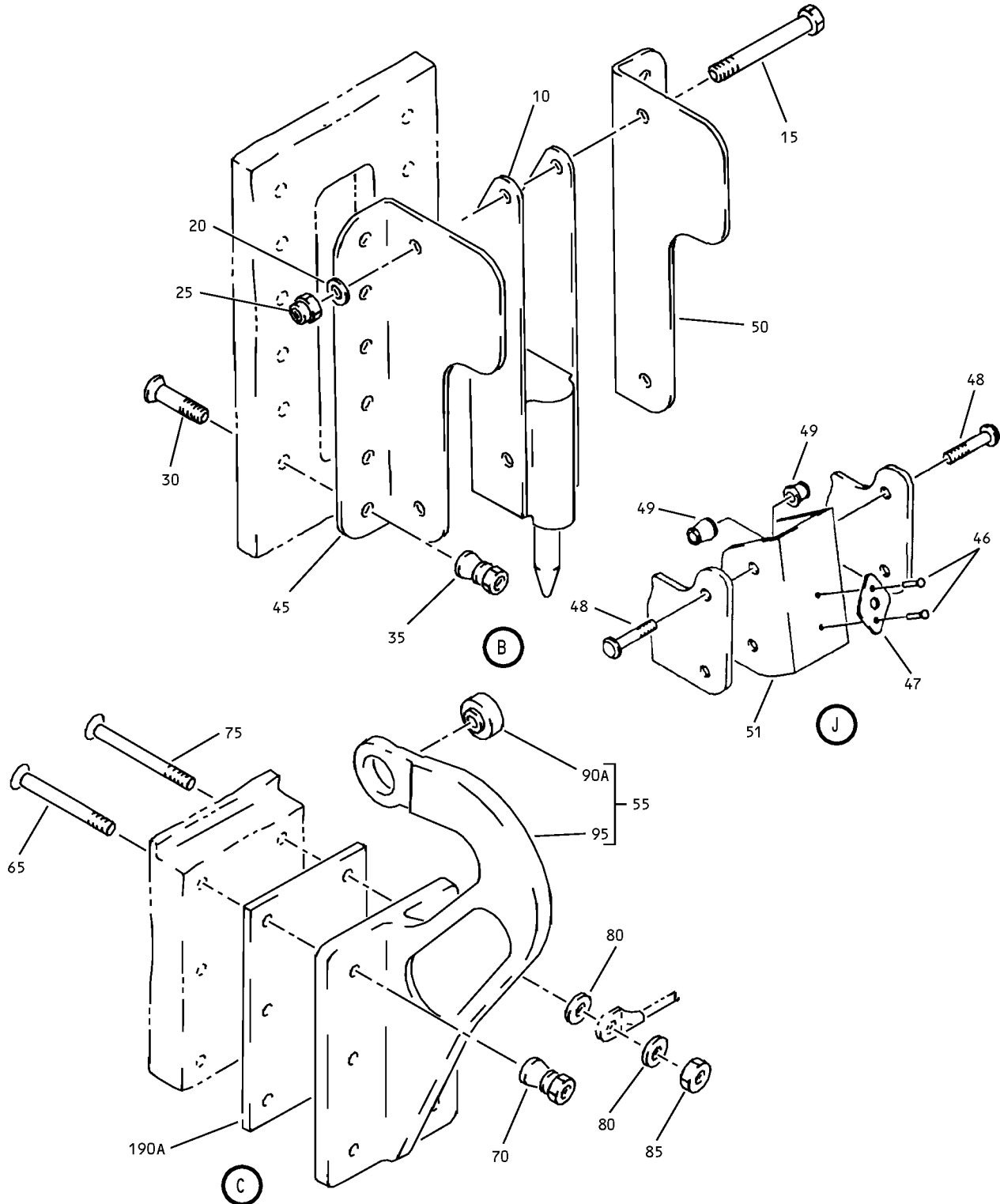
 ILLUSTRATED PARTS LIST  
 01.1 Page 1018  
 Nov 01/04



Aft Fairing Left Hand Strut Access Door Assembly  
Figure 1 (Sheet 1)

**54-53-01**

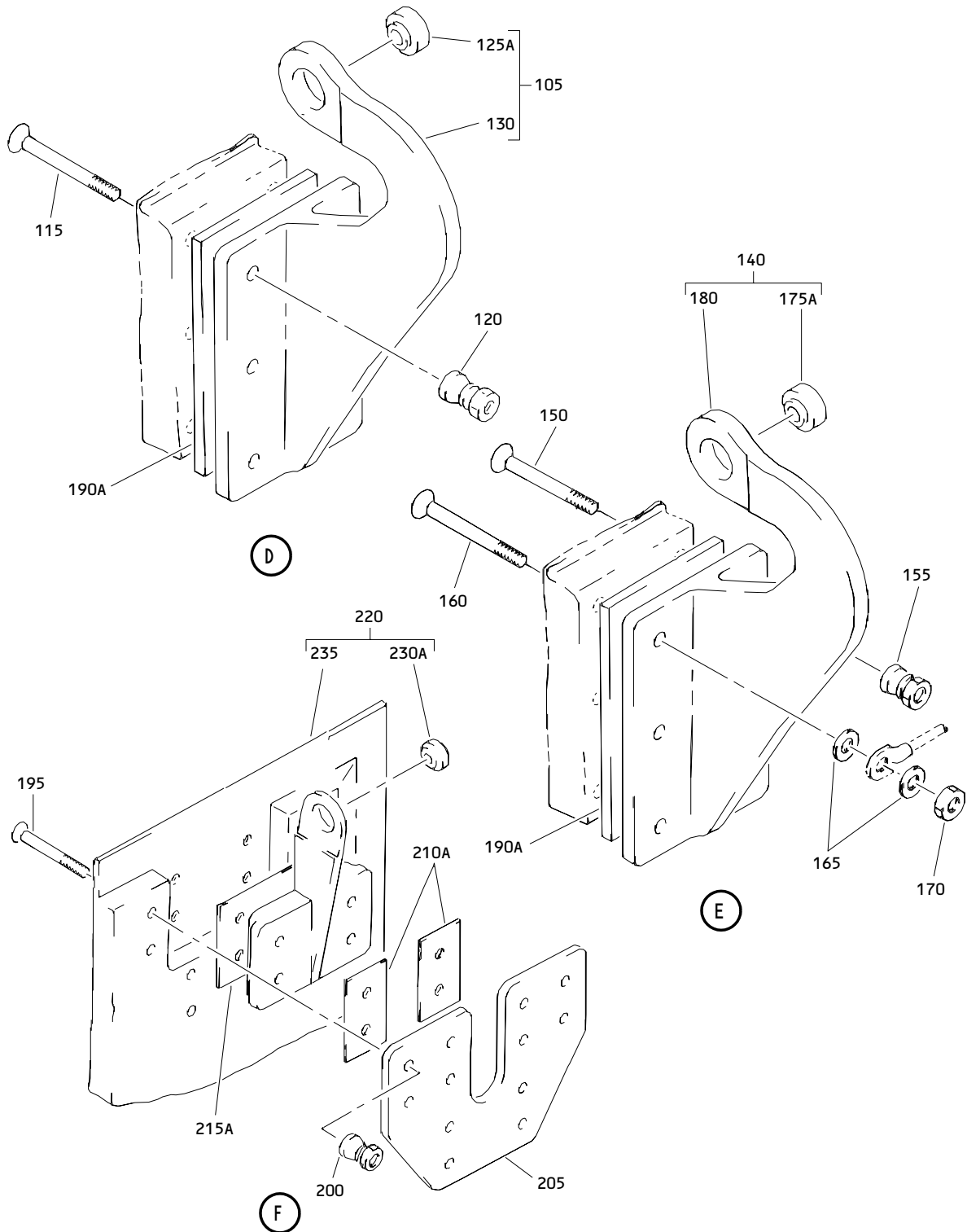
ILLUSTRATED PARTS LIST  
01.1 Page 1019  
Nov 01/04



Aft Fairing Left Hand Strut Access Door Assembly  
 Figure 1 (Sheet 2)

**54-53-01**

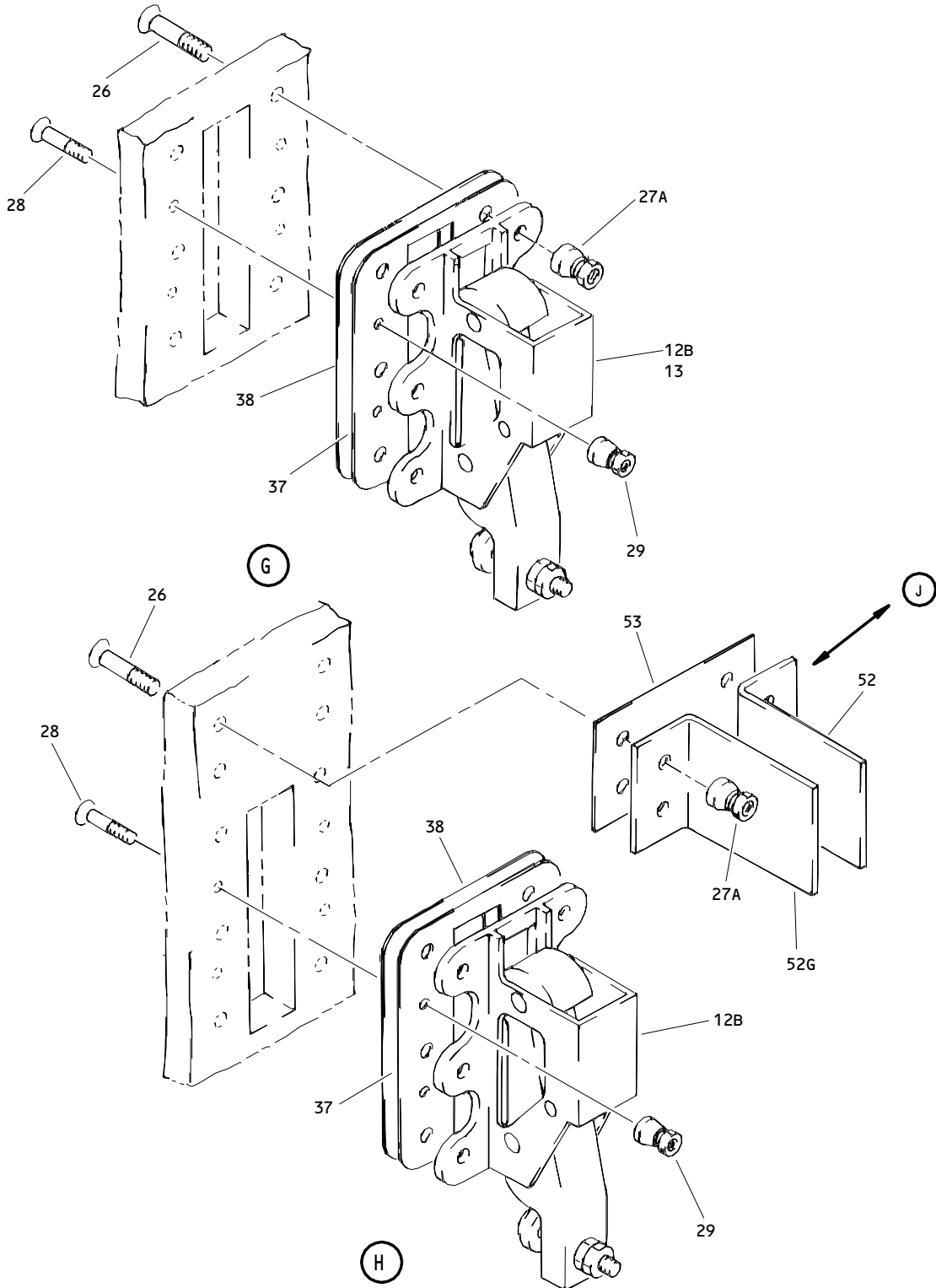
ILLUSTRATED PARTS LIST  
 01.1 Page 1020  
 Nov 01/04



Aft Fairing Left Hand Strut Access Door Assembly  
 Figure 1 (Sheet 3)

**54-53-01**

ILLUSTRATED PARTS LIST  
 01.1 Page 1021  
 Nov 01/04



Aft Fairing Left Hand Strut Access Door Assembly  
 Figure 1 (Sheet 4)

**54-53-01**

ILLUSTRATED PARTS LIST  
 01.1 Page 1022  
 Nov 01/04




**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- -1	313T3340-5		DOOR ASSY-AFT FAIRING STRUT ACCESS (PRE SB 767-54-0015) (PRE SB 767-54-0068)	A	RF
R -1A	313T3340-9		DOOR ASSY-AFT FAIRING STRUT ACCESS (PRE SB 767-54-0015) (PRE SB 767-54-0068)	B	RF
R -1B	313T3340-7		DOOR ASSY-AFT FAIRING STRUT ACCESS (PRE SB 767-54-0015) (PRE SB 767-54-0068)	E	RF
R -1C	313T3340-11		(FOR DETAILS SEE FIG. 2) DOOR ASSY-AFT FAIRING STRUT ACCESS (PRE SB 767-54-0015) (PRE SB 767-54-0068)	F	RF
R -1D	313T3340-17		(FOR DETAILS SEE FIG. 2) DOOR ASSY-AFT FAIRING STRUT ACCESS	J	RF
R -1E	313T3340-19		DOOR ASSY-AFT FAIRING STRUT ACCESS (FOR DETAILS SEE FIG. 2)	L	RF
R -1F	313T3340-29		DOOR ASSY-AFT FAIRING STRUT ACCESS (POST SB 767-54-0015) (POST SB 767-54-0068)	N	RF
R -1G	313T3340-31		DOOR ASSY-AFT FAIRING STRUT ACCESS (POST SB 767-54-0015) (POST SB 767-54-0068)	Q	RF
R -1H	313T3340-37		(FOR DETAILS SEE FIG. 2) DOOR ASSY-AFT FAIRING STRUT ACCESS	S	RF
R -1J	313T3340-39		DOOR ASSY-AFT FAIRING STRUT ACCESS (FOR DETAILS SEE FIG. 2)	U	RF
R -1K	313T3340-45		DOOR ASSY-AFT FAIRING STRUT ACCESS	W	RF
R -1L	313T3340-47		DOOR ASSY-AFT FAIRING STRUT ACCESS (FOR DETAILS SEE FIG. 2)	X	RF
R -1M	313T3340-49		DOOR ASSY-AFT FAIRING STRUT ACCESS	AA	RF

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1023

Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- -1N	313T3340-51		DOOR ASSY-AFT FAIRING STRUT ACCESS (FOR DETAILS SEE FIG. 2)	AB	RF
R -1P	313T3340-59		DOOR ASSY-AFT FAIRING STRUT ACCESS	AE	RF
R -1Q	313T3340-61		DOOR ASSY-AFT FAIRING STRUT ACCESS (FOR DETAILS SEE FIG. 2)	AF	RF
R -1R	313T3340-67		DOOR ASSY-ACCESS, NO. 1 STRUT, OUTBD	AJ	RF
R -1S	313T3340-75		DOOR ASSY-ACCESS, NO. 1 STRUT, OUTBD	AL	RF
R -1T	313T3340-69		DOOR ASSY-ACCESS, NO. 1, STRUT, INBD (FOR DETAILS SEE FIG. 2)	AN	RF
R -1U	313T3340-77		DOOR ASSY-ACCESS, NO. 1 STRUT, INBD (FOR DETAILS SEE FIG. 2)	AQ	RF
R -1V	313T3340-83		DOOR ASSY-AFT FAIRING STRUT ACCESS	AS	RF
R -1W	313T3340-85		DOOR ASSY-AFT FAIRING STRUT ACCESS (FOR DETAILS SEE FIG. 2)	AU	RF
R -1X	313T3340-95		DOOR ASSY-ACCESS, NO. 1 STRUT, OUTBD	AW	RF
R -1Y	313T3340-97		DOOR ASSY-ACCESS, NO. 1 STRUT, INBD (FOR DETAILS SEE FIG. 2)	AX	RF
R -1Z	313T3340-99		DOOR ASSY-ACCESS, OUTBD, ENG POSITION 1	AY	RF
R -2	313T3340-101		DOOR ASSY-ACCESS, INBD, ENG POSITION 1 (FOR DETAILS SEE FIG. 2)	AZ	RF
R -2A	313T3340-115		DOOR ASSY-ACCESS, OUTBD, ENG POSITION 1	BE	RF
R -2B	313T3340-117		DOOR ASSY-ACCESS, INBD, ENG POSITION 1 (FOR DETAILS SEE FIG. 2)	BF	RF
R -2C	313T3340-119		DOOR ASSY-ACCESS, OUTBD, ENG POSITION 1 (FOR DETAILS SEE FIG. 3)	BJ	RF
R -2D	313T3340-121		DOOR ASSY-ACCESS, INBD, ENG POSITION 1 (FOR DETAILS SEE FIG. 4)	BK	RF

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1024  
 Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-5	313T3340-6		DOOR ASSY-AFT FAIRING STRUT ACCESS (PRE SB 767-54-0015) (PRE SB 767-54-0068)	C	RF
R -5A	313T3340-10		DOOR ASSY-AFT FAIRING STRUT ACCESS (PRE SB 767-54-0015) (PRE SB 767-54-0068)	D	RF
R -5B	313T3340-8		DOOR ASSY-AFT FAIRING STRUT ACCESS (PRE SB 767-54-0015) (PRE SB 767-54-0068)	G	RF
R -5C	313T3340-12		(FOR DETAILS SEE FIG. 2) DOOR ASSY-AFT FAIRING STRUT ACCESS (PRE SB 767-54-0015) (PRE SB 767-54-0068)	H	RF
R -5D	313T3340-18		(FOR DETAILS SEE FIG. 2) DOOR ASSY-AFT FAIRING STRUT ACCESS	K	RF
R -5E	313T3340-20		DOOR ASSY-AFT FAIRING STRUT ACCESS (FOR DETAILS SEE FIG. 2)	M	RF
R -5F	313T3340-30		DOOR ASSY-AFT FAIRING STRUT ACCESS (POST SB 767-54-0015) (POST SB 767-54-0068)	P	RF
R -5G	313T3340-32		DOOR ASSY-AFT FAIRING STRUT ACCESS (POST SB 767-54-0015) (POST SB 767-54-0068)	R	RF
R -5H	313T3340-38		(FOR DETAILS SEE FIG. 2) DOOR ASSY-AFT FAIRING STRUT ACCESS	T	RF
R -5J	313T3340-40		DOOR ASSY-AFT FAIRING STRUT ACCESS (FOR DETAILS SEE FIG. 2)	V	RF
R -5K	313T3340-46		DOOR ASSY-AFT FAIRING STRUT ACCESS	Y	RF
R -5L	313T3340-48		DOOR ASSY-AFT FAIRING STRUT ACCESS (FOR DETAILS SEE FIG. 2)	Z	RF
R -5M	313T3340-50		DOOR ASSY-AFT FAIRING STRUT ACCESS	AC	RF

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1025

Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-5N	313T3340-52		DOOR ASSY-AFT FAIRING STRUT ACCESS (FOR DETAILS SEE FIG. 2)	AD	RF
R -5P	313T3340-60		DOOR ASSY-AFT FAIRING STRUT ACCESS	AG	RF
R -5Q	313T3340-62		DOOR ASSY-AFT FAIRING STRUT ACCESS (FOR DETAILS SEE FIG. 2)	AH	RF
R -5R	313T3340-68		DOOR ASSY-ACCESS, NO. 2 STRUT, OUTBD	AK	RF
R -5S	313T3340-76		DOOR ASSY-ACCESS, NO. 2 STRUT, OUTBD	AM	RF
R -5T	313T3340-70		DOOR ASSY-ACCESS, NO. 2 STRUT, INBD (FOR DETAILS SEE FIG. 2)	AP	RF
R -5U	313T3340-78		DOOR ASSY-ACCESS, NO. 2 STRUT, INBD (FOR DETAILS SEE FIG. 2)	AR	RF
R -5V	313T3340-84		DOOR ASSY-AFT FAIRING STRUT ACCESS	AT	RF
R -5W	313T3340-86		DOOR ASSY-AFT FAIRING STRUT ACCESS (FOR DETAILS SEE FIG. 2)	AV	RF
R -5X	313T3340-96		DOOR ASSY-ACCESS, NO. 2 STRUT, OUTBD	BA	RF
R -5Y	313T3340-98		DOOR ASSY-ACCESS, NO. 2 STRUT, INBD (FOR DETAILS SEE FIG. 2)	BB	RF
R -5Z	313T3340-100		DOOR ASSY-ACCESS, OUTBD, ENG POSITION 2	BC	RF
R -6	313T3340-102		DOOR ASSY-ACCESS, INBD, ENG POSITION 2 (FOR DETAILS SEE FIG. 2)	BD	RF
R -6A	313T3340-116		DOOR ASSY-ACCESS, OUTBD, ENG POSITION 2	BG	RF
R -6B	313T3340-118		DOOR ASSY-ACCESS, INBD, ENG POSITION 2 (FOR DETAILS SEE FIG. 2)	BH	RF
R -6C	313T3340-120		DOOR ASSY-ACCESS, OUTBD, ENG POSITION 2 (FOR DETAILS SEE FIG. 3)	BL	RF
R -6D	313T3340-122		DOOR ASSY-ACCESS, INBD, ENG POSITION 2 (FOR DETAILS SEE FIG. 4)	BM	RF

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1026  
 Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-10	9284-4		.LATCH ASSY- (V84256) (SPEC S313T310-4) (OPT H2843-3 (V83014)) (PRE SB 767-54-0015) (PRE SB 767-54-0068)	A-D	4
R -10A	H2843-3		.LATCH ASSY- (V83014) (SPEC S313T310-4) (OPT 9284-4 (V84256)) (PRE SB 767-54-0015) (PRE SB 767-54-0068)	A-D	4
12	10-61334-9		DELETED		
12A	H3225-1		DELETED		
12B	H3225-3		DELETED		
12C	H3225-5		.LATCH- (V83014) (SPEC 10-61334-9) (OPT 9675 (V84256)) (OPT H3225-1 (V83014))	J,K	3
-12D	H3225-3		DELETED		

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1027  
 Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
01- -12E	9675-12		1234567  .LATCH- (V84256) (SPEC 10-61334-12) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA308.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (OPT ITEM 12L)	AE,AG ,AS,A T	3
-12F	10-61334-17		DELETED		
-12G	10-61334-16		DELETED		

# 54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1028

Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
01-12H	91049-16		1234567 .LATCH- (V84256) (SPEC 10-61334-16) (OPT ITEMS 12J, 12T) (POST SB 767-54-0068) (FOR PW4000 ENGINE, P/N 91049-16 IS I/W P/N HA142-3. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS I/W P/N HA142-3 AT LOCATION NACSTA308.350 AND AT LOCATION NACSTA329.350 (STUT NO.2 INBOARD DOOR)) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (CONT AT ITEM 12N)	AJ-AM ,AW,A Y,BA, BC,BE ,BG	3

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1029

Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -12J	HA142-3		.LATCH- (V83014) (SPEC 10-61334-17) (FOR PW4000 ENGINE, P/N 91049-16 IS I/W P/N HA142-3. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS I/W P/N HA142-3 EXCEPT AT LOCATION NACSTA308.350 AND AT LOCATION NACSTA329.350 (STRUT NO. 2 INBOARD DOOR)) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 910149-16 AT THIS LOCATION) (OPT HA142-1 (V83014)) (OPT 91049-17 (V84256)) (OPT ITEMS 12H, 12T) (POST SB 767-54-0068) (CONT AT ITEM 12P)	AJ-AM ,AW,A Y,BA, BC,BE ,BG	3

# 54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1030

Nov 01/04




**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
01- -12K	9675-10		1234567  .LATCH- (V83014) (SPEC 10-61334-10) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N HA142-3 AT THIS LOCATION) (OPT H3225-3 (V83014)) (CONT AT ITEM 12Q)	N,P,S ,T,W, Y,AA, AC	3

# 54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1031

Nov 01/04

**COMPONENT  
MAINTENANCE MANUAL**

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
01- -12L	9675-10		1234567 .LATCH- (V83014) (SPEC 10-61334-10) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (OPT H3225-3 (V83014)) (OPT ITEM 12E) (CONT AT 12R)	AE,AG ,AS,A T	3
-12M	9675-12		.LATCH- (CONT FROM ITEM 12E) (V84256)	AE,AG ,AS,A T	RF
-12N	91049-16		.LATCH- (CONT FROM ITEM 12H) (V84256)	AJ-AM ,AW,A Y,BA, BC,BE ,BG	RF
-12P	HA142-3		.LATCH- (CONT FROM ITEM 12J) (V83014)	AJ-AM ,AW,A Y,BA, BC,BE ,BG	RF
-12Q	9675-10		.LATCH- (CONT FROM ITEM 12K) (V83014)	N,P,S ,T,W, Y,AA, AC	RF

# 54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1032

Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -12R	9675-10		.LATCH- (CONT FROM ITEM 12L) (V83014)	AE,AG ,AS,A T	RF
-12S -12T	HA142-5 91049-18		DELETED .LATCH- (V84256) (SPEC 10-61334-18) (OPT HA142-5 (V84256)) (OPT ITEMS 12H, 12J)	AJ-AM ,AW,A Y,BA, BC,BE ,BG	3
13 13A	H3225-3 H3225-5		DELETED .LATCH- (V83014) (SPEC 10-61334-9) (OPT 9675 (V84256)) (OPT H3225-1 (V83014))	J,K	1
-13B -13C	H3225-3 9675-12		DELETED .LATCH- (V84256) (SPEC 10-61334-12) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12 EXECPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (OPT ITEM 13L) (CONT AT ITEM 13M)	AE,AG ,AS,A T	1

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1033

Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -13D -13E -13F -13G	10-61334-16 10-61334-17 10-61334-17 91049-16		DELETED DELETED DELETED .LATCH- (V84256) (SPEC 10-61334-16) (FOR PW4000 ENGINE, P/N 91049-16 IS I/W P/N HA142-3. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS I/W P/N HA142-3 EXCEPT AT LOCATION NACSTA308.350 AND AT LOCATION NACSTA329.350 (STUT NO. 2 INBOARD DOOR)) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA308.350. USE P/N H142-3 AT THIS LOCATION) (OPT ITEMS 13H, 13U) (POST SB 767-54-0068) (CONT AT ITEM 13N)	AL,AM ,AY,B C,BE, BG	1

# 54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1034

Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
01-13H	HA142-3		1234567  .LATCH- (V83014) (SPEC 10-61334-17) (FOR PW4000 ENGINE, P/N 91049-16 IS I/W P/N HA142-3. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS I/W P/N HA142-3 EXCEPT AT LOCATION NACSTA308.350 AND AT LOCATION NACSTA329.350 (STRUT NO.2 INBOARD DOOR)) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE, HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (OPT HA142-1 (V83014)) (OPT 91049-17 (V84256)) (OPT ITEMS 13G, 13U) (POST SB 767-54-0068) (CONT AT ITEM 13P)	AL,AM,AY,B,C,BE,BG	1

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1035

Nov 01/04



COMPONENT  
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
01-13J	HA142-3		1234567 .LATCH- (V83014) (SPEC 10-61334-17) (FOR PW4000 ENGINE, P/N 91049-16 IS I/W P/N HA142-3. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS I/W P/N HA142-3 EXCEPT AT LOCATION NACSTA308.350 AND AT LOCATION NACSTA329.350 (STRUT NO. 2 INBOARD DOOR)) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NCASTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (OPT HA142-1 (V83014)) (OPT 91049-17 (V84256)) (CONT AT ITEM 13Q)	AJ,AK	1

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1036

Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
01-13K	9675-10		1234567 .LATCH- (V83014) (SPEC 10-61334-10) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (OPT H3225-3 (V83014)) (CONT AT ITEM 13R)	N,P,S ,T,W, Y,AA, AC	1

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1037

Nov 01/04

COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
01- -13L	9675-10		1234567 .LATCH- (V83014) (SPEC 10-61334-10) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY ITEM P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (OPT H3225-3 (V83014)) (OPT ITEM 13C) (CONT AT ITEM 13S)	AE,AG ,AS,A T	1
-13M	9675-12		.LATCH- (CONT FROM ITEM 13C) (V84256)	AE,AG ,AS,A T	RF
-13N	91049-16		.LATCH- (CONT FROM ITEM 13G) (V84256)	AL,AM ,AY,B C,BE, BG	RF
-13P	HA142-3		.LATCH- (CONT FROM ITEM 13H) (V83014)	AL,AM ,AY,B C,BE, BG	RF
-13Q	HA142-3		.LATCH- (CONT FROM ITEM 13J) (V83014)	AJ,AK	RF

**54-53-01**

ILLUSTRATED PARTS LIST

01.1

Page 1038

Nov 01/04



**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -13R	9675-10		.LATCH- (CONT FROM ITEM 13K) (V83014)	N,P,S ,T,W, Y,AA, AC	RF
-13S	9675-10		.LATCH- (CONT FROM ITEM 13L) (V83014)	AE,AG ,AS,A T	RF
-13T -13U	HA142-5 91049-18		DELETED .LATCH- (V84256) (SPEC 10-61334-18) (OPT HA142-5 (V83014)) (OPT ITEMS 13G, 13H)	AL,AM ,AY,B C,BE, BG	1
15	NAS6703U20		ATTACHING PARTS .BOLT	A-D	8
20	AN960PD10		.WASHER	A-D	8
25	NAS1805-3		.NUT	A-D	8
26	HL13VAZ6-6		.BOLT- (V56878) (SPEC BACB30NY6K6) (OPT HL13VAZ6-6 (V73197)) (OPT HL13VAZ6-6 (V92215)) (OPT HL13VAZ6-6 (V97928)) (OPT L801-6K6 (V06725)) (OPT HL13VAZ6-6 (V08524)) (OPT HL13V6 (V06725)) (OPT HL13VAZ6-6 (V60516)) -----*	J,K,N ,P,S, T,W,Y ,AA,A C,AE AG,A J-AM, AS,AT ,AW,A Y,BA BC,BE ,BG	28

**54-53-01**

ILLUSTRATED PARTS LIST  
 01.1 Page 1039  
 Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
01-27	BACC30AB6		DELETED		
27A	HL97DU6		ATTACHING PARTS .COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878))	J,K,N ,P,S, T,W,Y ,AA,A C,AE AG,A J-AM, AS,AT ,AW,A Y,BA BC,BE ,BG	28
28	HL13VAZ5-4		-----*----- .BOLT- (V56878) (SPEC BACB30NY5K4) (OPT HL13VAZ5-4 (V73197)) (OPT HL13VAZ5-4 (V92215)) (OPT HL13VAZ5-4 (V97928)) (OPT L801-5K4 (V06725)) (OPT HL13VAZ5-4 (V08524)) (OPT HL13V4 (V06725)) (OPT HL13VAZ5-4 (V17446))	J,K,N ,P,S, T,W,Y ,AA,A C	16

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1040

Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-29	HL70-5		.COLLAR- (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878))	J,K,N ,P,S, T,W,Y ,AA,A C	16
30	HL13VAZ6-5		.BOLT- (V56878) (SPEC BACB30NY6K5) (OPT HL13VAZ6-5 (V73197)) (OPT HL13VAZ6-5 (V92215)) (OPT HL13VAZ6-5 (V97928)) (OPT L801-6K5 (V06725)) (OPT HL13VAZ6-5 (V08524)) (OPT HL13V5 (V06725)) (OPT HL13VAZ6-5 (V17446))	A-D	48
35	HL79-6		.COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	A-D	48

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1041

Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
01-37	313T3340-21		.SHIM	J,K,N ,P,S, T,W,Y ,AA,A C,AE AG,A J-AM, AS,AT ,AW,A Y,BA BC,BE ,BG	8
38	313T3340-22		.FILLER	J,K,N ,P,S, T,W,Y ,AA,A C,AE AG,A J-AM, AS,AT ,AW,A Y,BA BC,BE ,BG	8
40	313T3335-5		.BRACKET-LATCH	A,C	6
-40A	313T3335-6		.BRACKET-LATCH	B,D	6
45	313T3335-4		.BRACKET-LATCH	A,C	1
-45A	313T3335-8		.BRACKET-LATCH	B,D	1
46	BACR15BA5KE		.RIVET- (SIZE DETERMINE ON INST)	AW,AY ,BA,B C,BE, BG	2
47	69B90733-1		.PLATE	AW,AY ,BA,B C,BE, BG	1

# 54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1042

Nov 01/04

**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-48	BACB30MY6K3		.BOLT	AW,AY ,BA,B C,BE, BG	4
49	HL79-6		.COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	AW,AY ,BA,B C,BE, BG	4
50	313T3335-3		.BRACKET-LATCH	A,C	1
-50A	313T3335-7		.BRACKET-LATCH	B,D	1
51	315T3351-15		.BRACKET	AW,AY ,BE	1
-51H	315T3351-17		.BRACKET	BA,BC ,BG	1
52	313T3335-9		.BRACKET-LATCH	J,K,N ,P,S, T,W,Y ,AA,A C,AE AG,A J-AM, AS,AT ,AW,A Y,BA BC,BE ,BG	1
52G	313T3335-10		.BRACKET-LATCH	J,K,N ,P,S, T,W,Y ,AA,A C,AE AG,A J-AM, AS,AT ,AW,A Y,BA BC,BE ,BG	1

**54-53-01**

ILLUSTRATED PARTS LIST

01.1

Page 1043

Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-53	313T3340-24		.PLATE	J,K,N P,S T,W,Y AA,A B	1
-53A	313T3340-54		.PLATE	AE,AG AJ-A M,AS AT,AW AY BA,BC BE,B G	1
55	313T3325-1		.HINGE ASSY	A,B,J N,S W,AA AE,AJ AL AS,AW AY	1
-55A	313T3325-5		.HINGE ASSY	BE	1
-60	313T3325-2		.HINGE ASSY	C,D,K P,T Y,AC AG,AK AM AT,BA BC	1
-60A	313T3325-6		.HINGE ASSY	BG	1

# 54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1044

Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 65	HL13VAZ8-19		ATTACHING PARTS .BOLT- (V56878) (SPEC BACB30NY8K19) (OPT HL13VAZ8-19 (V73197)) (OPT HL13VAZ8-19 (V92215)) (OPT HL13VAZ8-19 (V97928)) (OPT L801-8K19 (V06725)) (OPT HL13VAZ8-19 (V08524)) (OPT HL13V19 (V06725)) (OPT HL13VAZ8-19 (V17446))	A-D, J ,K, N, P, S, T ,W, Y, AA, AC AE, AG ,AJ-A M, AS, AT, AW ,AY BA, BC ,BE, B G	5
70	HL79-8		.COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))	A-D, J ,K, N, P, S, T ,W, Y, AA, AC AE, AG ,AJ-A M, AS, AT, AW ,AY BA, BC ,BE, B G	5

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1045

Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-75	HL21PB8-20		.BOLT- (V60516) (SPEC BACB30JC8-20) (OPT HL218-20 (V56878))	A-D, J ,K,N, P,S,T ,W,Y, AA,AC AE,AG ,AS,A T	1
-75A	HL449UC8-20		.BOLT- (V56878) (SPEC BACB30JC8A20) (OPT HL449UC8-20 (V60516)) (OPT HL449UC8-20 (V73197)) (OPT HL449UC8-20 (V80539)) (OPT HL449UC8-20 (V92215)) (OPT HL449UC8-20 (V97928))	AJ-AM ,AW,A Y,BA, BC,BE ,BG	1
80	BACW10BN4AP		.WASHER	A-D, J ,K,N, P,S,T ,W,Y, AA,AC AE,AG	2
-80A	NAS1149D0416H		.WASHER	AJ-AM ,AS,A T,AW, AY,BA ,BC BE,BF	2

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1046  
 Nov 01/04



**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-85	BRH10C4M		.NUT- (V52828) (SPEC BACN10JC4CM) (OPT T6C428JM (V11815)) (OPT 97E48 (V80539)) (OPT 109LH9075-4W (V72962)) (OPT VN303D048 (V92215)) (OPT 9NS202101SE048 (VA8053)) (OPT H01-4BAC (V15653))	A-D,J ,K,N, P,A J-AM, AW,AY BA,BC ,BE,B F	1
-85A	MS21042L4		.NUT  -----*-----	S,T,W ,Y,AA ,AC,A E,AG, AS,AT	1
90 90A	VTB04450 P20650		DELETED ..BEARING ASSY- (V57606) (SPEC S302T001-206) (OPT VTB04450 (V06710)) (FOR DETAILS SEE FIG. 80)	A-D,J ,K,N, P,S,T ,W,Y, AA,AC AE,AG ,AJ-A M,AS, AT,AW ,AY BA,BC BE,BG	1
-90B 95	BACB10JE05C01 313T3325-3		..BEARING ..HINGE	A,B,J ,N,S, W,AA, AE,AJ ,AL AS,AW ,AY,B E	1 1

**54-53-01**

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -100	313T3325-4		.HINGE	C,D,K ,P,T, Y,AC, AG,AK ,AM AT,BA ,BC,B G	1
105	313T3321-1		.HINGE ASSY	A,B,J ,N,S, W,AA, AE,AJ ,AL AS,AW ,AY	1
-105A	313T3321-7		.HINGE ASSY	BE	1
-110	313T3321-2		.HINGE ASSY	C,D,K ,P,T, Y,AC, AG,AK ,AM AT,BA ,BC BG	1
-110A	313T3321-8		.HINGE ASSY ATTACHING PARTS	BG	1
115	HL13VAZ8-19		.BOLT- (V56878) (SPEC BACB30NY8K19) (OPT HL13VAZ8-19 (V73197)) (OPT HL13VAZ8-19 (V92215)) (OPT HL13VAZ8-19 (V97928)) (OPT L801-8K19 (V06725)) (OPT HL13VAZ8-19 (V08524)) (OPT HL13V19 (V06725)) (OPT HL13VAZ8-19 (V17446))	A-D,J ,K,N, P,S,T ,W,Y, AA,AC AE,AG ,AJ-A M,AS, AT,AW ,AY BA,BC ,BE,B G	6

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1048

Nov 01/04

**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
01-120	HL79-8		.COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))	A-D,J ,K,N, P,S,T ,W,Y, AA,AC AE,AG ,AJ-A M,AS, AT,AW ,AY BA,BC ,BE,B G	6
125 125A	VTB04450 P20650		-----*----- DELETED ..BEARING ASSY- (V57606) (SPEC S302T001-206) (OPT VTB04450 (V06710)) (FOR DETAILS SEE FIG. 80)	A-D,J ,K,N, P,S,T ,W,Y, AA,AC AE,AG ,AJ-A M,AS, AT,AW ,AY BA,BC BE,BG	1
-125B 130	BACB10JE05C01 313T3321-3		..BEARING ..HINGE- (OPT ITEM 130A)	BE,BG A,B,J ,N,S, W,AA, AE,AJ ,AL AS,AW ,AY	1 1
-130A	313T3321-5		..HINGE- (OPT ITEM 130)	A,B,J ,N,S, W,AA, AE,AJ ,AL AS,AW ,AY	1
-130B	313T3321-5		..HINGE	BE	1

**54-53-01**

ILLUSTRATED PARTS LIST  
 01.1 Page 1049  
 Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -135	313T3321-4		..HINGE- (OPT ITEM 135A)	C,D,K ,P,T, Y,AC, AG,AK ,AM AT,BA ,BC	1
-135A	313T3321-6		..HINGE- (OPT ITEM 135)	C,D,K ,P,T, Y,AC, AG,AK ,AM AT,BA ,BC	1
-135B	313T3321-6		..HINGE	BG	1
140	313T3320-1		.HINGE ASSY	A,B,J ,N,S, W,AA, AE,AJ ,AL AS,AW ,AY	1
-140A	313T3320-7		.HINGE ASSY	BE	1
-145	313T3320-2		.HINGE ASSY	C,D,K ,P,T, Y,AC, AG,AK ,AM AT,BA ,BC	1

# 54-53-01

ILLUSTRATED PARTS LIST

01.1 Page 1050

Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -145A	313T3320-8		.HINGE ASSY ATTACHING PARTS	BG	1
150	HL13VAZ8-19		.BOLT- (V56878) (SPEC BACB30NY8K19) (OPT HL13VAZ8-19 (V73197)) (OPT HL13VAZ8-19 (V92215)) (OPT HL13VAZ8-19 (V97928)) (OPT L801-8K19 (V06725)) (OPT HL13VAZ8-19 (V08524)) (OPT HL13V19 (V06725)) (OPT HL13VAZ8-19 (V17446))	A-D,J ,K,N, P,S,T ,W,Y, AA,AC AE,AG ,AJ-A M,AS, AT,AW ,AY BA,BC ,BE,B G	5
155	HL79-8		.COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))	A-D,J ,K,N, P,S,T ,W,Y, AA,AC AE,AG ,AJ-A M,AS, AT,AW ,AY BA,BC ,BE,B G	5
160	HL21PB8-20		.BOLT- (V60516) (SPEC BACB30JC8-20) (OPT HL218-20 (V56878))	A-D,J ,K,N, P,S,T ,W,Y, AA,AC AE,AG ,AS,A T	1

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1051

Nov 01/04



COMPONENT  
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -160A	HL449UC8-20		.BOLT- (V56878) (SPEC BACB30JC8A20) (OPT HL449UC8-20 (V60516)) (OPT HL449UC8-20 (V73197)) (OPT HL449UC8-20 (V80539)) (OPT HL449UC8-20 (V92215)) (OPT HL449UC8-20 (V97928))	AJ-AM ,AW,A Y,BA, BC,BE ,BG	1
165	BACW10BN4AP		.WASHER	A-D,J ,K,N, P,S,T ,W,Y, AA,AC AE,AG	2
-165A	NAS1149D0416H		.WASHER	AJ-AM ,AS,A T,AW, AY,BA ,BC BE,BG	2
170	BRH10C4M		.NUT- (V52828) (SPEC BACN10JC4CM) (OPT T6C428JM (V11815)) (OPT 97E48 (V80539)) (OPT 109LH9075-4W (V72962)) (OPT VN303D048 (V92215)) (OPT 9NS202101SE048 (VA8053)) (OPT H01-4BAC (V15653))	A-D,J ,K,N, P,A J-AM, AW,AY BA,BC ,BE,B G	1

54-53-01

**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -170A	MS21042L4		.NUT	S,T,W ,Y,AA ,AC,A E,AG, AS,AT	1
175 175A	VTB04450 P20650		DELETED ..BEARING ASSY- (V57606) (SPEC S302T001-206) (OPT VTB04450 (V06710)) (FOR DETAILS SEE FIG. 80)	A-D,J ,K,N, P,S,T ,W,Y, AA,AC AE,AG ,AJ-A M,AS, AT,AW ,AY BA,BC BE,BG	1
-175B 180	BACB10JE05C01 313T3320-3		..BEARING ..HINGE- (OPT ITEM 180A)	A,B,J ,N,S, W,AA, AE,AJ ,AL AS,AW ,AY	1
-180A	313T3320-5		..HINGE- (OPT ITEM 180)	A,B,J ,N,S, W,AA, AE,AJ ,AL AS,AW ,AY	1
-180B	313T3320-5		..HINGE	BE	1

**54-53-01**

ILLUSTRATED PARTS LIST  
 01.1 Page 1053  
 Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -185	313T3320-4		..HINGE- (OPT ITEM 185A)	C,D,K ,P,T, Y,AC, AG,AK ,AM AT,BA ,BC	1
-185A	313T3320-6		..HINGE- (OPT ITEM 185)	C,D,K ,P,T, Y,AC, AG,AK ,AM AT,BA ,BC	1
-185B 190 190A	313T3320-6 BACS40R32C50F BACS40R032C050F		..HINGE DELETED .SHIM	BG  A-D,J ,K,N, P,S,T ,W,Y, AA,AC AE,AG ,AJ-A M,AS, AT,AW ,AY BA,BC ,BE,B G	1  3

**54-53-01**

ILLUSTRATED PARTS LIST

01.1

Page 1054

Nov 01/04



**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-195	HL13VAZ8-17		.BOLT- (V56878) (SPEC BACB30NY8K17) (OPT HL13VAZ8-17 (V73197)) (OPT HL13VAZ8-17 (V92215)) (OPT HL13VAZ8-17 (V97928)) (OPT L801-8K17 (V06725)) (OPT HL13VAZ8-17 (V08524)) (OPT HL13V17 (V06725)) (OPT HL13VAZ8-17 (V17446))	A-D, J ,K,N, P,S,T ,W,Y, AA,AC AE,AG ,AJ-A M,AS, AT,AW ,AY BA,BC ,BE,B G	12
200	HL79-8		.COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))	A-D, J ,K,N, P,S,T ,W,Y, AA,AC AE,AG ,AJ-A M,AS, AT,AW ,AY BA,BC ,BE,B G	12
205	313T3335-1		.PLATE-HINGE	A-D, J ,K,N, P,S,T ,W,Y, AA,AC AE,AG ,AJ-A M,AS, AT,AW ,AY BA,BC ,BE,B G	1

**54-53-01**

ILLUSTRATED PARTS LIST

01.1

Page 1055

Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 210 210A	BACS40R13C23F BACS40R013C023F		DELETED .SHIM	A-D, J ,K,N, P,S,T ,W,Y, AA,AC AE,AG ,AJ-A M,AS, AT,AW ,AY BA,BC ,BE,B G	2
215 215A	BACS40R23C36F BACS40R023C036F		DELETED .SHIM	A-D, J ,K,N, P,S,T ,W,Y, AA,AC AE,AG ,AJ-A M,AS, AT,AW ,AY BA,BC ,BE,B G	1
220	313T3327-1		.HINGE ASSY	A,B, J ,N,S, W,AA, AE,AJ ,AL AS,AW ,AY	1
-220A	313T3327-5		.HINGE ASSY	BE	1
-225	313T3327-2		.HINGE ASSY	C,D,K ,P,T, Y,AC, AG,AK ,AM AT,BA ,BC	1

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1056

Nov 01/04

**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-225A	313T3327-6		.HINGE ASSY	BG	1
230	VTB04450		DELETED		
230A	P20650		..BEARING ASSY- (V57606) (SPEC S302T001-206) (OPT VTB04450 (V06710)) (FOR DETAILS SEE FIG. 80)	A-D,J ,K,N, P,S,T ,W,Y, AA,AC AE,AG ,AJ-A M,AS, AT,AW ,AY BA,BC BE,BG	1
-230B	BACB10JE05C01		..BEARING	A,B,J	1
235	313T3327-3		..HINGE	,N,S, W,AA, AE,AJ ,AL AS,AW ,AY,B E	1
-240	313T3327-4		..HINGE	C,D,K ,P,T, Y,AC, AG,AK ,AM AT,BA ,BC,B G	1
245	313T3341-1		.PANEL ASSY	A,B,J ,N	1
-245A	313T3341-51		.PANEL ASSY	S	1
-245B	313T3341-67		.PANEL ASSY	W,AA	1
-245C	313T3341-71		.PANEL ASSY	AE,AJ ,AL,A S,AW, AY,BE	1

**54-53-01**

ILLUSTRATED PARTS LIST

01.1

Page 1057

Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
01- -250	313T3341-2		.PANEL ASSY	C,D,K ,P	1
-250A	313T3341-52		.PANEL ASSY	T	1
-250B	313T3341-68		.PANEL ASSY	Y,AC	1
-250C	313T3341-72		.PANEL ASSY	AG,AK ,AM,A T,BA, BC,BG	1

- Item Not Illustrated

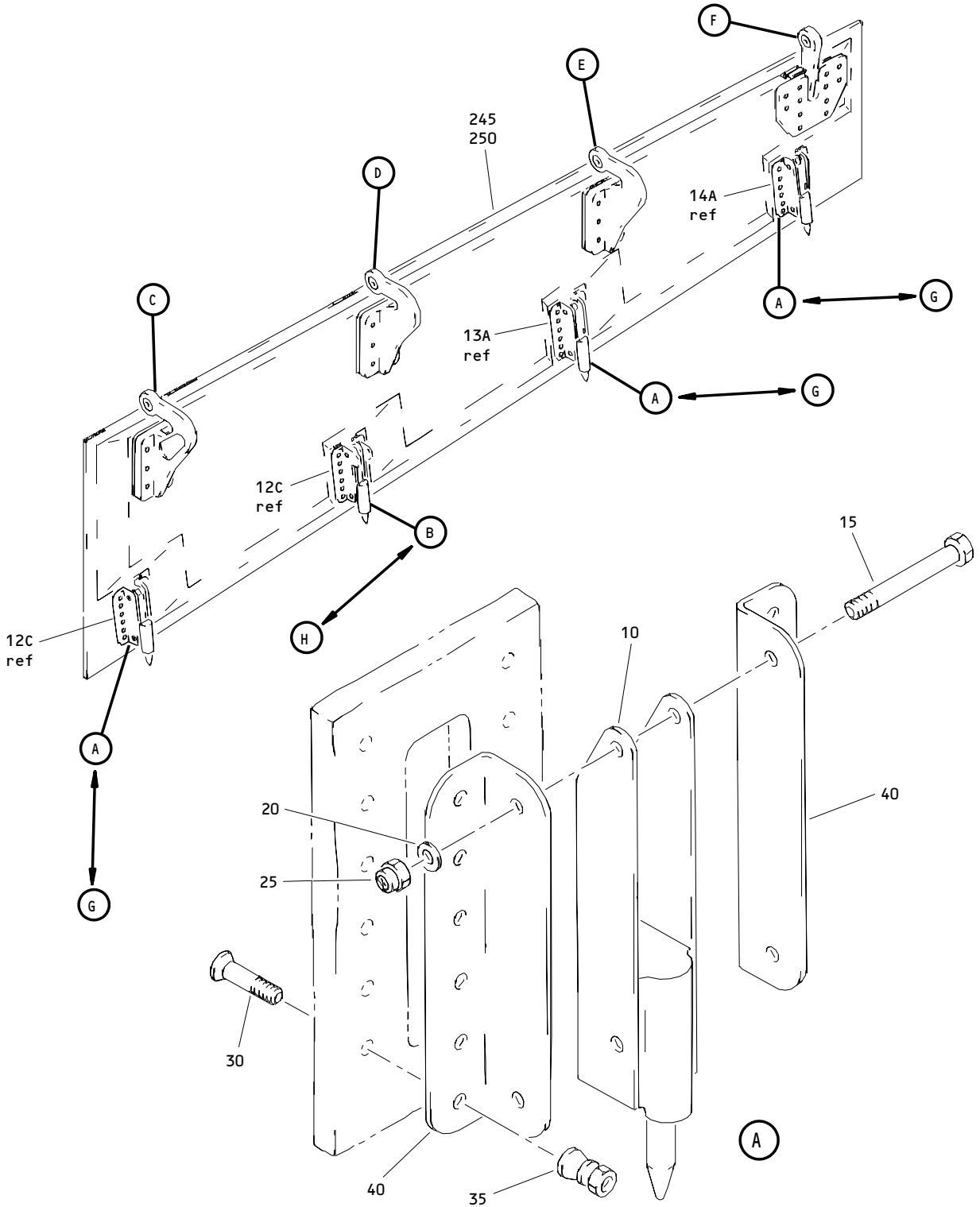
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ILLUSTRATED PARTS LIST

01.1

Page 1058

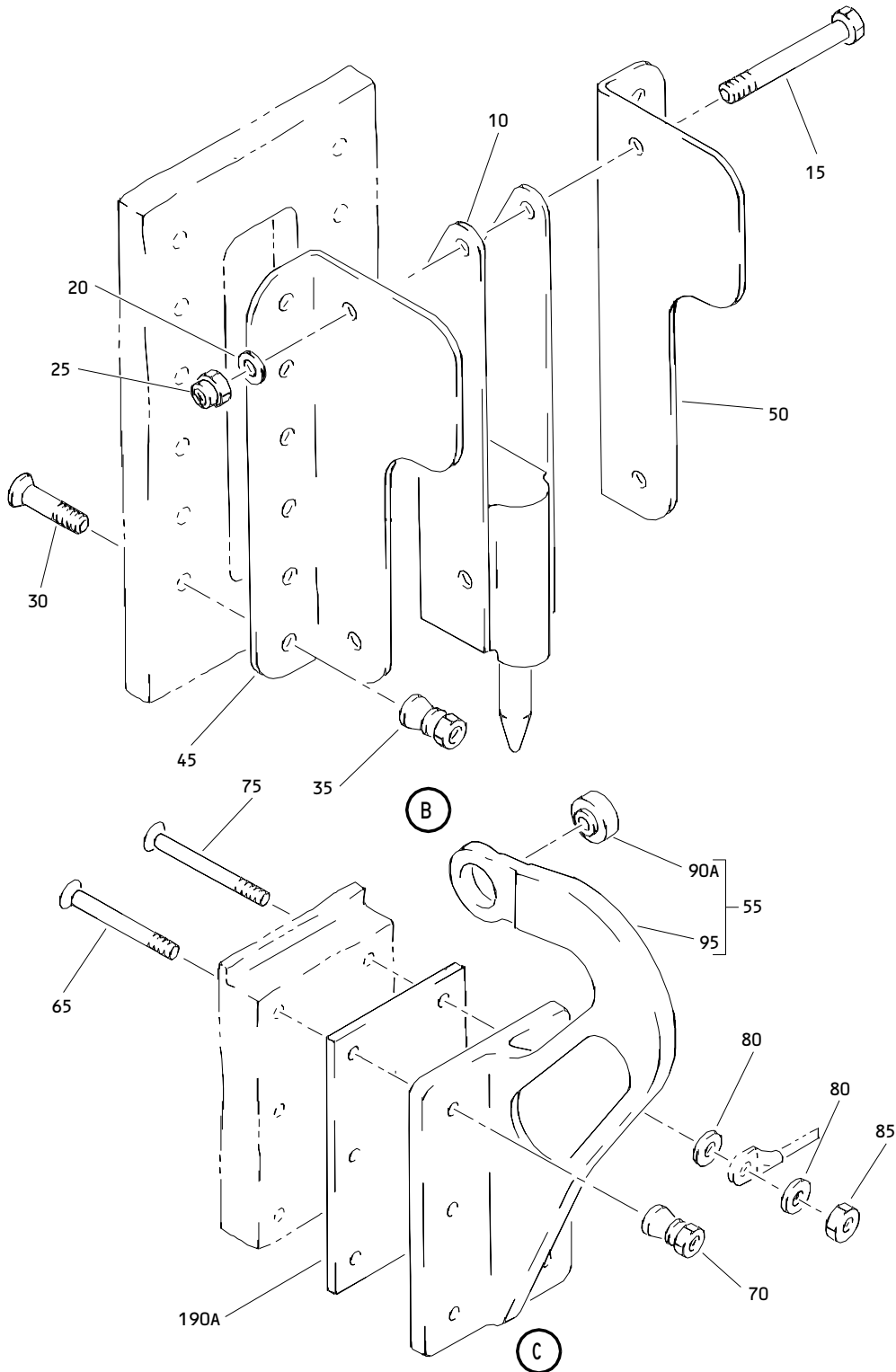
Nov 01/04



Aft Fairing Left Hand Strut Access Door Assembly  
Figure 2 (Sheet 1)

**54-53-01**

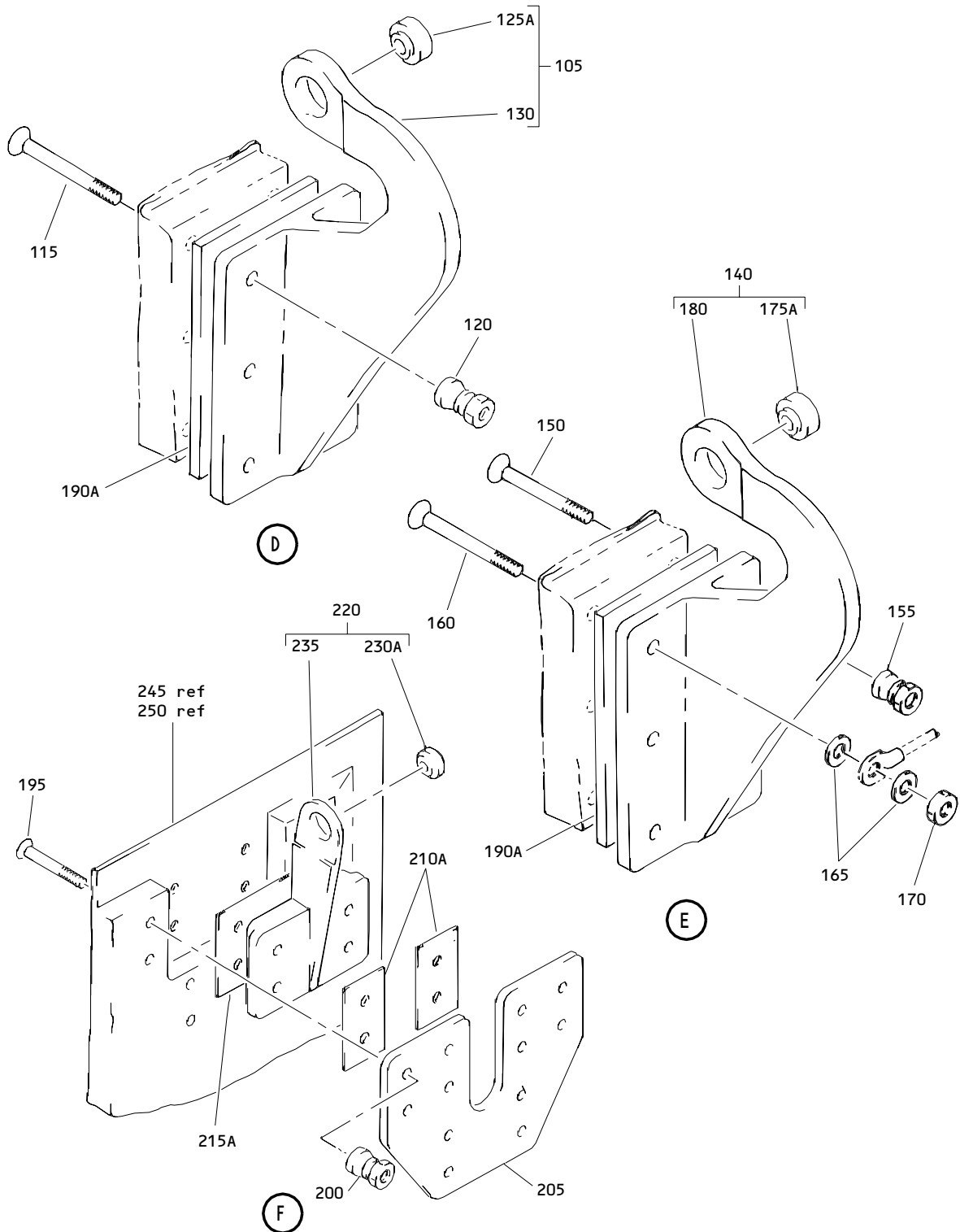
ILLUSTRATED PARTS LIST  
01.1 Page 1059  
Nov 01/04



Aft Fairing Left Hand Strut Access Door Assembly  
 Figure 2 (Sheet 2)

**54-53-01**

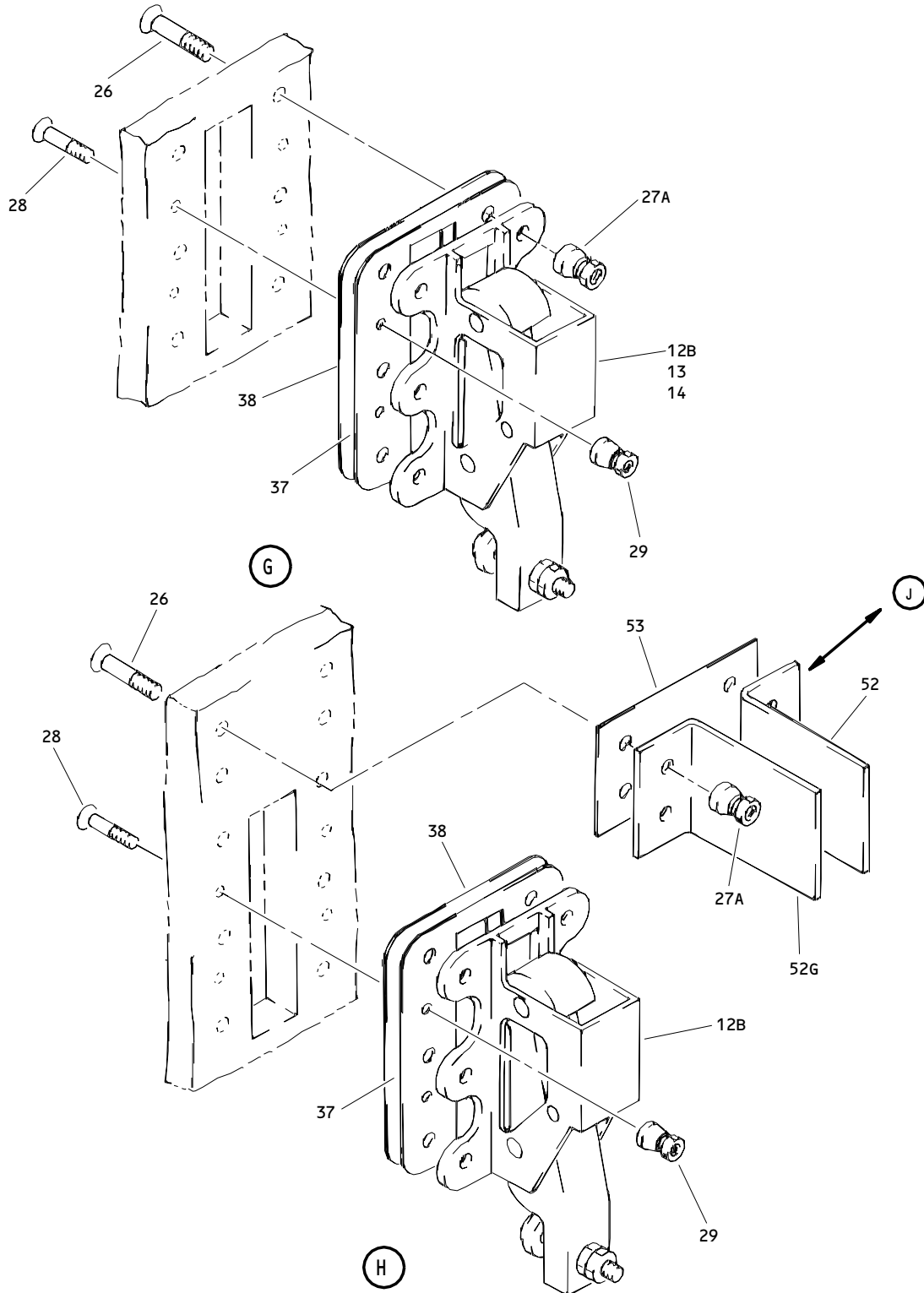
ILLUSTRATED PARTS LIST  
 01.1 Page 1060  
 Nov 01/04



Aft Fairing Left Hand Strut Access Door Assembly  
 Figure 2 (Sheet 3)

**54-53-01**

ILLUSTRATED PARTS LIST  
 01.1 Page 1061  
 Nov 01/04



Aft Fairing Left Hand Strut Access Door Assembly  
Figure 2 (Sheet 4)

**54-53-01**

ILLUSTRATED PARTS LIST  
01.1 Page 1062  
Nov 01/04




**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02- -1	313T3340-7		DOOR ASSY-AFT FAIRING STRUT ACCESS (PRE SB 767-54-0015) (PRE SB 767-54-0068)	E	RF
R -1A	313T3340-11		DOOR ASSY-AFT FAIRING STRUT ACCESS (PRE SB 767-54-0015) (PRE SB 767-54-0068)	F	RF
R -1B	313T3340-19		DOOR ASSY-AFT FAIRING STRUT ACCESS	L	RF
R -1C	313T3340-31		DOOR ASSY-AFT FAIRING STRUT ACCESS (POST SB 767-54-0015) (POST SB 767-54-0068)	Q	RF
R -1D	313T3340-39		DOOR ASSY-AFT FAIRING STRUT ACCESS	U	RF
-1E	313T3340-45		DELETED		
R -1F	313T3340-47		DOOR ASSY-AFT FAIRING STRUT ACCESS	X	RF
R -1G	313T3340-51		DOOR ASSY-AFT FAIRING STRUT ACCESS	AB	RF
R -1H	313T3340-61		DOOR ASSY-AFT FAIRING STRUT ACCESS	AF	RF
R -1J	313T3340-69		DOOR ASSY-ACCESS, NO. 1 STRUT, INBD	AN	RF
R -1K	313T3340-77		DOOR ASSY-ACCESS, NO. 1 STRUT, INBD	AQ	RF
R -1L	313T3340-85		DOOR ASSY-AFT FAIRING STRUT ACCESS	AU	RF
R -1M	313T3340-97		DOOR ASSY-ACCESS, NO. 1 STRUT, INBD	AX	RF
R -1N	313T3340-101		DOOR ASSY-ACCESS, INBD, ENG POSITION 1	AZ	RF
R -1P	313T3340-117		DOOR ASSY-ACCESS, INBD, ENG POSITION 1	BF	RF
R -5	313T3340-8		DOOR ASSY-AFT FAIRING STRUT ACCESS (PRE SB 767-54-0015) (PRE SB 767-54-0068)	G	RF
R -5A	313T3340-12		DOOR ASSY-AFT FAIRING STRUT ACCESS (PRE SB 767-54-0015) (PRE SB 767-54-0068)	H	RF
R -5B	313T3340-20		DOOR ASSY-AFT FAIRING STRUT ACCESS	M	RF

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1063  
 Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-5C	313T3340-32		DOOR ASSY-AFT FAIRING STRUT ACCESS (POST SB 767-54-0015) (POST SB 767-54-0068)	R	RF
R -5D	313T3340-40		DOOR ASSY-AFT FAIRING STRUT ACCESS	V	RF
R -5E	313T3340-46		DELETED		
R -5F	313T3340-48		DOOR ASSY-AFT FAIRING STRUT ACCESS	Z	RF
R -5G	313T3340-52		DOOR ASSY-AFT FAIRING STRUT ACCESS	AD	RF
R -5H	313T3340-62		DOOR ASSY-AFT FAIRING STRUT ACCESS	AH	RF
R -5J	313T3340-70		DOOR ASSY-ACCESS, NO. 2 STRUT, INBD	AP	RF
R -5K	313T3340-78		DOOR ASSY-ACCESS, NO. 2 STRUT, INBD	AR	RF
R -5L	313T3340-62		DOOR ASSY-AFT FAIRING STRUT ACCESS	AV	RF
R -5M	313T3340-98		DOOR ASSY-ACCESS, NO. 2 STRUT, INBD	BB	RF
R -5N	313T3340-102		DOOR ASSY-ACCESS, INBD, ENG POSITION 2	BD	RF
R -5P	313T3340-118		DOOR ASSY-ACCESS, INBD, ENG POSITION 2	BH	RF
10	9284-4		.LATCH ASSY- (V84256) (SPEC S313T310-4) (OPT H2843-3 (V83014)) (PRE SB 767-54-0015) (PRE SB 767-54-0068)	E-H	4
12	10-61334-9		DELETED		
12A	H3225-1		DELETED		
12B	H3225-3		DELETED		
12C	H3225-5		.LATCH- (V83014) (SPEC 10-61334-9) (OPT 9675 (V84256)) (OPT H3225-1 (V83014))	L,M	2
-12D	H3225-3		DELETED		

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1064  
 Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
02- -12E	9675-12		1234567 .LATCH- (V84256) (SPEC 10-61334-12) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (OPT ITEM 12L) (CONT AT ITEM 12M)	AF,AH ,AU,A V	2
-12F	10-61334-17		DELETED		
-12G	10-61334-16		DELETED		

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1065

Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -12H	91049-16		.LATCH- (V84256) (SPEC 10-61334-16) (FOR PW4000 ENGINE, P/N 91049-16 IS I/W P/N HA142-3. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS I/W P/N EXCEPT AT LOCATION NACSTA308.350 AND AT LOCATION NACSTA329.350 (STRUT NO. 2 INBOARD DOOR)) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (OPT ITEMS 12J, 12T) (POST SB 767-54-0068) (CONT AT ITEM 12N)	AN-AR ,AX,A Z,BB, BD,BF ,BH	2

# 54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1066  
 Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
02- -12J	HA142-3		1234567  .LATCH- (V83014) (SPEC 10-61334-17) (FOR PW4000 ENGINE, P/N 91049-16 IS I/W P/N HA142-3. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS I/W P/N HA142-3 EXCEPT AT LOCATION NACSTA308.350 AND AT LOCATION NACSTA329.350 (STRUT NO. 2 INBOARD DOOR)) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (OPT HA142-1 (V83014)) (OPT 91049-17 (V84256)) (OPT ITEMS 12H, 12T) (POST SB 767-54-0068) (CONT AT ITEM 12P)	AN-AR ,AX,A Z,BB, BD,BF ,BH	2

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1067

Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
02-12K	9675-10		1234567 .LATCH- (V83014) (SPEC 10-61334-10) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (OPT H3225-3 (V83014)) (CONT AT ITEM 12Q)	Q,R,U ,V,X, Z,AB, AD	2

# 54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1068

Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
02- -12L	9675-10		1234567 .LATCH- (V83014) (SPEC 10-61334-10) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (OPT H3225-3 (V83014)) (OPT ITEM 12E)	AF, AH , AU, A V	2
-12M	9675-12		.LATCH- (CONT FROM ITEM 12E) (V84256)	AF, AH , AU, A V	RF
-12N	91049-16		.LATCH- (CONT FROM ITEM 12H) (V84256)	AN-AR , AX, A Z, BB, BD, BF , BH	RF
-12P	HA142-3		.LATCH- (CONT FROM ITEM 12J) (V83014)	AN-AR , AX, A Z, BB, BD, BF , BH	RF
-12Q	9675-10		.LATCH- (CONT FROM ITEM 12K) (V83014)	Q, R, U , V, X, Z, AB, AD	RF

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1069

Nov 01/04



COMPONENT  
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
02- -12R	9675-10		.LATCH- (CONT FROM ITEM 12L) (V83014)	AF, AH , AU, A V	RF
-12S -12T	HA142-5 91049-18		DELETED .LATCH- (V84256) (SPEC 10-61334-18) (OPT HA142-5 (V83014)) (OPT ITEM 12H, 12J)	AN-AR , AX, A Z, BB, BD, BF , BH	1
13 13A	H3225-3 H3225-5		DELETED .LATCH- (V83014) (SPEC 10-61334-9) (OPT 9675 (V84256)) (OPT H3225-1 (V83014))	L, M	1
-13B -13C	H3225-3 9675-12		DELETED .LATCH- (V84256) (SPEC 10-61334-12) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGIN, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (OPT ITEM 13L) (CONT AT ITEM 13M)	AF, AH , AU, A V	1

54-53-01



**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
02-					
-13D	10-61334-17		DELETED		
-13E	10-61334-16		DELETED		
-13F	10-61334-16		DELETED		
-13G	91049-16		.LATCH- (V84256) (SPEC 10-61334-16) (FOR PW4000 ENGINE, P/N 91049-16 IS I/W P/N HA142-3. FOR GECF6-80C2 IS I/W P/N EXCEPT AT LOCATION NACSTA308.350 AND AT LOCATION NACSTA329.350 (STRUT NO. 2 INBOARD DOOR)) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (OPT ITEMS 13J, 13V) (POST SB 767-54-0068) (CONT AT ITEM 13N)	AN,AQ ,AR,A X,AZ, BD,BF ,BH	1

54-53-01

ILLUSTRATED PARTS LIST  
 01.1 Page 1071  
 Nov 01/04

**COMPONENT  
MAINTENANCE MANUAL**

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
02-13H	91049-16		1234567  .LATCH- (V84256) (SPEC 10-61334-16) (FOR PW4000 ENGINE, P/N 91049-16 IS I/W P/N HA142-3. FOR GECF6-80C2 IS I/W P/N EXCEPT AT LOCATION NACSTA308.350 AND AT LOCATION NACSTA329.350 (STRUT NO. 2 INBOARD DOOR)) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (OPT ITEMS 13W) (CONT AT ITEM 13P)	AP, BB	1

**54-53-01**

ILLUSTRATED PARTS LIST

01.1

Page 1072

Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
02- -13J	HA142-3		1234567  .LATCH- (V83014) (SPEC 10-61334-17) (FOR PW4000 ENGINE, P/N 91049-16 IS I/W P/N HA142-3. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS I/W P/N HA142-3 EXCEPT AT LOCATION NACSTA308.350 AND AT LOCATION NACSTA329.350 (STRUT NO. 2 INBOARD DOOR)) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 DOOR. USE P/N 91049-16 AT THIS LOCATION) (OPT HA142-1 (V83014)) (OPT 91049-17 (V84256)) (OPT ITEMS 13G, 13V) (POST SB 767-54-0068) (CONT AT ITEM 13Q)	AN,AQ ,AR,A X,AZ, BD,BF ,BH	1

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1073  
 Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
02-13K	9675-10		1234567 .LATCH- (V83014) (SPEC 10-61334-10) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (OPT H3225-3 (V83014)) (CONT AT ITEM 13R)	Q,R,U V,X, Z,AB, AD	1

**54-53-01**

ILLUSTRATED PARTS LIST

01.1

Page 1074

Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
02- -13L	9675-10		1234567 .LATCH- (V83014) (SPEC 10-61334-10) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (OPT H3225-3 (V83014)) (OPT ITEM 13C) (CONT AT ITEM 13S)	AF, AH , AU, A V	1
-13M	9675-12		.LATCH- (CONT FROM ITEM 13C) (V84256)	AF, AH , AU, A V	RF
-13N	91049-16		.LATCH- (CONT FROM ITEM 13G) (V84256)	AN, AQ , AR, A X, AZ, BD, BF , BH	RF
-13P	91049-16		.LATCH- (CONT FROM ITEM 13H) (V84256)	AP, BB	RF
-13Q	HA142-3		.LATCH- (CONT FROM ITEM 13J) (V83014)	AN, AQ , AR, A X, AZ, BD, BF , BH	RF

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1075

Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -13R	9675-10		.LATCH- (CONT FROM ITEM 13K) (V83014)	Q,R,U ,V,X, Z,AB, AD	RF
-13S	9675-10		.LATCH- (CONT FROM ITEM 13L) (V83014)	AF,AH ,AU,A V	RF
-13T	HA142-5		DELETED		
-13U	HA142-5		DELETED		
-13V	91049-18		.LATCH- (V84256) (SPEC 10-61334-18) (OPT HA142-5 (V83014)) (OPT ITEMS 13G, 13J)	AX,AZ ,BD,B F,BH	1
-13W	91049-18		.LATCH- (V84256) (SPEC 10-61334-18) (OPT HA142-5 (V83014)) (OPT ITEM 13H)	AP,BB	1
14	H3225-3		DELETED		
14A	H3225-5		.LATCH- (V83014) (SPEC 10-61334-9) (OPT 9675 (V84256)) (OPT H3225-1 (V83014))	L,M	1
-14B	H3225-3		DELETED		

# 54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1076

Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
02- -14C	9675-12		1234567 .LATCH- (V84256) (SPEC 10-61334-12) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE P/N HA142-3 IS ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (OPT ITEM 14L)	AF, AH , AU, A V	1
-14D	10-61334-17		DELETED		
-14E	10-61334-16		DELETED		
-14F	10-61334-17		DELETED		

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1077

Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
02-14G	91049-16		1234567 .LATCH- (V84256) (SPEC 10-61334-16) (FOR PW4000 ENGINE, P/N 91049-16 IS I/W P/N HA142-3. FOR GECF6-80C2 IS I/W P/N EXCEPT AT LOCATION NACSTA308.350 AND AT LOCATION NACSTA329.350 (STRUT NO. 2 INBOARD DOOR)) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (OPT ITEMS 14H, 14V) (POST SB 767-54-0068) (CONT AT ITEM 14N)	AQ,AR ,AZ,B D,BF, BH	1

# 54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1078

Nov 01/04




**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
02- -14H	HA142-3		1234567  .LATCH- (V83014) (SPEC 10-61334-17) (FOR PW4000 ENGINE, P/N 91049-16 IS I/W P/N HA142-3. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS I/W P/N HA142-3 EXCEPT AT LOCATION NACSTA308.350 AND AT LOCATION NACSTA329.350 (STRUT NO. 2 INBOARD DOOR)) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 DOOR. USE P/N 91049-16 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (OPT HA142-1 (V83014)) (OPT 91049-17 (V84256)) (OPT ITEMS 14G, 14V) (POST SB 767-54-0068) (CONT AT ITEM 14P)	AQ,AR ,AZ,B D,BF, BH	1

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1079

Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -14J	HA142-3		.LATCH- (V83014) (SPEC 10-61334-17) (FOR PW4000 ENGINE, P/N 91049-16 IS I/W P/N HA142-3. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS I/W P/N HA142-3 EXCEPT AT LOCATION NACSTA308.350 AND AT LOCATION NACSTA329.350 (STRUT NO. 2 INBOARD DOOR)) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE 91049-16 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-12 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (OPT HA142-1 (V83014)) (OPT 91049-17 (V84256)) (OPT ITEM 14W) (CONT AT ITEM 14Q)	AN,AP ,AX,B B	1

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1080

Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
02- -14K	9675-10		1234567  .LATCH- (V83014) (SPEC 10-61334-10) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (OPT H3225-3 (V83014))	Q,R,U ,V,X, Z,AB, AD	1

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1080A  
 Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -14L	9675-10		.LATCH- (V83014) (SPEC 10-61334-10) (FOR PW4000 ENGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENMGINE, P/N 91049-16 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA308.350. USE P/N HA142-3 AT THIS LOCATION) (FOR PW4000 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10. FOR GECF6-80C2 ENGINE, P/N HA142-3 IS REPLACED ONE WAY I/W P/N 9675-10 EXCEPT AT LOCATION NACSTA329.350 OF STRUT NO. 2 INBOARD DOOR. USE P/N 91049-16 AT THIS LOCATION) (OPT H3225-3 (V83014)) (OPT ITEM 14C) (CONT AT ITEM 14S)	AF, AH , AU, A V	1
-14M	9675-12		.LATCH- (CONT FROM ITEM 14C) (V84256)	AF, AH , AU, A V	RF
-14N	91049-16		.LATCH- (CONT FROM ITEM 14G) (V84256)	AQ, AR , AZ, B D, BF, BH	RF
-14P	HA142-3		.LATCH- (CONT FROM ITEM 14H) (V83014)	AQ, AR , AZ, B D, BF, BH	RF

54-53-01

ILLUSTRATED PARTS LIST

01.1 Page 1080B

Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -14Q	HA142-3		.LATCH- (CONT FROM ITEM 14J) (V83014)	AN,AP ,AX,B B	RF
-14R	9675-10		.LATCH- (CONT FROM ITEM 14K) (V83014)	Q,R,U ,V,X, Z,AB, AD	RF
-14S	9675-10		.LATCH- (CONT FROM ITEM 14L) (V83014)	AF,AH ,AU,A V	RF
-14T	HA142-5		DELETED		
-14U	HA142-5		DELETED		
-14V	91049-18		.LATCH- (V84256) (SPEC 10-61334-18) (OPT HA142-5 (V83014)) (OPT ITEMS 14G, 14H)	AQ,AR ,AZ,B D,BF, BH	1
-14W	91049-18		.LATCH- (V84256) (SPEC 10-61334-18) (OPT HA142-5 (V83014)) (OPT ITEM 141J) ATTACHING PARTS	AN,AP ,AX,B B	1

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1080C  
 Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- 15 20 25 26	NAS6703U20 AN960PD10 NAS1805-3 HL13VAZ6-6		.BOLT .WASHER .NUT .BOLT- (V56878) (SPEC BACB30NY6K6) (OPT HL13VAZ6-6 (V73197)) (OPT HL13VAZ6-6 (V92215)) (OPT HL13VAZ6-6 (V97928)) (OPT L801-6K6 (V06725)) (OPT HL13VAZ6-6 (V08524)) (OPT HL13V6 (V06725)) (OPT HL13VAZ6-6 (V60516)) -----*	E-H E-H E-H L,M,Q ,R,U, V,X,Z ,AB,A D,AF AH,A N-AR, AU,AV ,AX,A Z,BB BD,BF ,BH	8 8 8 28
27	BACC30AB6		DELETED ATTACHING PARTS		
27A	HL97DU6		.COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) -----*	L,M,Q ,R,U, V,X,Z ,AB,A D,AF AF,AH ,AN-A R,AU, AV,AX ,AZ BB,BD ,BF,B H	28

54-53-01

ILLUSTRATED PARTS LIST

01.1 Page 1080D

Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-28	HL13VAZ5-4		.BOLT- (V56878) (SPEC BACB30NY5K4) (OPT HL13VAZ5-4 (V73197)) (OPT HL13VAZ5-4 (V92215)) (OPT HL13VAZ5-4 (V97928)) (OPT L801-5K4 (V06725)) (OPT HL13VAZ5-4 (V08524)) (OPT HL13V4 (V06725)) (OPT HL13VAZ5-4 (V17446))	L,M,Q ,R,U, V,X,Z ,AB,A D	16
29	HL70-5		.COLLAR- (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878))	L,M,Q ,R,U, V,X,Z ,AB,A D	16
30	HL13VAZ6-5		.BOLT- (V56878) (SPEC BACB30NY6K5) (OPT HL13VAZ6-5 (V73197)) (OPT HL13VAZ6-5 (V92215)) (OPT HL13VAZ6-5 (V97928)) (OPT L801-6K5 (V06725)) (OPT HL13VAZ6-5 (V08524)) (OPT HL13V5 (V06725)) (OPT HL13VAZ6-5 (V17446))	E-H	48

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1080E  
 Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-35	HL79-6		.COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	E-H	48
37	313T3340-21		.SHIM	L,M,Q ,R,U, V,X,Z ,AB,A D,AF AH,A N-AR, AU,AV ,AX,A Z,BB BD,BF ,BH	8
38	313T3340-22		.FILLER	L,M,Q ,R,U, V,X,Z ,AB,A D,AF AH,A N-AR, AU,AV ,AX,A Z,BB BD,BF ,BH	8

54-53-01

ILLUSTRATED PARTS LIST

01.1 Page 1080F

Nov 01/04




**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-40	313T3335-5		.BRACKET-LATCH	E,G	6
-40A	313T3335-6		.BRACKET-LATCH	F,H	6
45	313T3335-4		.BRACKET-LATCH	E,G	1
-45A	313T3335-8		.BRACKET-LATCH	F,H	1
46	BACR15BA5KE		.RIVET- (SIZE DETERMINE ON INST)	AX,AZ ,BB,B D,BF, BH	2
47	69B90733-1		.PLATE	AX,AZ ,BB,B D,BF, BH	1
48	BACB30MY6K3		.BOLT	AX,AZ ,BB,B D,BF, BH	4
49	HL79-6		.COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	AX,AZ ,BB,B D,BF, BH	4
50	313T3335-3		.BRACKET-LATCH	E,G	1
-50A	313T3335-7		.BRACKET-LATCH	F,H	1
51	313T3351-14		.BRACKET	AX,AZ ,BF	1
-51H	313T3351-16		.BRACKET	BB,BD ,BH	1

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1080G  
 Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-52	313T3335-9		.BRACKET-LATCH	L,M,Q ,R,U, V,X,Z ,AB,A D,AF AH,A N-AR, AU,AV ,AX,A Z,BB BD,BF ,BH	1
52G	313T3335-10		.BRACKET-LATCH	L,M,Q ,R,U, V,X,Z ,AB,A D,AF AH,A N-AR, AU,AV ,AX,A Z,BB BD,BF ,BH	1
53	313T3340-24		.PLATE	L,M,Q ,R,U, V,X,Z ,AB,A D	1

**54-53-01**

 ILLUSTRATED PARTS LIST  
 01.1 Page 1080H  
 Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -53A	313T3340-54		.PLATE	AF, AH , AN-A R, AU, AV, AX , AZ BB, BD , BF, B H	1
55	313T3324-1		.HINGE ASSY	E, F, L , Q, U, X, AB, AF, AN , AQ AU, AX , AZ	1
-55A	313T3324-5		.HINGE ASSY	BF	1
-60	313T3324-2		.HINGE ASSY	G, H, M , R, V, Z, AD, AH, AP , AR AV BH	1
-60A	313T3324-6		.HINGE ASSY ATTACHING PARTS		1
65	HL13VAZ8-19		.BOLT- (V56878) (SPEC BACB30NY8K19) (OPT HL13VAZ8-19 (V73197)) (OPT HL13VAZ8-19 (V92215)) (OPT HL13VAZ8-19 (V97928)) (OPT L801-8K19 (V06725)) (OPT HL13VAZ8-19 (V08524)) (OPT HL13V19 (V06725)) (OPT HL13VAZ8-19 (V17446))	E-H, L , M, Q, R, U, V , X, Z, AB, AD AF, AH , AN-A R, AU, AV, AX , AZ BB, BD , BF, B H	5

54-53-01

ILLUSTRATED PARTS LIST

01.1 Page 1080I

Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-70	HL79-8		.COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))	E-H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH ,AN-A R,AU, AV,AX ,AZ BB,BD ,BF,B H	5
75	HL21PB8-20		.BOLT- (V60516) (SPEC BACB30JC8-20) (OPT HL218-20 (V56878))	E-H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH ,AU,A V	1
-75A	HL449UC8-20		.BOLT- (V56878) (SPEC BACB30JC8A20) (OPT HL449UC8-20 (V60516)) (OPT HL449UC8-20 (V73197)) (OPT HL449UC8-20 (V80539)) (OPT HL449UC8-20 (V92215)) (OPT HL449UC8-20 (V97928))	AN-AR ,AX,A Z,BB, BD,BF ,BH	1

# 54-53-01

ILLUSTRATED PARTS LIST

01.1 Page 1080J

Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-80	BACW10BN4AP		.WASHER	E-H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH	2
-80A	NAS1149D0416H		.WASHER	AN-AR ,AU,A V,AX, AZ,BB ,BD BF,BH	2
85	BRH10C4M		.NUT- (V52828) (SPEC BACN10JC4CM) (OPT T6C428JM (V11815)) (OPT 97E48 (V80539)) (OPT 109LH9075-4W (V72962)) (OPT VN303D048 (V92215)) (OPT 9NS202101SE048 (VA8053)) (OPT H01-4BAC (V15653))	E-H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH ,AN-A R,AU, AV,AX ,AZ BB,BD ,BF,B H	1
-85A	MS21042L4		DELETED		
90	VTB04450		DELETED		

54-53-01

ILLUSTRATED PARTS LIST

01.1 Page 1080K

Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-90A	P20650		..BEARING ASSY- (V57606) (SPEC S302T001-206) (OPT VTBO4450 (V06710)) (FOR DETAILS SEE FIG. 80)	E,H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH ,AN-A R,AU, AV,AX ,AZ BB,BD	1
-90B 95	BACB10JE05C01 313T3324-3		..BEARING ..HINGE	BF,BH E,F,L ,Q,U, X,AB, AF,AN ,AQ AU,AX ,AZ,B F	1 1
-100	313T3324-4		..HINGE	G,H,M ,R,V, Z,AD, AH,AP ,AR AV,BB ,BD,B H	1
105	313T3323-1		.HINGE ASSY	E,F,L ,Q,U, X,AB, AF,AN ,AQ AU,BB ,BD	1
-105A	313T3323-5		.HINGE ASSY	BF	1
-110	313T3323-2		.HINGE ASSY	G,H,M ,R,V, Z,AD, AH,AP ,AR AV,BB ,BD	1
-110B	313T3323-6		.HINGE ASSY	BH	1

# 54-53-01

ILLUSTRATED PARTS LIST

01.1 Page 1080L

Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-115	HL13VAZ8-19		.BOLT- (V56878) (SPEC BACB30NY8K19) (OPT HL13VAZ8-19 (V73197)) (OPT HL13VAZ8-19 (V92215)) (OPT HL13VAZ8-19 (V97928)) (OPT L801-8K19 (V06725)) (OPT HL13VAZ8-19 (V08524)) (OPT HL13V19 (V06725)) (OPT HL13VAZ8-19 (V17446))	E-H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH ,AN-A R,AU, AV,AX ,AZ BB,BD ,BF,B H	6
120	HL79-8		.COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))	E-H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH ,AN-A R,AU, AV,AX ,AZ BB,BD ,BF,B H	6
125 125A	VTB04450 P20650		-----*----- DELETED ..BEARING ASSY- (V57606) (SPEC S302T001-206) (OPT VTB04450 (V06710)) (FOR DETAILS SEE FIG. 80)	E-H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH ,AN-A R,AU, AV,AX ,AZ BB,BD ,BF,B H	1
-125B	BACB10JE05C01		..BEARING	E-H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH ,AN-A R,AU, AV,AX ,AZ BB,BD ,BF,B H	1

54-53-01

ILLUSTRATED PARTS LIST

01.1 Page 1080M

Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-130	313T3323-3		..HINGE	E,F,L ,Q,U, X,AB, AF,AN ,AQ AU,AX ,AZ,B F	1
-135	313T3323-4		..HINGE	G,H,M ,R,V, Z,AD, AH,AP ,AR AV,BB ,BD,B H	1
140	313T3322-1		.HINGE ASSY	E,F,L ,Q,U, X,AB, AF,AN ,AQ AU,AX ,AZ	1
-140A	313T3322-5		.HINGE ASSY	BF	1
-145	313T3322-2		.HINGE ASSY	G,H,M ,R,V, Z,AC, AH,AP ,AR AV,BB ,BD	1
-145A	313T3322-6		.HINGE ASSY ATTACHING PARTS	BH	1

# 54-53-01

ILLUSTRATED PARTS LIST

01.1 Page 1080N

Nov 01/04




**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-150	HL13VAZ8-19		.BOLT- (V56878) (SPEC BACB30NY8K19) (OPT HL13VAZ8-19 (V73197)) (OPT HL13VAZ8-19 (V92215)) (OPT HL13VAZ8-19 (V97928)) (OPT L801-8K19 (V06725)) (OPT HL13VAZ8-19 (V08524)) (OPT HL13V19 (V06725)) (OPT HL13VAZ8-19 (V17446))	E-H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH ,AN-A R,AU, AV,AX ,AZ BB,BD ,BF,B H	5
155	HL79-8		.COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))	E-H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH ,AN-A R,AU, AV,AX ,AZ BB,BD ,BF,B H	5

54-53-01

ILLUSTRATED PARTS LIST

01.1 Page 10800

Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-160	HL21PB8-20		.BOLT- (V60516) (SPEC BACB30JC8-20) (OPT HL218-20 (V56878))	E-H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH ,AU,A V	1
-160A	HL449UC8-20		.BOLT- (V56878) (SPEC BACB30JC8A20) (OPT HL449UC8-20 (V60516)) (OPT HL449UC8-20 (V73197)) (OPT HL449UC8-20 (V80539)) (OPT HL449UC8-20 (V92215)) (OPT HL449UC8-20 (V97928))	AN-AR ,AX,A Z,BB, BD,BF ,BH	1
165	BACW10BN4AP		.WASHER	E-H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH ,AU,A V	2
-165A	NAS1149D0416H		.WASHER	AN-AR ,AX,A Z,BB, BD,BF ,BH	2

# 54-53-01

ILLUSTRATED PARTS LIST

01.1 Page 1080P

Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-170	BRH10C4M		.NUT- (V52828) (SPEC BACN10JC4CM) (OPT T6C428JM (V11815)) (OPT 97E48 (V80539)) (OPT 109LH9075-4W (V72962)) (OPT VN303D048 (V92215)) (OPT 9NS202101SE048 (VA8053)) (OPT H01-4BAC (V15653))	E-H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH ,AN-A R,AU, AV,AX ,AZ BB,BD ,BF,B H	1
-170A 175 175A	MS21042L4 VTB04450 P20650		DELETED DELETED ..BEARING ASSY- (V57606) (SPEC S302T001-206) (OPT VTB04450 (V06710)) (FOR DETAILS SEE FIG. 80)	E-H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH ,AN-A R,AU, AV,AX ,AZ BB,BD BF,BH	1
-175B 180	BACB10JE05C01 313T3322-3		..BEARING ..HINGE	BF,BH E,F,L ,Q,U, X,AB, AF,AN ,AQ AU,AX ,AZ,B F	1 1
-185	313T3322-4		..HINGE	G,H,M ,R,V, Z,AD, AH,AP ,AR AV,BB ,BD,B H	1

54-53-01

ILLUSTRATED PARTS LIST

01.1 Page 1080Q

Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-190 190A	BACS40R32C50F BACS40R032C050F		DELETED .SHIM	E-H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH ,AN-A R,AU, AV,AX ,AZ BB,BD ,BF,B H	3
195	HL13VAZ8-17		.BOLT- (V56878) (SPEC BACB30NY8K17) (OPT HL13VAZ8-17 (V73197)) (OPT HL13VAZ8-17 (V92215)) (OPT HL13VAZ8-17 (V97928)) (OPT L801-8K17 (V06725)) (OPT HL13VAZ8-17 (V08524)) (OPT HL13V17 (V06725)) (OPT HL13VAZ8-17 (V17446))	E-H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH ,AN-A R,AU, AV,AX ,AZ BB,BD ,BF,B H	12
200	HL79-8		.COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))	E-H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH ,AN-A R,AU, AV,AX ,AZ BB,BD ,BF,B H	12

54-53-01

ILLUSTRATED PARTS LIST

01.1 Page 1080R

Nov 01/04

**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
02-205	313T3335-1		.PLATE-HINGE	E-H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH ,AN-A R,AU, AV,AX ,AZ BB,BD ,BF,B H	1
210 210A	BACS40R13C23F BACS40R013C023F		DELETED .SHIM	E-H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH ,AN-A R,AU, AV,AX ,AZ BB,BD ,BF,B H	2
215 215A	BACS40R23C36F BACS40R023C036F		DELETED .SHIM	E-H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH ,AN-A R,AU, AV,AX ,AZ BB,BD ,BF,B H	1

**54-53-01**

ILLUSTRATED PARTS LIST  
 01.1 Page 1080S  
 Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-220	313T3326-1		.HINGE ASSY	E,F,L ,Q,U, X,AB, AF,AN ,AQ AU,AX ,AZ	1
-220A	313T3326-5		.HINGE ASSY	BF	1
-225	313T3326-2		.HINGE ASSY	G,H,M ,R,V, Z,AD, AH,AP ,AR AV,BB ,BD BH	1
-225A	313T3326-6		.HINGE ASSY	BH	1
230	VTB04450		DELETED		
230A	P20650		..BEARING ASSY- (V57606) (SPEC S302T001-206) (OPT VTB04450 (V06710)) (FOR DETAILS SEE FIG. 80)	E-H,L ,M,Q, R,U,V ,X,Z, AB,AD AF,AH ,AN-A R,AU, AV,AX ,AZ BB,BD	1
-230B	BACB10JE05C01		..BEARING	BF,BH	1
235	313T3326-3		..HINGE	E,F,L ,Q,U, X,AB, AF,AN ,AQ AU,AX ,AZ,B F	1

**54-53-01**

 ILLUSTRATED PARTS LIST  
 01.1 Page 1080T  
 Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -240	313T3326-4		..HINGE	G,H,M ,R,V, Z,AD, AH,AP ,AR AV,BB ,BD,B H	1
245	313T3341-3		.PANEL ASSY	E,F,L ,Q U	1
-245A	313T3341-53		.PANEL ASSY		1
-245B	313T3341-67		DELETED		
-245C	313T3341-69		.PANEL ASSY	X,AB	1
-245D	313T3341-73		.PANEL ASSY	AF,AN ,AQ,A U,AX, AZ,BF	1
250	313T3341-4		.PANEL ASSY	G,H,M ,R V	1
-250A	313T3341-54		.PANEL ASSY		1
-250B	313T3341-68		DELETED		
-250C	313T3341-70		.PANEL ASSY	Z,AD	1
-250D	313T3341-74		.PANEL ASSY	AH,AP ,AR,A V,BB, BD,BH	1

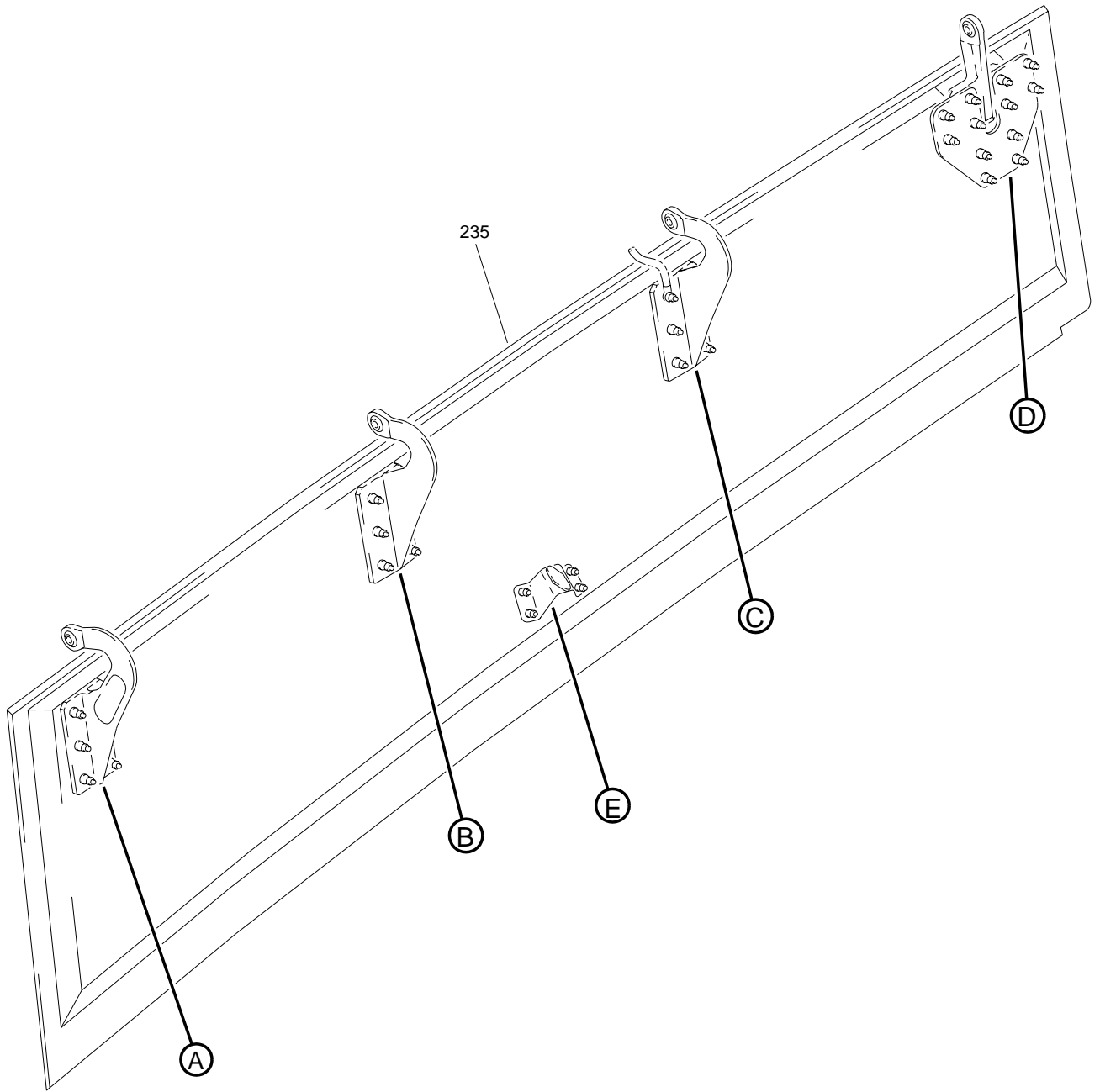
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# 54-53-01

ILLUSTRATED PARTS LIST

01.1 Page 1080U

Nov 01/04

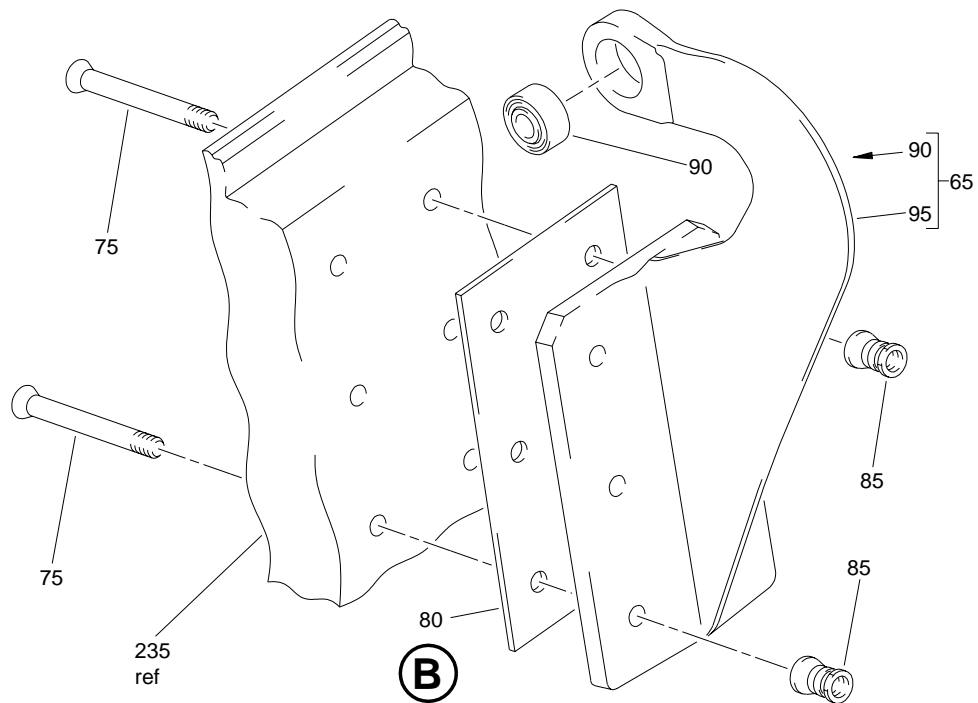
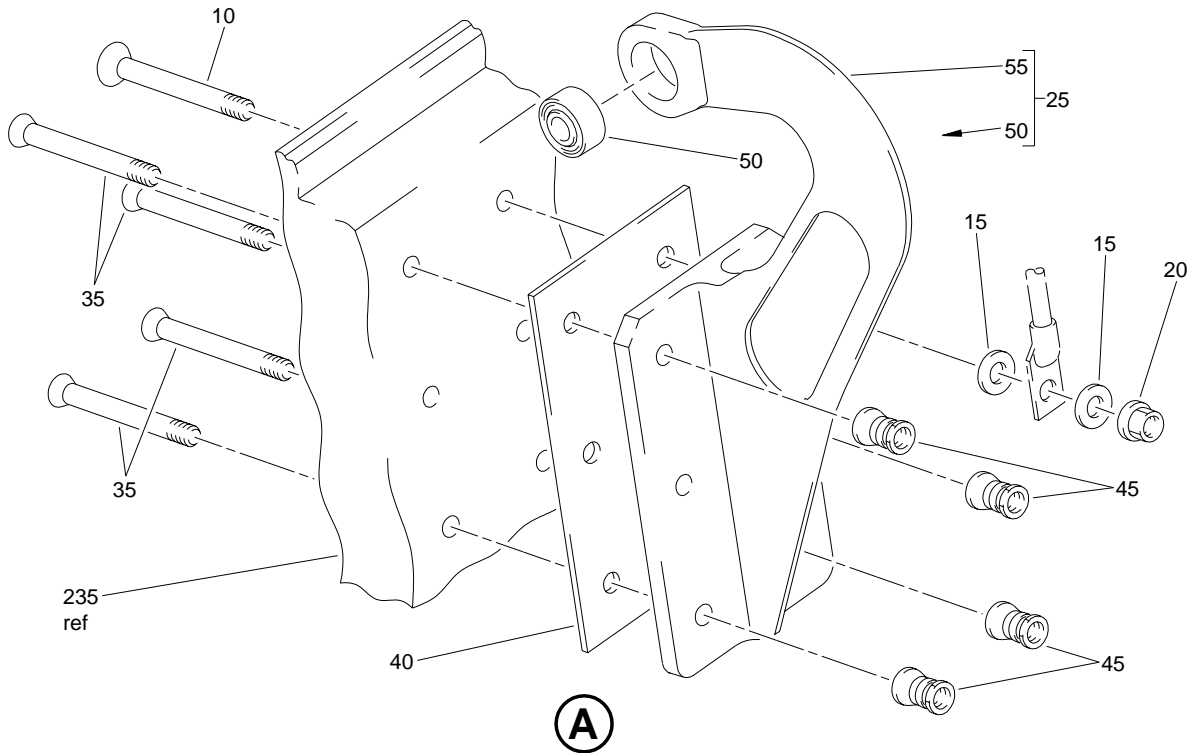


Access Door Assembly - Outboard  
Figure 3 (Sheet 1)

**54-53-01**

ILLUSTRATED PARTS LIST  
01.1 Page 1080W  
Nov 01/04

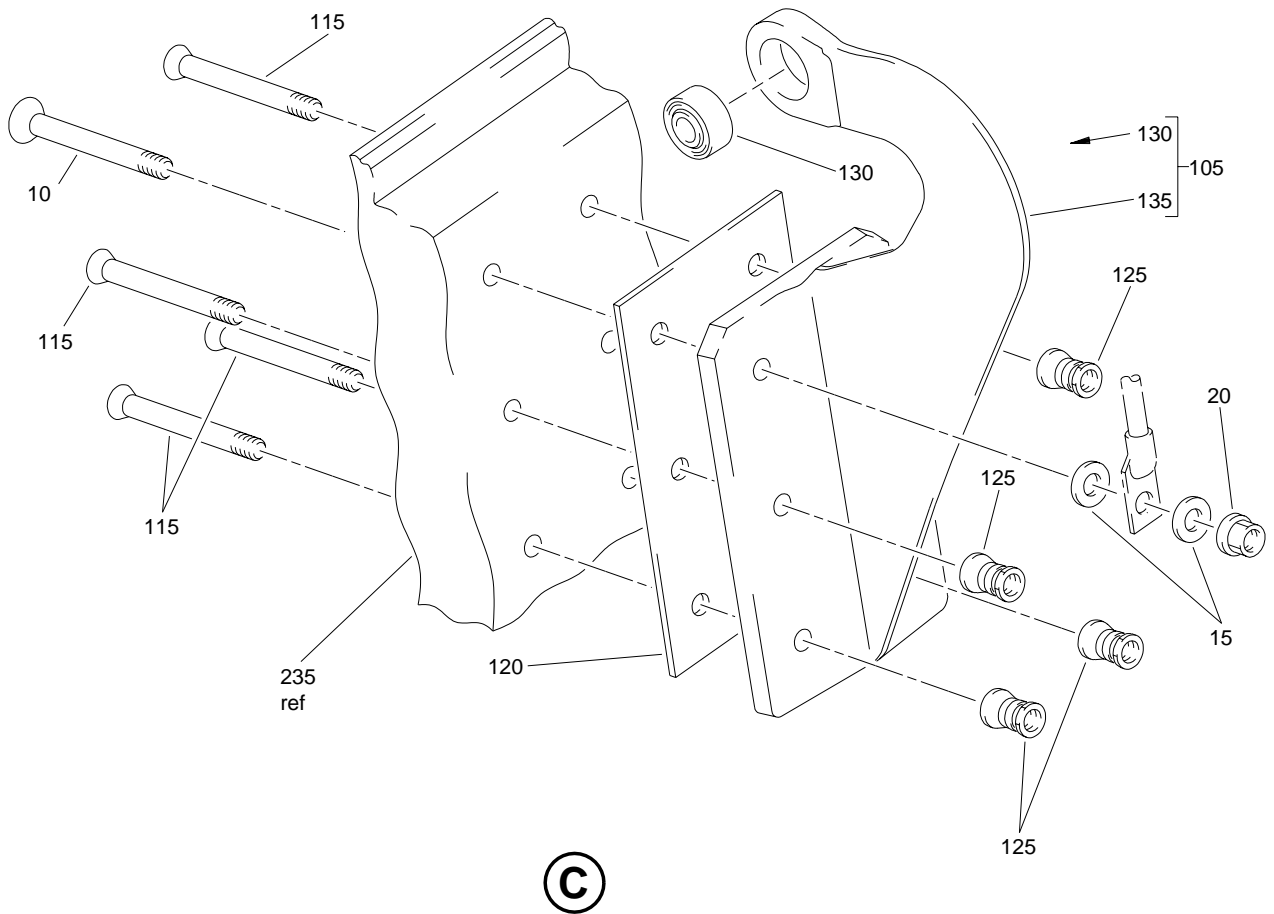




Access Door Assembly - Outboard  
 Figure 3 (Sheet 2)

**54-53-01**

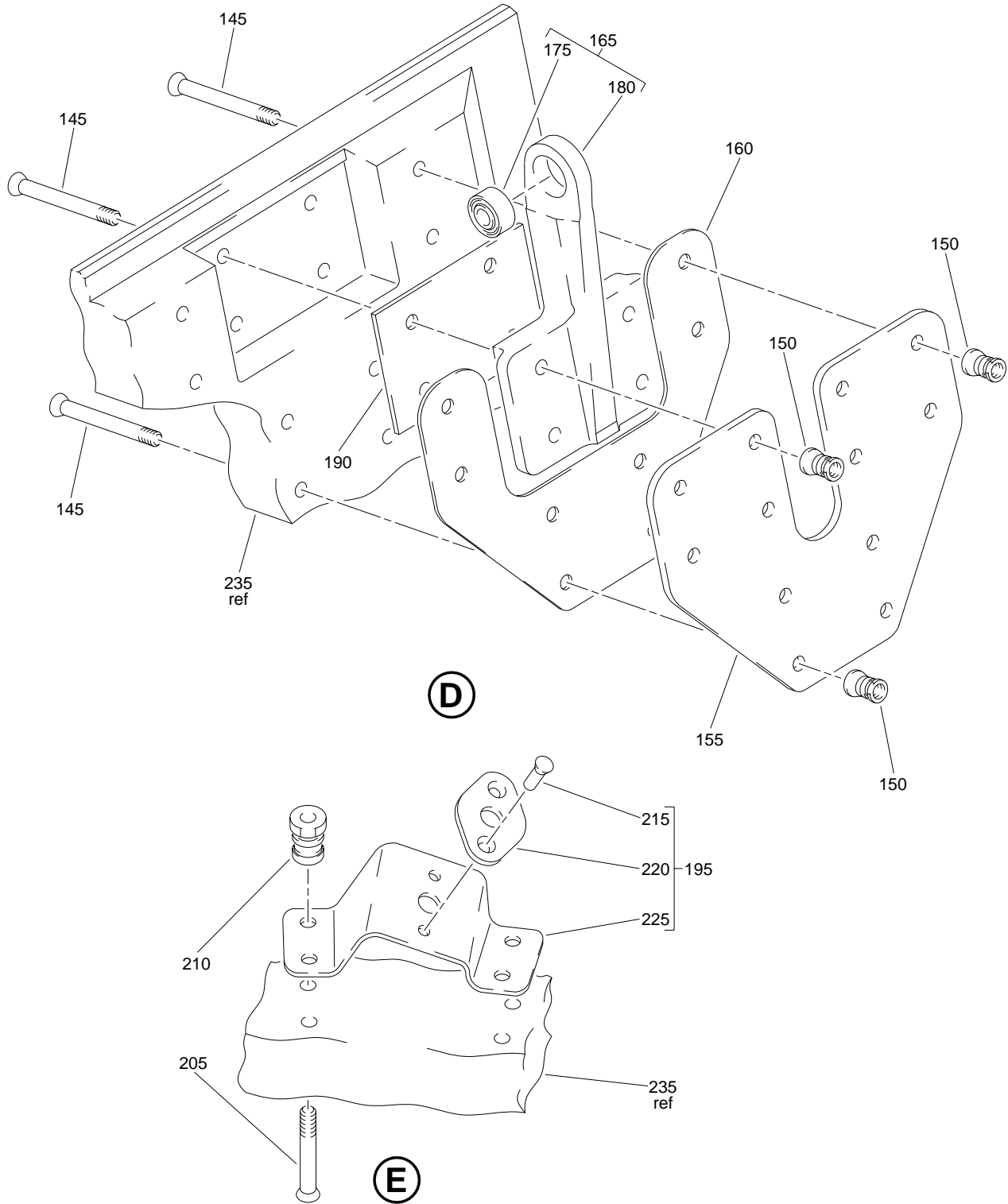
ILLUSTRATED PARTS LIST  
 01.1 Page 1080X  
 Nov 01/04



Access Door Assembly - Outboard  
Figure 3 (Sheet 3)

**54-53-01**

ILLUSTRATED PARTS LIST  
01.1 Page 1080Y  
Nov 01/04



Access Door Assembly - Outboard  
 Figure 3 (Sheet 4)

**54-53-01**

ILLUSTRATED PARTS LIST  
 01.1 Page 1080Z  
 Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 03- -1A	313T3340-119		DOOR ASSY-ACCESS, OUTBD, ENG POSITION 1	BJ	RF
R -5	313T3340-120		DOOR ASSY-ACCESS, OUTBD, ENG POSITION 2	BL	RF
R 10	HL449UC8-20		.BOLT- (V56878) (SPEC BACB30JC8A20) (OPT HL449UC8-20 (V60516)) (OPT HL449UC8-20 (V73197)) (OPT HL449UC8-20 (V80539)) (OPT HL449UC8-20 (V92215)) (OPT HL449UC8-20 (V97928))	BJ, BL	2
R 15	NAS1149D0416H		.WASHER	BJ, BL	4
R 20	PLH54CM		.NUT- (V62554) (SPEC BACN10YR4CM) (OPT H52732-4CM (V15653))	BJ, BL	2
R 25	313T3325-5		.HINGE ASSY	BJ	1
R -30	313T3325-6		.HINGE ASSY	BL	1
R 35	HL13VAZ8-19		.BOLT- (V56878) (SPEC BACB30NY8K19) (OPT HL13VAZ8-19 (V73197)) (OPT HL13VAZ8-19 (V92215)) (OPT HL13VAZ8-19 (V97928)) (OPT L801-8K19 (V06725)) (OPT HL13VAZ8-19 (V60516)) (OPT L801-8K19 (V0PTK6)) (OPT HL13VAZ8-19 (V17446))	BJ, BL	5
R 40	BACS40R032D050F		.SHIM	BJ, BL	1

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1081

Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 03-45	HL79-8		.COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878)) -----*-----	BJ, BL	5
R 50	BACB10JE05C01		..BEARING	BJ, BL	1
R 55	313T3325-3		..HINGE	BJ	1
R -60	313T3325-4		..HINGE	BL	1
R 65	313T3321-7		.HINGE ASSY	BJ	1
R -70	313T3321-8		.HINGE ASSY	BL	1
R 75	HL13VAZ8-19		ATTACHING PARTS .BOLT- (V56878) (SPEC BACB30NY8K19) (OPT HL13VAZ8-19 (V73197)) (OPT HL13VAZ8-19 (V92215)) (OPT HL13VAZ8-19 (V97928)) (OPT L801-8K19 (V06725)) (OPT HL13VAZ8-19 (V60516)) (OPT L801-8K19 (V0PTK6)) (OPT HL13VAZ8-19 (V17446))	BJ, BL	6
R 80	BACS40R032D050F		.SHIM	BJ, BL	1

54-53-01

ILLUSTRATED PARTS LIST

01.1

Page 1082

Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 03-85	HL79-8		.COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878)) -----*-----	BJ,BL	6
R 90	BACB10JE05C01		..BEARING	BJ,BL	1
R 95	313T3321-3		..HINGE	BJ	1
R -100	313T3321-6		..HINGE	BL	1
R 105	313T3320-7		.HINGE ASSY	BJ	1
R -110	313T3320-8		.HINGE ASSY	BL	1
R 115	HL13VAZ8-19		ATTACHING PARTS .BOLT- (V56878) (SPEC BACB30NY8K19) (OPT HL13VAZ8-19 (V73197)) (OPT HL13VAZ8-19 (V92215)) (OPT HL13VAZ8-19 (V97928)) (OPT L801-8K19 (V06725)) (OPT HL13VAZ8-19 (V60516)) (OPT L801-8K19 (V0PTK6)) (OPT HL13VAZ8-19 (V17446))	BJ,BL	5

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1082A  
 Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 03- R 120	BACS40R032D050F		.SHIM	BJ, BL	1
R 125	HL79-8		.COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878)) -----*-----	BJ, BL BJ, BL	5
R 130	BACB10JE05C01		..BEARING	BJ, BL	1
R 135	313T3320-5		..HINGE	BJ	1
R -140	313T3320-6		..HINGE	BL	1
R 145	HL13VAZ8-17		.BOLT- (V56878) (SPEC BACB30NY8K17) (OPT HL13VAZ8-17 (V73197)) (OPT HL13VAZ8-17 (V92215)) (OPT HL13VAZ8-17 (V97928)) (OPT L801-8K17 (V06725)) (OPT HL13VAZ8-17 (V60516)) (OPT L801-8K17 (V0PTK6)) (OPT HL13VAZ8-17 (V17446))	BJ, BL	12

54-53-01

ILLUSTRATED PARTS LIST

01.1 Page 1082B

Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 03-150	HL79-8		.COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))	BJ,BL	12
R 155	313T3335-1		.PLATE-HINGE	BJ,BL	1
R 160	BACS40R048B065F		.SHIM- (OPT ITEM 160A)	BJ,BL	1
R -160A	BACS40R013C023F		.SHIM- (OPT ITEM 160)	BJ,BL	1
R 165	313T3327-5		.HINGE ASSY	BJ	1
R -170	313T3327-6		.HINGE ASSY	BL	1
R 175	BACB10JE05C01		..BEARING	BJ,BL	1
R 180	313T3327-3		..HINGE	BJ	1
R -185	313T3327-4		..HINGE	BL	1
R 190	BACS40R023D036F		.SHIM	BJ,BL	1
R 195	313T2380-1043		.BRACKET ASSY-DOOR HOLD OPEN ROD	BJ	1
R -200	313T2380-1044		.BRACKET ASSY-DOOR HOLD OPEN ROD	BL	1
R 205	BACB30NY5HK15		ATTACHING PARTS .BOLT	BJ,BL	4
R 210	HL97DU5		.COLLAR- (V73197) (SPEC BACC30AB5S) (OPT HL97DU5 (V56878)) (OPT HL97DU5 (V5M902)) -----*	BJ,BL	4

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1082C  
 Nov 01/04

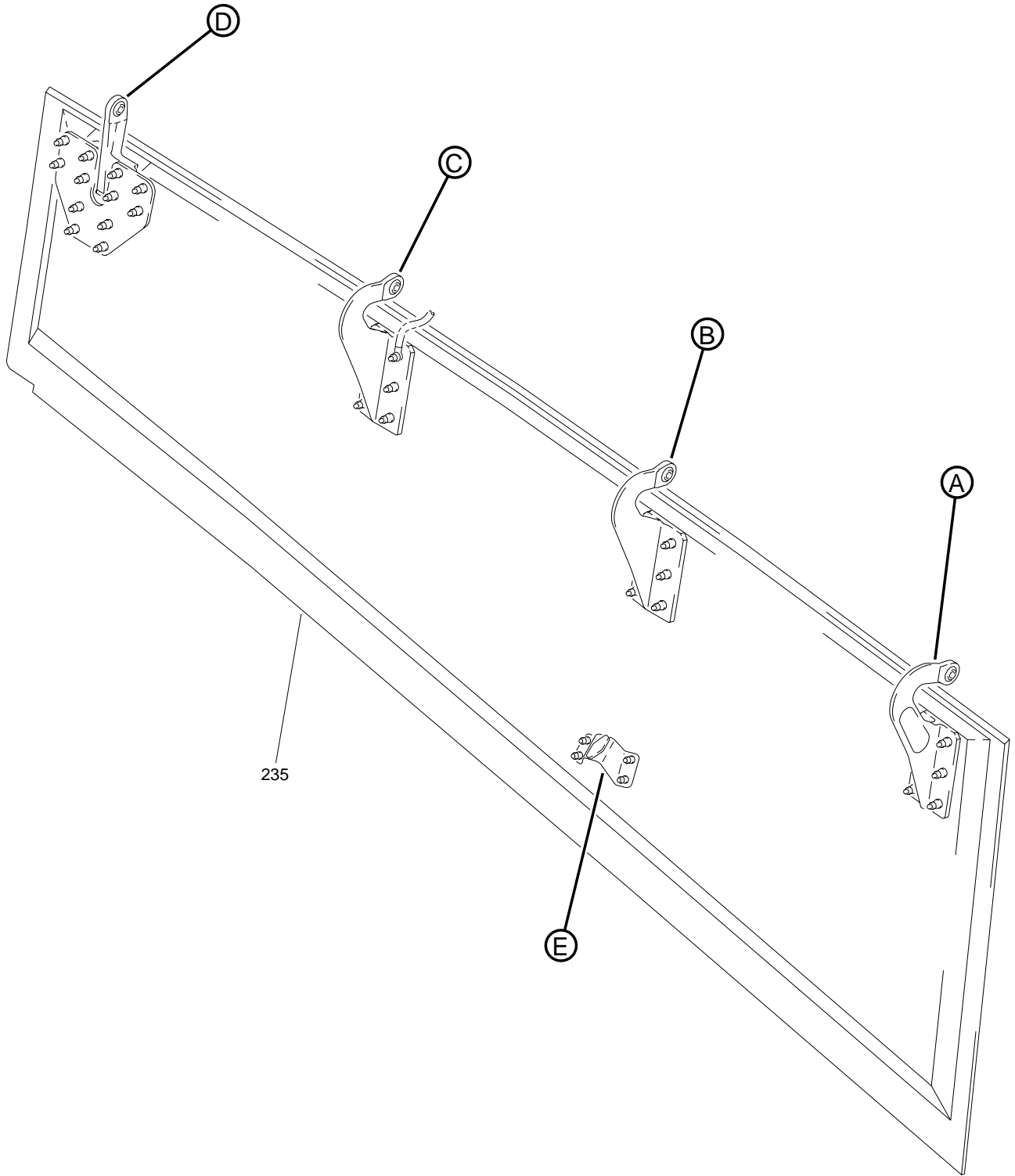


FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
R 03-					
R 215	BACR15BA5KE2C		..RIVET	BJ,BL	2
R 225	313T2380-1045		..BRACKET	BJ	1
R -230	313T2380-1046		..BRACKET	BL	1
R 235	313T3341-77		.PANEL ASSY	BJ	1
R -240	313T3341-78		.PANEL ASSY	BL	1

- Item Not Illustrated

# 54-53-01

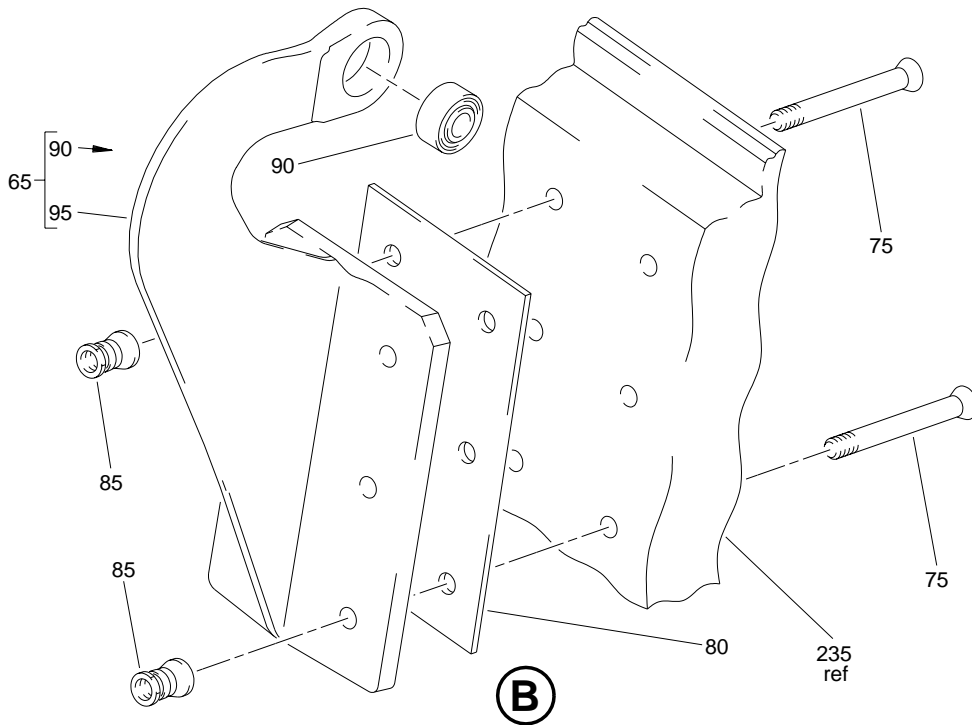
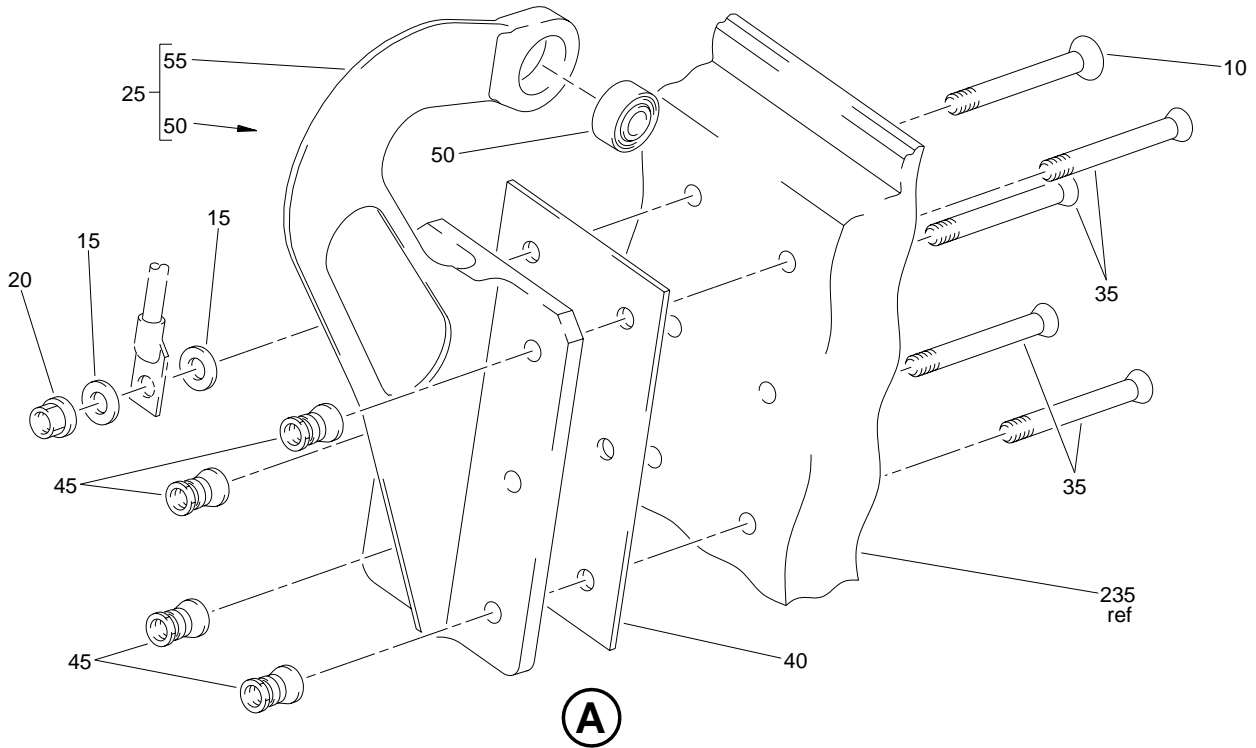
ILLUSTRATED PARTS LIST  
 01.1 Page 1082D  
 Nov 01/04



Access Door Assembly - Inboard  
Figure 4 (Sheet 1)

**54-53-01**

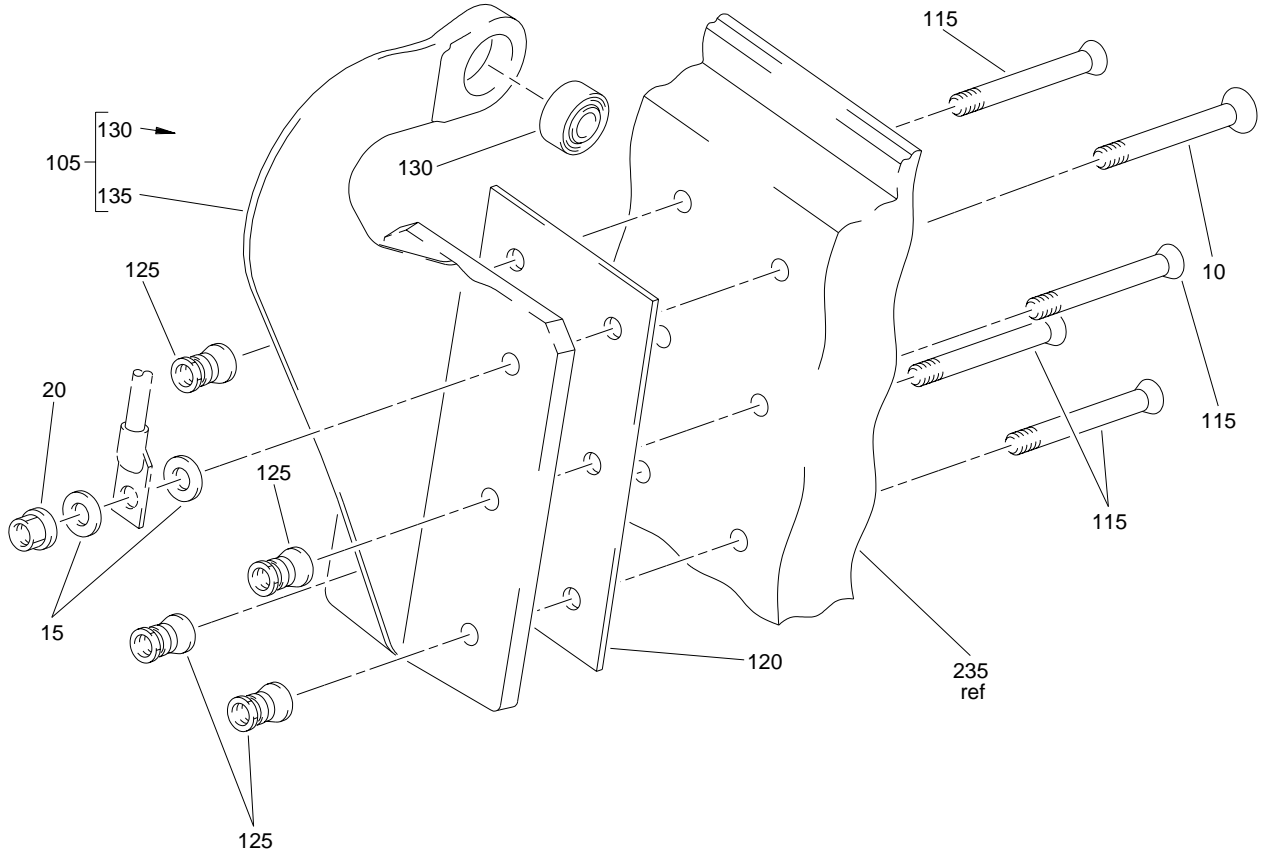
ILLUSTRATED PARTS LIST  
01.1 Page 1082E  
Nov 01/04



Access Door Assembly - Inboard  
 Figure 4 (Sheet 2)

**54-53-01**

ILLUSTRATED PARTS LIST  
 01.1 Page 1082F  
 Nov 01/04

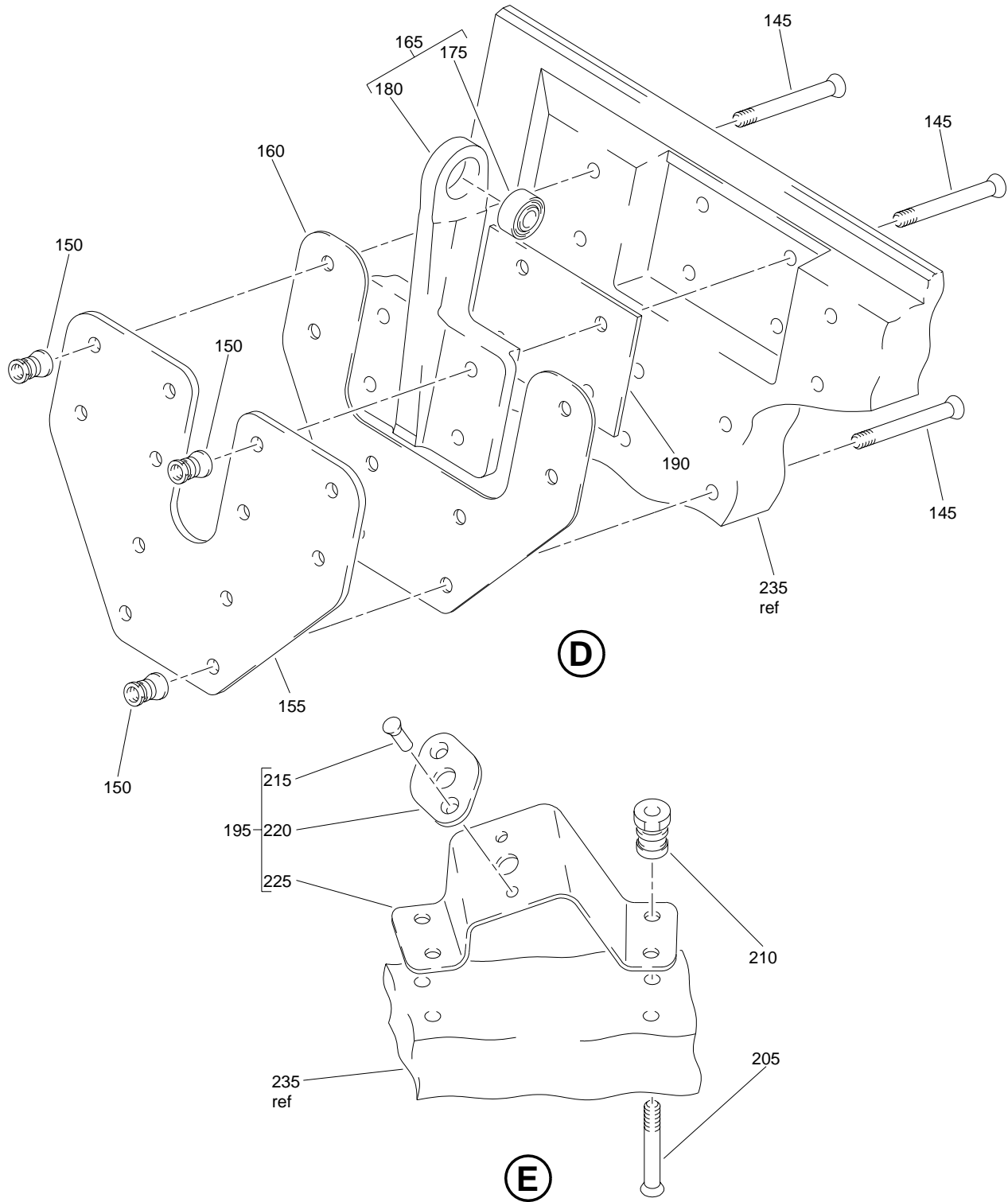


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Access Door Assembly - Inboard  
Figure 4 (Sheet 3)

**54-53-01**

ILLUSTRATED PARTS LIST  
01.1 Page 1082G  
Nov 01/04



Access Door Assembly - Inboard  
 Figure 4 (Sheet 4)

**54-53-01**

ILLUSTRATED PARTS LIST  
 01.1 Page 1082H  
 Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 04- -1A	313T3340-121		DOOR ASSY-ACCESS, INBD, ENG POSITION 1	BK	RF
R -5	313T3340-122		DOOR ASSY-ACCESS, INBD, ENG POSITION 2	BM	RF
R 10	HL449UC8-20		.BOLT- (V56878) (SPEC BACB30JC8A20) (OPT HL449UC8-20 (V60516)) (OPT HL449UC8-20 (V73197)) (OPT HL449UC8-20 (V80539)) (OPT HL449UC8-20 (V92215)) (OPT HL449UC8-20 (V97928))	BK,BM	2
R 15	NAS1149D0416H		.WASHER	BK,BM	4
R 20	PLH54CM		.NUT- (V62554) (SPEC BACN10YR4CM) (OPT H52732-4CM (V15653))	BK,BM	2
R 25	313T3324-5		.HINGE ASSY	BK	1
R -30	313T3324-6		.HINGE ASSY	BM	1
R 35	HL13VAZ8-19		ATTACHING PARTS .BOLT- (V56878) (SPEC BACB30NY8K19) (OPT HL13VAZ8-19 (V73197)) (OPT HL13VAZ8-19 (V92215)) (OPT HL13VAZ8-19 (V97928)) (OPT L801-8K19 (V06725)) (OPT HL13VAZ8-19 (V60516)) (OPT L801-8K19 (V0PTK6)) (OPT HL13VAZ8-19 (V17446))	BK,BM	5

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1082I  
 Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 04-	BACS40R032D050F HL79-8		.SHIM .COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878)) -----*-----	BK,BM BK,BM	1
R 45					5
R 50	BACB10JE05C01		..BEARING	BK,BM	1
R 55	313T3324-3		..HINGE	BK	1
R -60	313T3324-4		..HINGE	BM	1
R 65	313T3323-5		.HINGE ASSY	BK	1
R -70	313T3323-6		.HINGE ASSY	BM	1
R 75	HL13VAZ8-19		ATTACHING PARTS .BOLT- (V56878) (SPEC BACB30NY8K19) (OPT HL13VAZ8-19 (V73197)) (OPT HL13VAZ8-19 (V92215)) (OPT HL13VAZ8-19 (V97928)) (OPT L801-8K19 (V06725)) (OPT HL13VAZ8-19 (V60516)) (OPT L801-8K19 (V0PTK6)) (OPT HL13VAZ8-19 (V17446))	BK,BM	6

54-53-01

ILLUSTRATED PARTS LIST

01.1 Page 1082J

Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 04- R 80 R 85	BACS40R032D050F HL79-8		.SHIM .COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878)) -----*-----	BK,BM BK,BM	1 6
R 90 R 95 R -100 R 105 R -110	BACB10JE05C01 313T3323-3 313T3323-4 313T3322-5 313T3322-6		..BEARING ..HINGE ..HINGE .HINGE ASSY .HINGE ASSY ATTACHING PARTS	BK,BM BK BM BK BM	1 1 1 1 1
R 115	HL13VAZ8-19		.BOLT- (V56878) (SPEC BACB30NY8K19) (OPT HL13VAZ8-19 (V73197)) (OPT HL13VAZ8-19 (V92215)) (OPT HL13VAZ8-19 (V97928)) (OPT L801-8K19 (V06725)) (OPT HL13VAZ8-19 (V60516)) (OPT L801-8K19 (V0PTK6)) (OPT HL13VAZ8-19 (V17446))	BK,BM	5

54-53-01

 ILLUSTRATED PARTS LIST  
 01.1 Page 1082K  
 Nov 01/04



FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 04- R 120	BACS40R032B050F		.SHIM	BK,BM	1
R 125	HL79-8		.COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878)) -----*-----	BK,BM	5
R 130	BACB10JE05C01		..BEARING	BK,BM	1
R 135	313T3322-3		..HINGE	BK	1
R -140	313T3322-4		..HINGE	BM	1
R 145	HL13VAZ8-17		.BOLT- (V56878) (SPEC BACB30NY8K17) (OPT HL13VAZ8-17 (V73197)) (OPT HL13VAZ8-17 (V92215)) (OPT HL13VAZ8-17 (V97928)) (OPT L801-8K17 (V06725)) (OPT HL13VAZ8-17 (V60516)) (OPT L801-8K17 (V0PTK6)) (OPT HL13VAZ8-17 (V17446))	BK,BM	12

**54-53-01**

 ILLUSTRATED PARTS LIST  
 01.1 Page 1082L  
 Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 04-150	HL79-8		.COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))	BK,BM	12
R 155	313T3335-1		.PLATE-HINGE	BK,BM	1
R 160	BACS40R048B065F		.SHIM- (OPT ITEM 160A)	BK,BM	1
R -160A	BACS40R013C023F		.SHIM- (OPT ITEM 160)	BK,BM	1
R 165	313T3326-5		.HINGE ASSY	BK	1
R -170	313T3326-6		.HINGE ASSY	BM	1
R 175	BACB10JE05C01		..BEARING	BK,BM	1
R 180	313T3326-3		..HINGE	BK	1
R -185	313T3326-4		..HINGE	BM	1
R 190	BACS40R023D036F		.SHIM	BK,BM	1
R 195	313T2380-1047		.BRACKET ASSY-DOOR HOLD OPEN ROD	BK	1
R -200	313T2380-1048		.BRACKET ASSY-DOOR HOLD OPEN ROD	BM	1
R 205	BACB30NY5HK15		ATTACHING PARTS .BOLT	BK,BM	4
R 210	HL97DU5		.COLLAR- (V73197) (SPEC BACC30AB5S) (OPT HL97DU5 (V56878)) (OPT HL97DU5 (V5M902)) -----*	BK,BM	4
R 215	BACR15BA5KEC		..RIVET- (SIZE DETERMINE ON INST)	BK,BM	2
R 220	69B90733-1		..PLATE	BK,BM	1
R 225	313T2380-1049		..BRACKET	BK	1
R -230	313T2380-1050		..BRACKET	BM	1

54-53-01

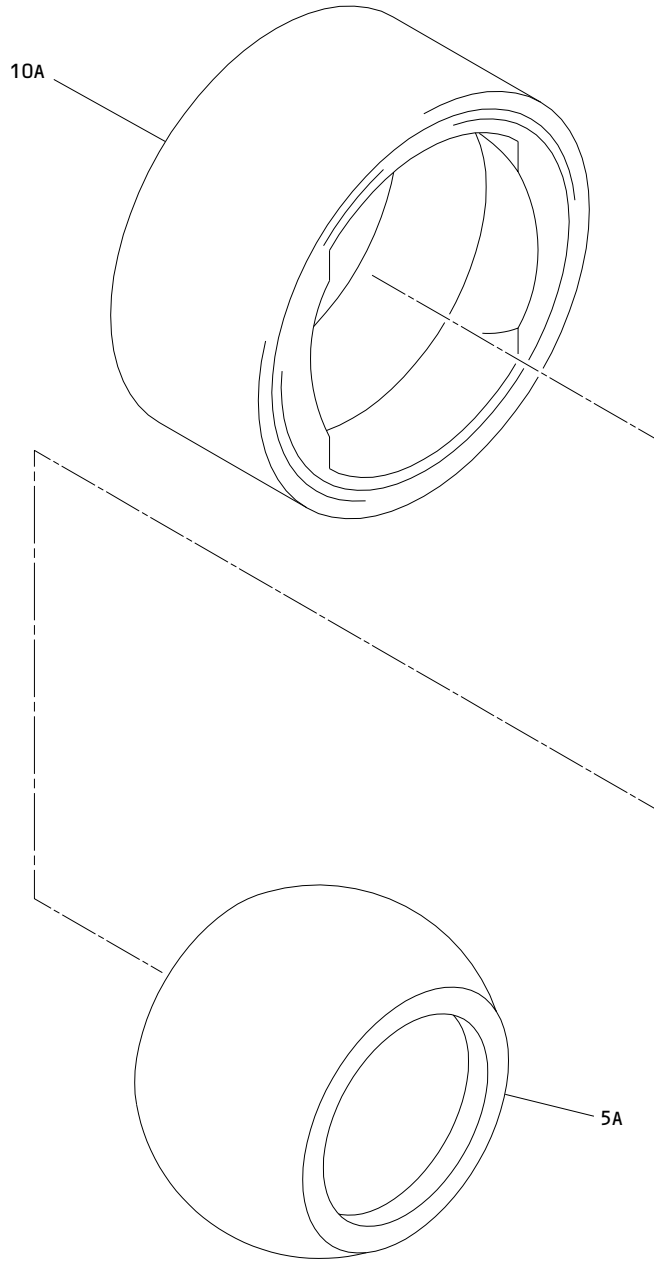
 ILLUSTRATED PARTS LIST  
 01.1 Page 1082M  
 Nov 01/04

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
R 04- 235	313T3341-79		.PANEL ASSY	BK	1
R -240	313T3341-80		.PANEL ASSY	BM	1

**NOTE:** THIS ASSEMBLY IS NOT BOEING MANUFACTURED. PARTS BREAKDOWN FOR REFERENCE ONLY. CONSULT VENDOR FOR ANY ADDITIONAL INFORMATION.

**54-53-01**

ILLUSTRATED PARTS LIST  
 01.1 Page 1082N  
 Nov 01/04



Bearing Assembly  
Figure 80

**54-53-01**

ILLUSTRATED PARTS LIST  
01.1 Page 1082P  
Nov 01/04


**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
80- -1 -1A	VTB04450 P20650		DELETED BEARING ASSY- (V57606) (SPEC S302T001-206) (OPT VTB04450 (V06710))		RF
5 5A	VTB04451 P20651		DELETED .BALL- (V57606)		1
10 10A	VTB04452 P20652		DELETED .RACE- (V57606)		1

- Item Not Illustrated

# 54-53-01

ILLUSTRATED PARTS LIST  
 01.1 Page 1082Q  
 Nov 01/04